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ANALYSIS OF SINGLE AND MULTI-GRADE LUBRICANT  
FILM THICKNESS IN A DIESEL ENGINE

by

MARK JOSEPH OLECHOWSKI

B.S. Ocean Engineering, U.S. Naval Academy  
(1982)

SUBMITTED TO THE DEPARTMENT OF  
OCEAN ENGINEERING  
IN PARTIAL FULFILLMENT OF THE REQUIREMENTS  
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and

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at the

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**ABSTRACT**

**ANALYSIS OF SINGLE AND MULTI-GRADE LUBRICANT  
FILM THICKNESS IN A DIESEL ENGINE**

by  
**MARK JOSEPH OLECHOWSKI**

Submitted to the Department of Ocean Engineering in partial fulfillment of the requirements for the degrees of Master of Science in Naval Architecture/Marine Engineering and Master of Science in Mechanical Engineering.

**ABSTRACT**

Several recent experiments have been made to attempt to determine the rheology of the lubricant in journal bearings of engines. A laser fluorescence technique in use at the Massachusetts Institute of Technology allows accurate data collection of the oil film thickness on the ring pack of a production diesel engine. The data collected from the Kubota EA300N IDI engine consisted of five different types of lubricant--two single-grades, two multi-grades, and a synthetic multi-grade.

The data was analyzed and it was found that the lubricant under the compression ring acts in a Newtonian manner independent of lubricant type or inertial effects. The difference between the types of lubricants appears to be the degree to which oil wets the ring--with the single-grade oils wetting the ring more thoroughly than do the multi-grades. A consistent linear relationship between the inlet wetting of the ring and the bearing number (a non-dimensional lift term) was found to exist for each stroke. Drag was also found to be inversely proportional to the amount of inlet wetting.

Thesis Supervisor: Dr. David P. Hoult  
Title: Senior Research Associate  
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## CHAPTER 1 - INTRODUCTION

### 1.1 Background

Recently, several experiments have been run in an effort to determine the relationship between lubricant rheology under journal bearings and the performance of these bearings (Spearot et al, Deysarkar, Bates et al). The major conclusion drawn from these works is that there is more to the problem of rheology than the High Temperature / High Shear (HTHS) viscosity relationship. Spearot equates single-grade oils with Newtonian characteristics, whereas the multi-grades he considers to be non-Newtonian. Deysarkar suggests that additional engine and oil parameters need to be introduced in order to fully understand the relationship between oil film thickness and lubricant rheology. It is this relationship to which this data analysis has been directed.

This research presents a lubrication theory which, given that the assumptions and approximations are correct, allows for several conclusions to be drawn about the lubricant rheology and its relationship to film thickness and piston ring friction.

### 1.2 Data Collection

A laser fluorescence technique for determining diesel engine oil film thicknesses has been in use for several years at the Massachusetts Institute of Technology. Billian, Lux and McElwee all showed that the technique can be used to measure film thicknesses on the piston and in the ring pack. McElwee collected data with the technique on five different types of oil -- two single-grades, two multi-grades and a synthetic multi-grade. The data was collected from the Kubota EA300N, a small, single cylinder 0.3 liter indirect-injection diesel engine. For each lubricant tested, 20 different operating conditions were recorded. This collection of data showed that the oil film thickness measurements were accurate and repeatable. McElwee's data is further analyzed within this paper.



### 1.3 Analysis Methodology

McElwee attempted to show that the lubricants used behaved in a Newtonian manner under the piston rings of the Kubota engine. The results of McElwee's work were inconclusive for two major reasons:

1. The lubrication model used was deficient in the specification of boundary conditions.
2. There was a great deal of variability in the film traces from *cycle to cycle*.

The major objective of this research is, therefore, to investigate this variability on a cycle to cycle basis. By examining individual cycle film traces, it is believed that the lubrication model can be modified sufficiently to provide evidence of correlation for all five types of oil -- single and multi-grades.

Analysis of the film trace was carried out in the same manner as in McElwee's work, however, the method was applied to many individual cycles instead of the composite average of one type of stroke in a particular data set. A digitized and scaled ring profile was used to determine the location of the piston ring on the film trace. Once the ring was satisfactorily placed, several points of data were taken from the trace. Figure 1 shows the placement of the ring profile on an actual film trace. Figure 2 is a idealized sketch of the specific points of data required from each film trace in order to begin the analysis. Placement of the ring and collection of data points was repeated for each revolution, stroke, engine speed, and lubricant type. Appendices B and C provide, in a spreadsheet format, the actual data collected and subsequent data reduction (which will be discussed later) for the exhaust and compression strokes of each oil, respectively.





## 1.4 Choice of Data

Initially, only motored exhaust strokes for oil films under the compression ring were analyzed. Restricting the survey to only the exhaust strokes has several advantages. First, the film traces were clear and distinct. Placement of the compression ring was considerably easier than that of a downstroke.

Second, analysis required an estimate of the pressure difference across the ring. A computer code was developed by Hoult which predicts blowby across the rings, as well as the pressure on each of the piston lands. This code was developed from the work of Namazian and Heywood. In order to reduce the effects of inaccuracies in this code and to reduce the actual pressure loading term on the ring itself, it was decided to use only the exhaust stroke for initial analysis.

Third, by motoring the engine and allowing all temperatures to stabilize, a more accurate estimate of oil temperature under the compression ring could be made. An identical Kubota engine was equipped with temperature sensors in three positions along the cylinder liner. This engine was run at the same operating conditions as the test engine and the cylinder liner temperatures were recorded. Since the engine was being motored and all engine conditions were stable, the oil temperature was estimated to be the same as the cylinder liner temperature. Information concerning the HTHS viscosity of each lubricant was provided by Benchaita. This data was interpolated to determine the actual viscosity at the estimated temperatures of the oils.

Finally, an analysis methodology and supporting theory was developed using the exhaust stroke data. This allowed for analysis of the remaining strokes to progress at a much quicker pace.

## 1.5 Assumptions/Approximations

The data analysis which is presented begins with the Reynolds equation for lubrication theory as described by Cameron. Prior to theory development, several



assumptions and approximations are made in order to simplify the problem. Assumptions are those conditions which are commonly accepted as valid when solving the Reynolds equation and used throughout this paper.

1. There are no external forces acting on the lubricant. No electrical or magnetic forces are considered to be influencing the performance of the oil.
2. The pressure is constant throughout the thickness of the film. This is considered to be acceptable since the film thickness is only several microns thick.
3. There is no slip at the boundary. This is a standard assumption of fluid dynamics and states that the fluid on a boundary is moving at the same velocity as the boundary.

Several approximations are made during the analysis to simplify the problem. The approximations made here will play a major role in the conclusions drawn at the end of the analysis.

1. The lubricant is Newtonian. A Newtonian fluid is one whose rate of shear is proportional to the stress.
2. The Reynolds number is  $\ll 1$ . This approximation eliminates the inertial effects of the lubricant flow. As will be shown later, the actual Reynolds numbers for the oils are  $0.8 < R < 4.0$ .
3. The viscosity is considered to be constant throughout the thickness of the film. Since the film is only several microns thick and only motored data was analyzed, the temperature gradient between the liner and piston is considered to be negligible.

The major thrust of this research is to achieve correlation between the film thickness and the lubricant rheology when studied on a cycle by cycle basis. If there is correlation, then the approximations made were valid and conclusions can be drawn accordingly.





## CHAPTER 2 - THEORY

### 2.1 Background

#### 2.1.1 Lubrication Equation

Cameron provides the development of lubrication theory for fluid moving past a wedge. Application of this theory to a moving piston ring requires slight modification. The development of theory relevant to a piston ring begins with the one dimensional Reynolds equation as defined by Cameron:

$$\frac{\partial}{\partial x} (h^3 \frac{\partial P}{\partial x}) = 6U\mu \frac{dh}{dx} \quad (1)$$

#### 2.1.2 Boundary Conditions

Figure 2 defines terms used in the solution of the Reynolds equation for the compression ring of the diesel engine under study. The ring features will be non-dimensionalized later to make the theory applicable to generic piston rings. The boundary conditions used in the solution are simple:

$$P(0) = P_{\text{Crown land}} \quad (2)$$

$$P(b) = P_{\text{Second land}} \quad (3)$$

$$h = h(x) \quad (4)$$

### 2.2 Non-dimensionalization

#### 2.2.1 Ring Features

The next step is to non-dimensionalize the piston ring features. Several new terms are defined and used throughout the remainder of the analysis. Non-dimensionalization is accomplished by defining:

$$\bar{h} = \frac{h}{h_o} \quad (5)$$



$$\bar{x} = \frac{x}{b} \quad (6)$$

$$\bar{P} = \frac{Ph_o}{6U\mu b} \quad (7)$$

$$\Gamma_1 = \frac{(\delta_1 + h_o)}{h_o} \quad (8)$$

$$\Gamma_2 = \frac{(\delta_2 + h_o)}{h_o} \quad (9)$$

$\Gamma_1$  and  $\Gamma_2$  are not required for the solution of Reynolds equation in non-dimensional terms. They are introduced here because of the significance of the terms in §3.1.

### 2.2.2 Reynolds equation

Forming the non-dimensional Reynolds equation simply requires substituting equations (5), (6), and (7) into equation (1). By doing so, one obtains the following:

$$\frac{\partial}{\partial \bar{x}} (\bar{h}^3 \frac{\partial \bar{P}}{\partial \bar{x}}) = \frac{d\bar{h}}{d\bar{x}} \quad (10)$$

Non-dimensionalization of the boundary conditions yields the following results for  $\bar{h} = \bar{h}(\bar{x}; \Gamma_1, \Gamma_2)$ :

$$\bar{h}(0) = \Gamma_1, \quad \bar{h}(1) = \Gamma_2 \quad (11)$$

$$\bar{P}(0) = P_1 = \left(\frac{h_o^2}{6U\mu b}\right) P_{\text{Crown land}} \quad (12)$$

$$\bar{P}(1) = P_2 = \left(\frac{h_o^2}{6U\mu b}\right) P_{\text{Second land}} \quad (13)$$



## 2.3 Scaling Laws

### 2.3.1 Bearing Number

After non-dimensionalizing the piston ring features, one must try to connect theory to observed data. This is accomplished by introducing the bearing number, a non-dimensional lift term. The bearing number is derived by examining the lift,  $W$ , generated by the piston ring, where;

$$W = \frac{\Delta P B 2 \pi R}{2 \pi R} \quad (14)$$

and  $\Delta P$  is the pressure difference across the ring and  $B$  is the width of the ring. The lift,  $W$ , is the lift generated along the entire circumference of the piston ring. Lift is also defined as the area under the pressure distribution below the ring as shown in equation (15):

$$W = \frac{6 U \mu b^2}{h_0^2} \int_0^1 \bar{P} d\bar{x} \quad (15)$$

Since equations (14) and (15) are expressions for the lift generated by the ring, they can be equated:

$$\Delta P B = \frac{6 U \mu b^2}{h_0^2} \int_0^1 \bar{P} d\bar{x} \quad (16)$$

The bearing number, defined as

$$\frac{6 U \mu b^2}{\Delta P B h_0^2} = f(\Gamma_1, \Gamma_2, P_1, P_2) \quad (17)$$





is a function of the inlet and outlet wetting conditions, as well as the pressure loading on the ring.

To eliminate some of the variables, the effect of the pressure loading is theoretically investigated by using a C-language program, *Pressure.c*. This program is similar to the code used by McElwee for predicting the pressure distribution under the piston ring. Its development is outlined in Appendix A. Figure 3 shows a typical pressure distribution for an exhaust stroke. The pressure trace has the non-dimensional axes as discussed in the appendix. Of particular note is the maximum value of the non-dimensional pressure ( $\sim 0.04$ ). Since  $P_1$  and  $P_2$  are on the order of  $10^{-3}$  for any given film shape, the load varies by only 2-4%. Therefore, the bearing number ( $N$ ) is reduced to a function only of the inlet and outlet ring wetting dimensions:

$$N = \frac{6U\mu b^2}{\Delta P B h_0^2} = f(\Gamma_1, \Gamma_2) \quad (18)$$

Equation (18) implies that if our the initial assumptions and approximations are valid, then the bearing number should be a function of only inlet and outlet variability.

### 2.3.2 Drag

The development of the equations for the friction force (drag) is according to Cameron. It begins with the definition of a Newtonian fluid:

$$\tau = \mu \frac{\partial u}{\partial z} \quad (19)$$

Cameron continues to develop the shear stress relationship and arrives at equation (20) in dimensional terms.



$$\tau(x) = \frac{\mu U}{h(x)} - \frac{\partial P}{\partial x} \frac{h(x)}{2} \quad (20)$$

The drag force is obtained by integrating the shear stress over the length of contact:

$$D = \int_0^b \tau(x) dx \quad (21)$$

Finally, the drag force is placed in non-dimensional terms:

$$C_D = \left( \frac{h_0}{U \mu b} \right) D \quad (22)$$

To correlate the drag on the ring, the coefficient is analyzed to be a function of the inlet condition. This will provide a relationship for drag on the ring in terms of the inlet condition similar to the bearing number:

$$C_D = f(\Gamma_1) \quad (23)$$



## CHAPTER 3 - RESULTS

### 3.1 Exhaust Stroke

#### 3.1.1 Difference between lubricants

Figure 4 depicts the inlet variability of each of the five oils tested. Note the difference in magnitude of the inlet condition for each oil. The single-grade oils appear to wet the ring more than the multi-grade oils do. The error bars are an indication of the maximum and minimum values of inlet ring wetting. These two observations are the essence of the difference between single and multi-grade lubricants.

#### 3.1.2 Bearing Number versus $\Gamma_1$

Figure 5 is a plot of inlet variability versus the bearing number. The data points plotted are for the exhaust strokes of all five oils. The data points correlate to a fairly high degree. Although the data points appear to be linear, it is not discernable that the data cannot be segregated by lubricant type or if inertial effects account for the spread in the data.

Figure 6 explores the possibility whether the data can be segregated by lubricant type or not. Data for each of the five oils under investigation is equally distributed throughout the spread. This indicates that the type of lubricant is not an important factor. Each of the five oils exhibit Newtonian behavior under the top ring.

Figure 7 examines the possibility that inertial effects account for the separation of data. The inlet variability is plotted against bearing number for different ranges of Reynolds number. No apparent division of data due to Reynolds number is observed. This indicates that inertial effects do not influence the Newtonian characteristics of the oil film.

Figures 5-7 show that the fluid under the rings is Newtonian and the effects are independent of lubricant type and inertia. If the oil was not Newtonian, one would expect complete scatter of the data with no correlation evident in any of these figures.





The straight line correlation between  $\Gamma_1$  and bearing number is expressed in the following equation:

$$\Gamma_1 = 1.1138 + 4.8412 \times 10^{-3} N \quad (24)$$

where  $N$  is the bearing number.

### 3.1.3 $\Gamma_1$ versus $\Gamma_2$

The results in §3.1.2 show that the fluid under the top ring is Newtonian. However, the theory developed earlier predicts that the bearing number is not simply a function of the inlet condition but the outlet condition as well. Figure 8 is a plot of the inlet versus outlet variability. It would simplify the theory greatly if there was a direct correlation between the inlet and outlet film conditions, but Figure 8 does not show any correlation. One reason that this correlation is not readily apparent, is because the outlet condition is the most difficult ring feature to place during the data analysis. The inlet condition is well defined, as is the minimum oil thickness. The outlet condition is often a subjective placement due to the fluorescent signal provided. In the analysis, the placement of the ring was made consistently from cycle to cycle, however, the subjective nature of the outlet condition no doubt accounts for some of the data scatter.

The possible correlation between the inlet and outlet condition is examined in the following section.

In order to explore the relationship between the inlet and outlet wetting condition, several random exhaust stroke film traces were profiled. Figure 9 shows the digitized ring contour of the film traces. The contours have been non-dimensionalized as discussed previously. From these contours, several observations can be made:

1. The inlet condition plots as  $x(0)$  and the outlet condition as  $x(1)$ .
2. The minimum non-dimensional film thickness occurs at  $x(0.6)$  and equals one, as expected.



These observations were used to calculate a generic second-order polynomial contour for a values of  $\Gamma_1$  shown in Figure 10. These values of inlet wetting were chosen to be representative of the data and provide a number of values in order to perform various calculations. The coefficients of the second-order polynomial were entered as input into Pressure.c. This process was repeated with different values of  $\Gamma_2$  until the bearing number from Pressure.c matched that of the observed data exactly. The final values of  $\Gamma_2$  which predicted the observed bearing number are shown in Table 1.

Table 1

| $\Gamma_1$ | $\Gamma_2$ | $\Gamma_1 / \Gamma_2$ |
|------------|------------|-----------------------|
| 1.35       | 1.074      | 1.26                  |
| 1.70       | 1.39       | 1.22                  |
| 2.10       | 1.705      | 1.23                  |
| 2.60       | 2.095      | 1.24                  |

Table 1 provides valuable information concerning the behavior of the lubricant as it wets the ring. The relationship between inlet and outlet conditions is a constant value, so the bearing number can be reduced to a function of a single variable:

$$\frac{6U\mu b^2}{\Delta P B h_o^2} = f(\Gamma_1) \tag{24}$$

Figure 11 shows that the relationship between inlet and outlet conditions falls within the data generated.



### 3.1.5 Drag

The non-dimensional drag coefficient for each of the four values of  $\Gamma_1$  derived in Figure 10 have been plotted in Figure 12. This figure implies that the drag on the top ring increases as  $\Gamma_1$  decreases. A third order polynomial curve fit passes through the data with excellent correlation. The equation of this fit provides a means to predict drag for a given value of  $\Gamma_1$ .

$$\Gamma_1 = 65.765 - 186.83C_D + 179.47C_D^2 - 57.034C_D^3 \quad (25)$$

### 3.2 Compression Stroke

An identical analysis was performed on the compression strokes for the 5 oils at each of the operating conditions as that performed on the exhaust strokes. Figures 13-16 highlight the results of this analysis. Several items are worth noting when reviewing the results of the compression stroke data analysis.

1. Figure 13 outlines the differences between oils for the compression stroke.
2. The Newtonian correlation is still evident in Figure 14. Again, no segregation of oil type can be made nor are there any inertial effects present in the compression stroke data. The relationship between  $\Gamma_1$  and the bearing number is determined to be:

$$\Gamma_{1(\text{COMP})} = 1.3124 + 5.9157 \times 10^{-3} N \quad (26)$$

3. The relationship between inlet and outlet wetting shifts slightly for the compression strokes. This relationship is 1.4:1 for the compression data.
4. The drag coefficient showed a similar trend for the compression strokes. Once again,  $\Gamma_1$  and drag are inversely related.

### 3.3 Other Strokes

An investigation of the properties of the downstrokes was also performed for each of the five lubricants. This analysis is not as detailed for several reasons. The



typical film trace of a downstroke is shown in Figure 17. Note the relatively flat region in the area of the ring groove (-9.5 mm to -11.5 mm). The flatness of the film trace is not distinctive enough in its features to allow the ring contour to be accurately placed. The ring, in these cases, appears to ride over the film and not be fully wetted by the oil.

The analysis was conducted in an effort to determine three characteristics of the downstrokes:

1. The relationship between  $\Gamma_1$  and  $\Gamma_2$ ,
2. Differences between lubricants, if any, and
3. To determine if enough lift is generated to support the ring.

The analysis shows that the compression ring is not fully flooded on the downstrokes. The oil does not wet the ring above the ring face contour as consistently as it wets the ring on the upstrokes. Several digitized film traces were examined and the relationship between  $\Gamma_1$  and  $\Gamma_2$  is 1.05:1. This relationship is much different than that for the upstrokes.

The relationship between  $\Gamma_1$  and  $\Gamma_2$  suggests that the inlet and outlet wetting are very nearly the same. In each of the five oils this numerical relationship is consistent. Some oils display slightly thicker films but maintain the established connection between  $\Gamma_1$  and  $\Gamma_2$ .

Each of the film traces examined were digitized and polynomial fits obtained in the same manner as in §3.1.3. The engine operating conditions and film characteristics were entered into Pressure.c in order to determine the lift in each case. A positive lift for a majority of the cases was obtained indicating that the film trace can still support the ring. Several values of negative lift were obtained. This is due to the small difference between  $\Gamma_1$  and  $\Gamma_2$ . In these cases the digitized profile of the trace showed that the outlet wetting was slightly higher ( $\sim 0.1 - 0.2 \mu\text{m}$ ) than the inlet condition. This gives negative lift but is well within the accuracy of the data.





## CHAPTER 4 - CONCLUSIONS

The results described in §3 show that the approximations made during theory development were valid. Some very interesting conclusions may be drawn about the data analysis performed for the 5 lubricants:

1. The lubricant under the compression ring is Newtonian. This conclusion is reached *independent* of lubricant type (single or multi-grade).
2. The primary difference between lubricants is the manner in which the ring is wetted. The single-grade oils appear to wet the ring more thoroughly than the multi-grades.
3. The minimum oil film thickness typically occurs at a point 60% from the inlet wetting point on the ring. This permits calculation of the film contour and prediction of the bearing number.
4. There is a consistent linear relationship between the inlet to outlet wetting conditions of  $\sim 1.24$  for exhaust strokes. This relationship is approximately 1.39 to 1 for compression strokes.
5. The linear relationships between  $\Gamma_1$  and bearing number (N) vary with the type of stroke and are defined as follows:

$$\Gamma_{1(\text{EXH})} = 1.1138 + 4.8412 \times 10^{-3} N$$

$$\Gamma_{1(\text{COMP})} = 1.3124 + 5.9157 \times 10^{-3} N$$

6. The relationship between  $\Gamma_1$  and  $\Gamma_2$  for the downstrokes is 1.05:1. This suggests that the ring is just skimming the oil film. Even if this is the case, there is still enough lift generated to support the ring.



7. Non-dimensional drag is inversely proportional to inlet wetting. As  $\Gamma_1$  increases, drag is reduced. This trend is consistent for both exhaust and compression strokes. A third-order polynomial curve fit describes this relationship.

$$\Gamma_1 = 65.765 - 186.83C_D + 179.47C_D^2 - 57.034C_D^3$$



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FIGURES



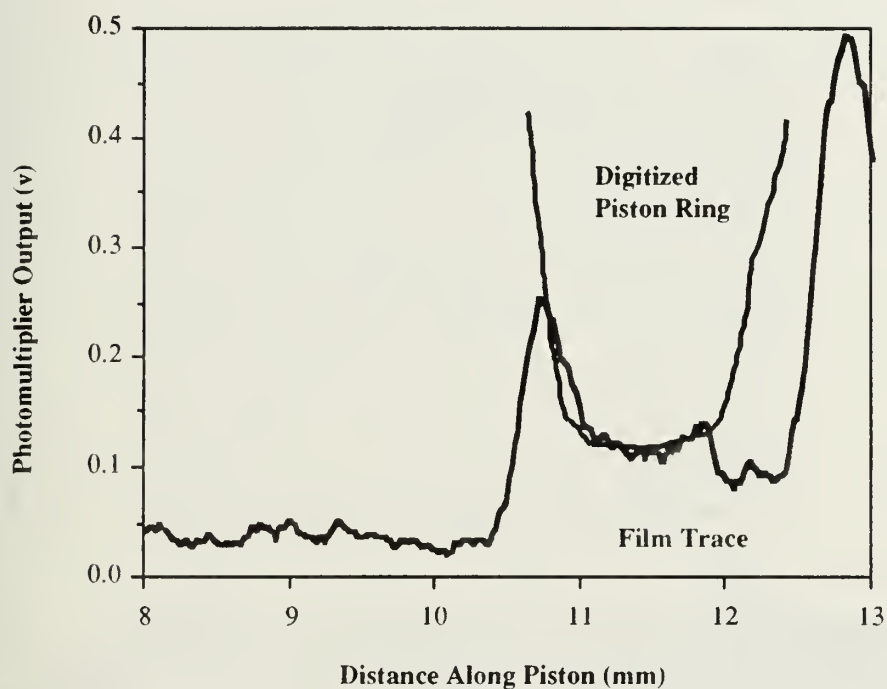
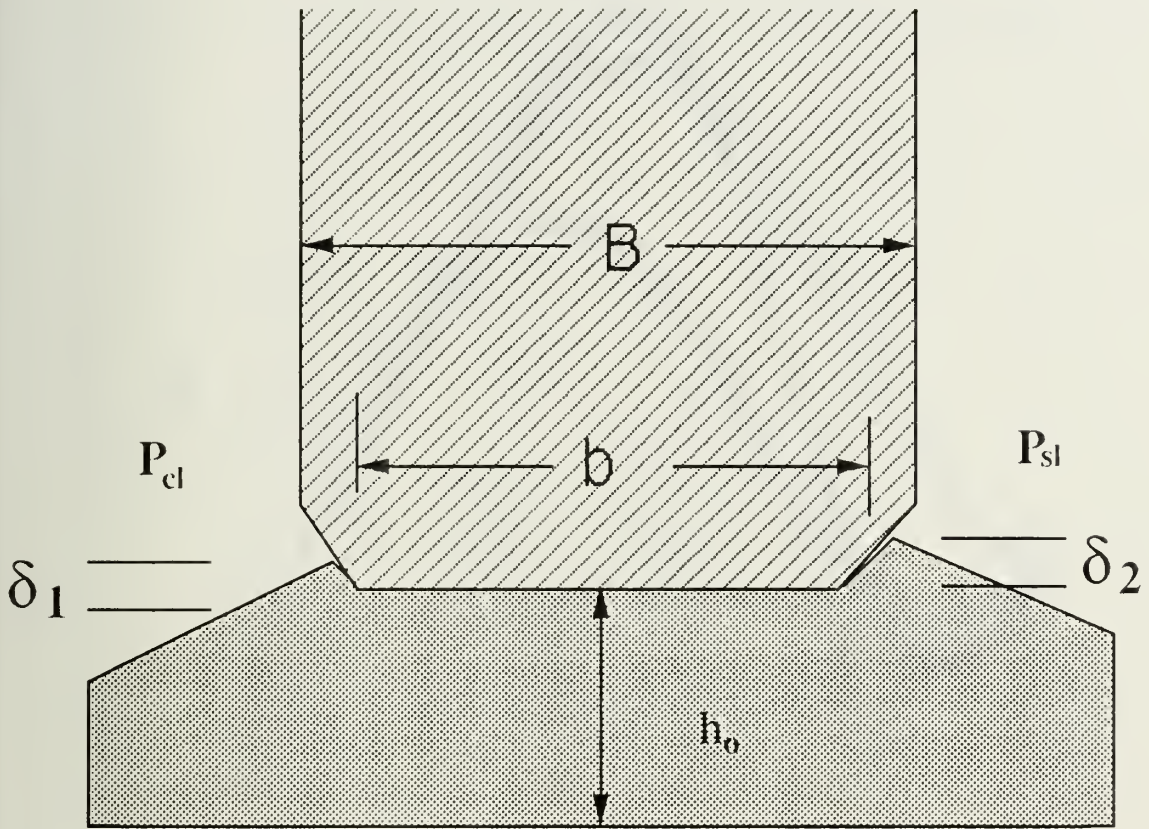


Figure 1 - Schematic of method used to place the ring on an individual film trace. Each revolution was examined in this manner and the data recorded in a spreadsheet (see Appendix B).





$$\Gamma_1 = \frac{(\delta_1 + h_0)}{h_0} \quad \Gamma_2 = \frac{(\delta_2 + h_0)}{h_0}$$

Figure 2 - Definition of terms used in the solution of the Reynold's equation for the lubricant under the compression ring.



# Non-Dimensional Pressure Distributions Random Exhaust Strokes

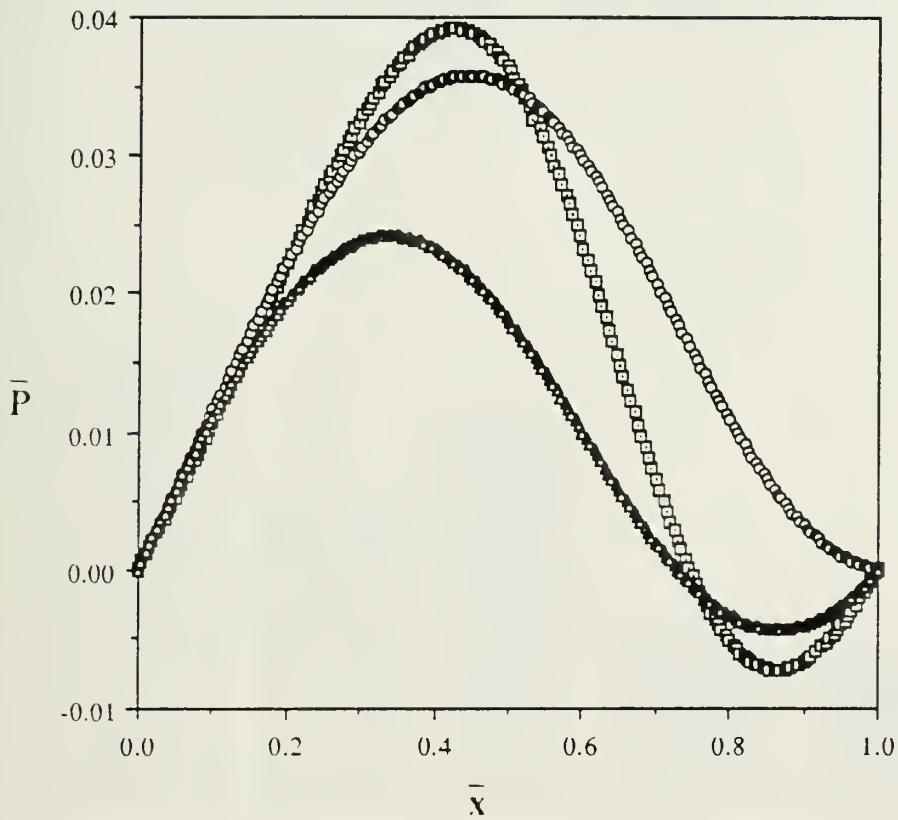


Figure 3 - Non-dimensional pressure distributions under three randomly selected wetted ring contours. Note that the value of  $\bar{P}$  is  $\sim 0.3 - 0.4$  for any selected contour. This, combined with the fact that  $P_1$  and  $P_2$  are on the order of 0.001, eliminate the pressure difference as a major contributor to the bearing number.





## Oil Comparison Exhaust Strokes

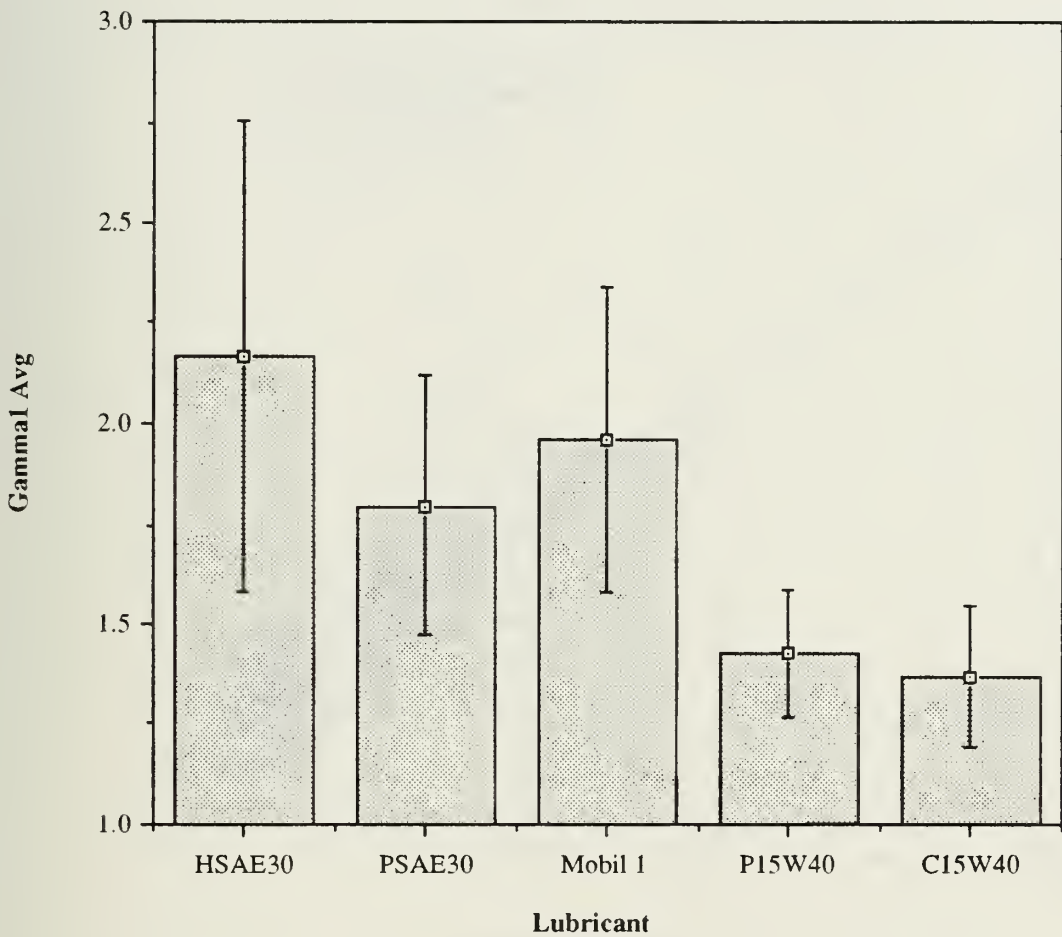


Figure 4 - Comparison of inlet variability for the five lubricants under investigation. Notice that the single-grade oils appear to "wet" the ring more than the multi-grades do.



### Composite Correlation Exhaust Strokes

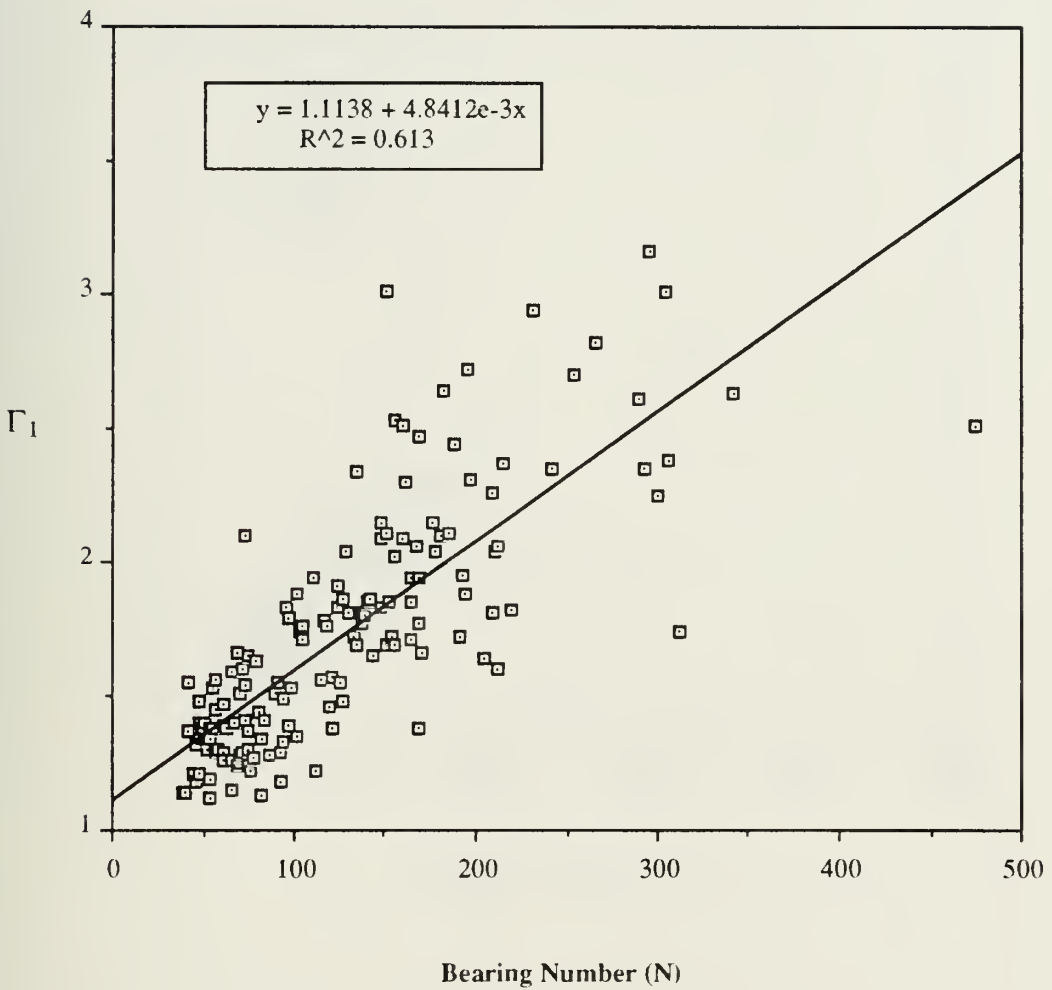


Figure 5 - Inlet variability plotted versus bearing number (N). Notice the correlation which demonstrates the Newtonian behavior of the lubricant under the compression ring.



### Composite Correlation Exhaust Strokes

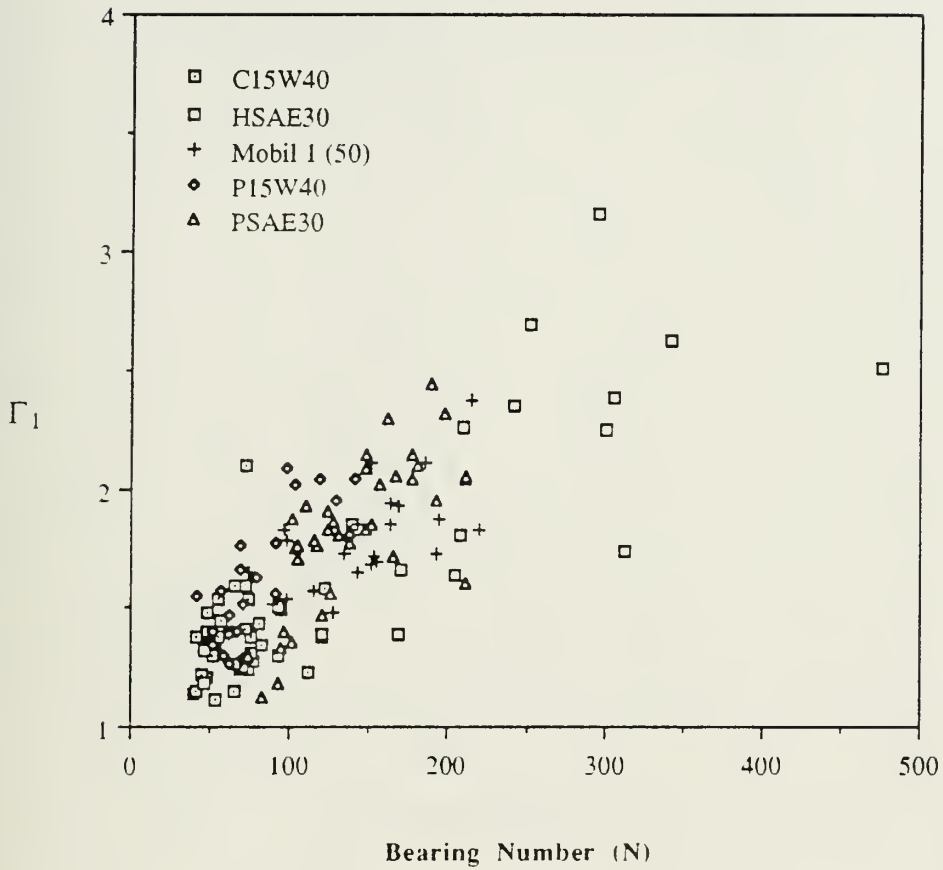


Figure 6 - Inlet variability plotted versus the bearing number (N) and data separated by lubricant type. Notice that there is no observable difference between the single-grade or multi-grade oils when plotted in this fashion.



## Investigation of Inertial Effects Exhaust Strokes

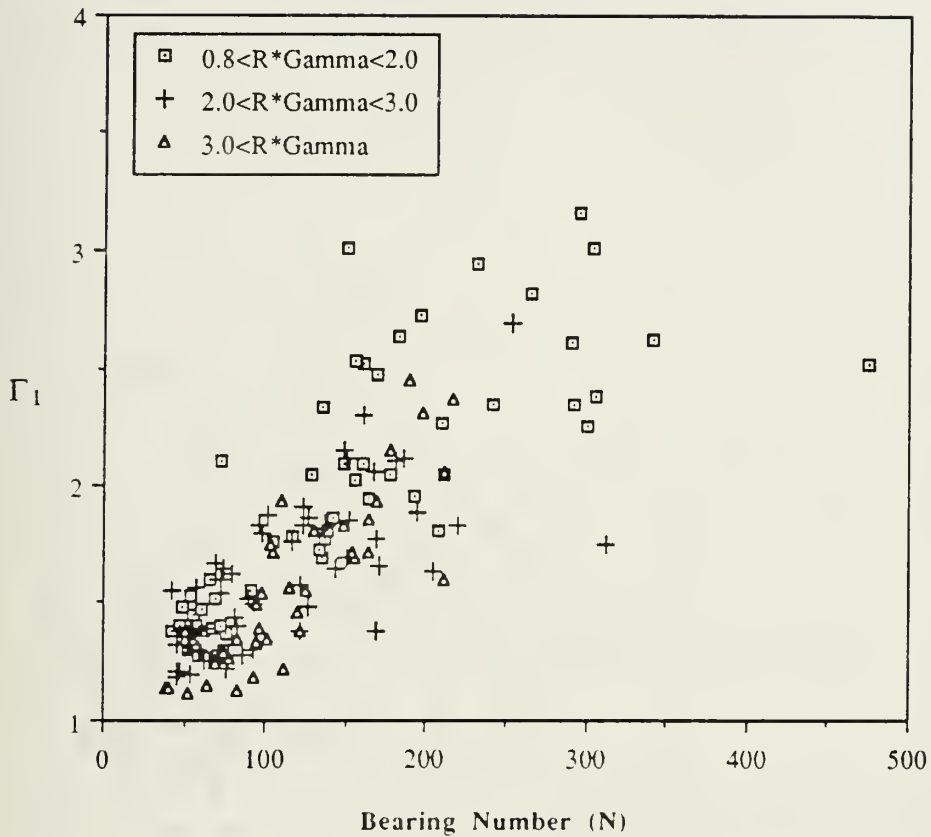


Figure 7 - Plot of bearing number (N) versus inlet variability with data separated by Reynolds number. Notice that there is no apparent grouping of data due exclusively to inertial effects.





Comparison of Inlet vs. Outlet  
Conditions of Variability  
Exhaust Strokes

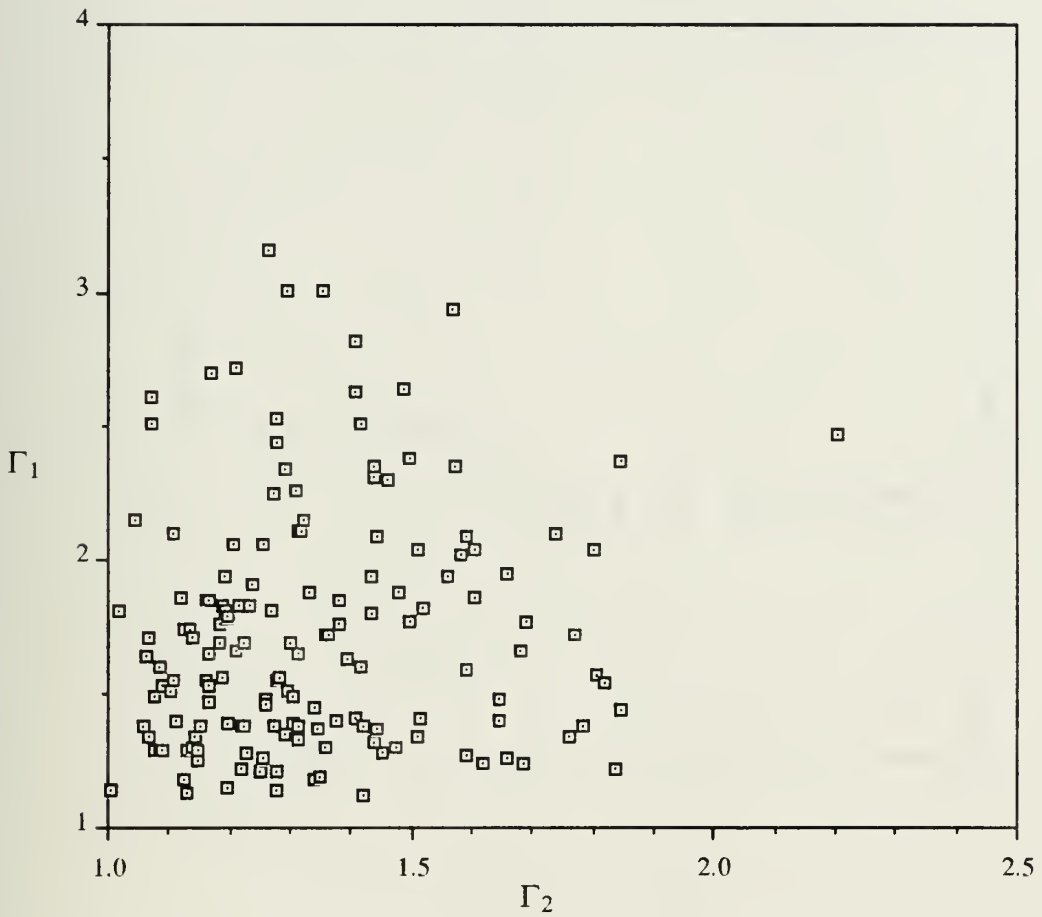


Figure 8 - Plot of inlet variability versus outlet variability. The data scatter is due mainly to the difficulty in placing the ring with respect to the outlet film trace.



# Non-Dimensional Contours Random Exhaust Strokes

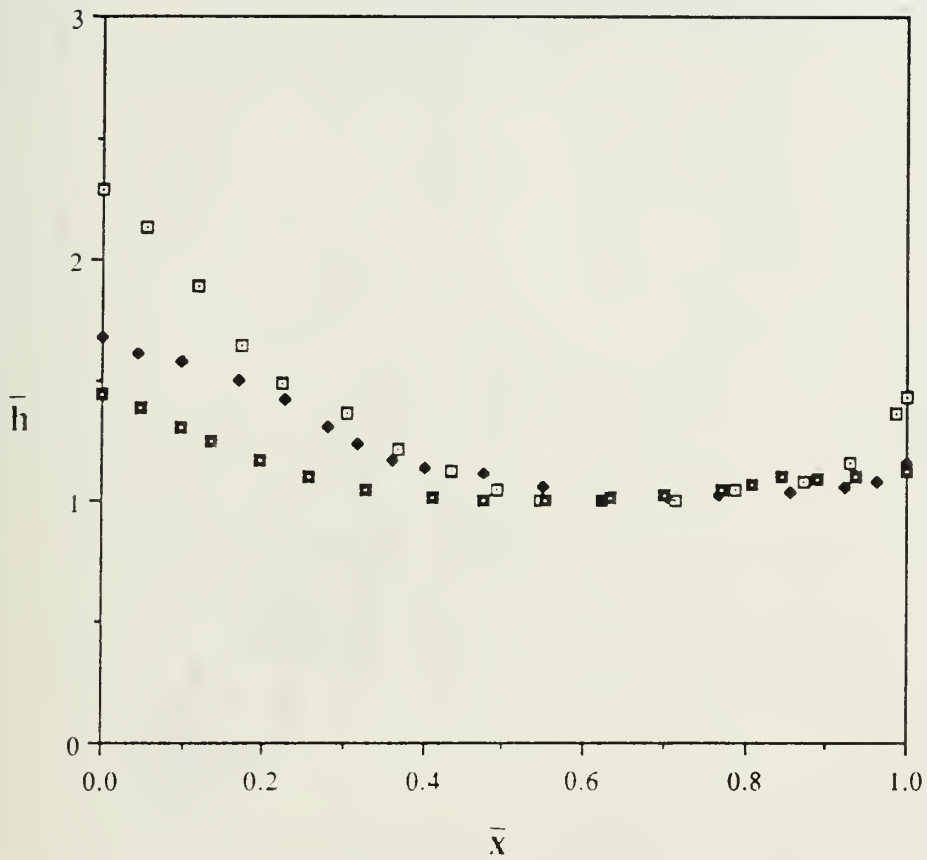


Figure 9 - Random ring contours of film traces from several exhaust strokes. Note that the minimum value of  $\bar{h}$  (minimum oil film thickness) appears to occur at 0.6 consistently.



# Composite Correlation Exhaust Strokes

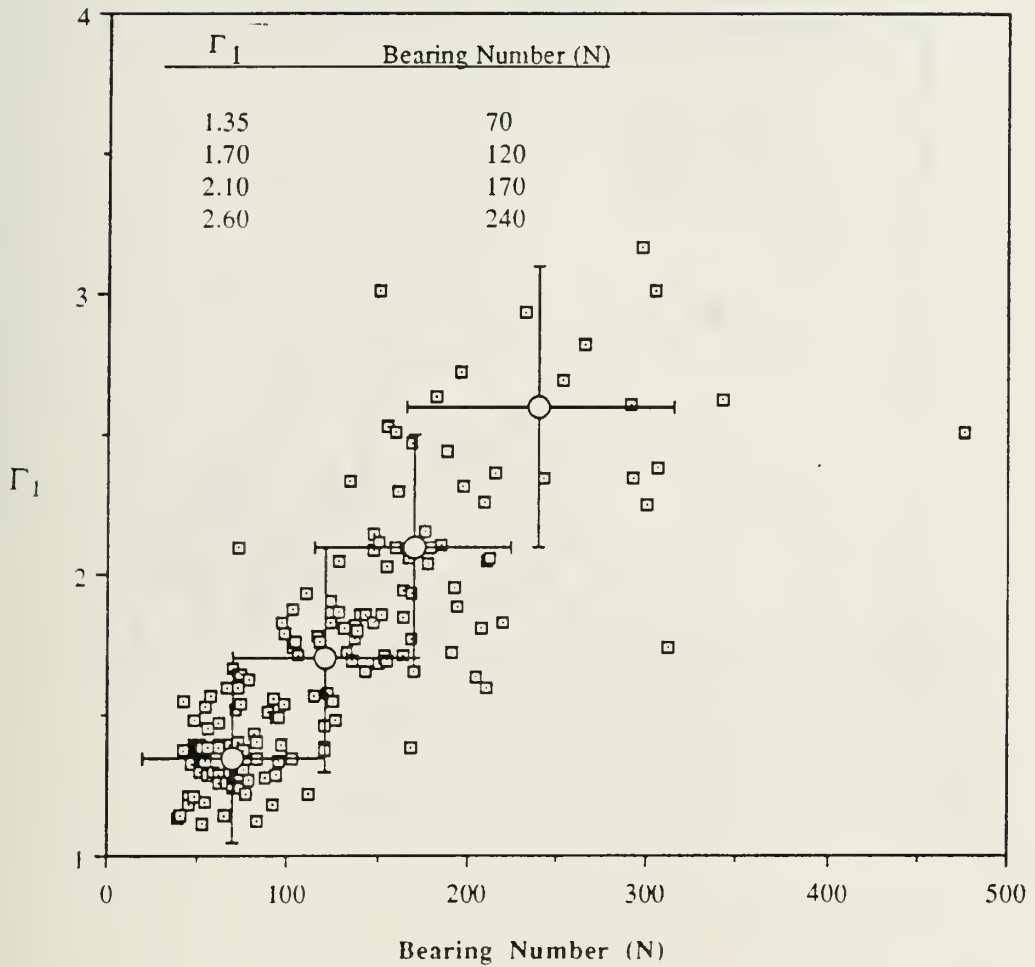


Figure 10 - Plot of inlet conditions versus bearing number (N) showing the methodology for selecting representative values of inlet wetting to be used in further calculations.



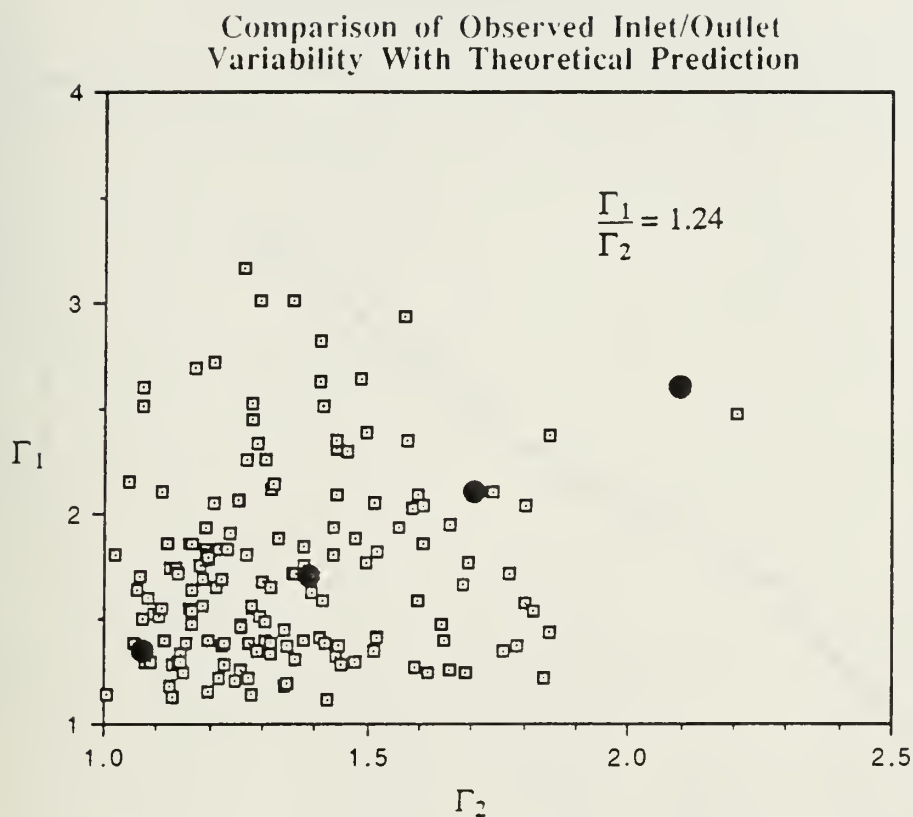


Figure 11 - Plot of the inlet versus outlet variability with the relationship predicted by theory overlaid. The large points are the theoretical prediction with the relationship shown.





### Drag as a Function of Inlet Variability

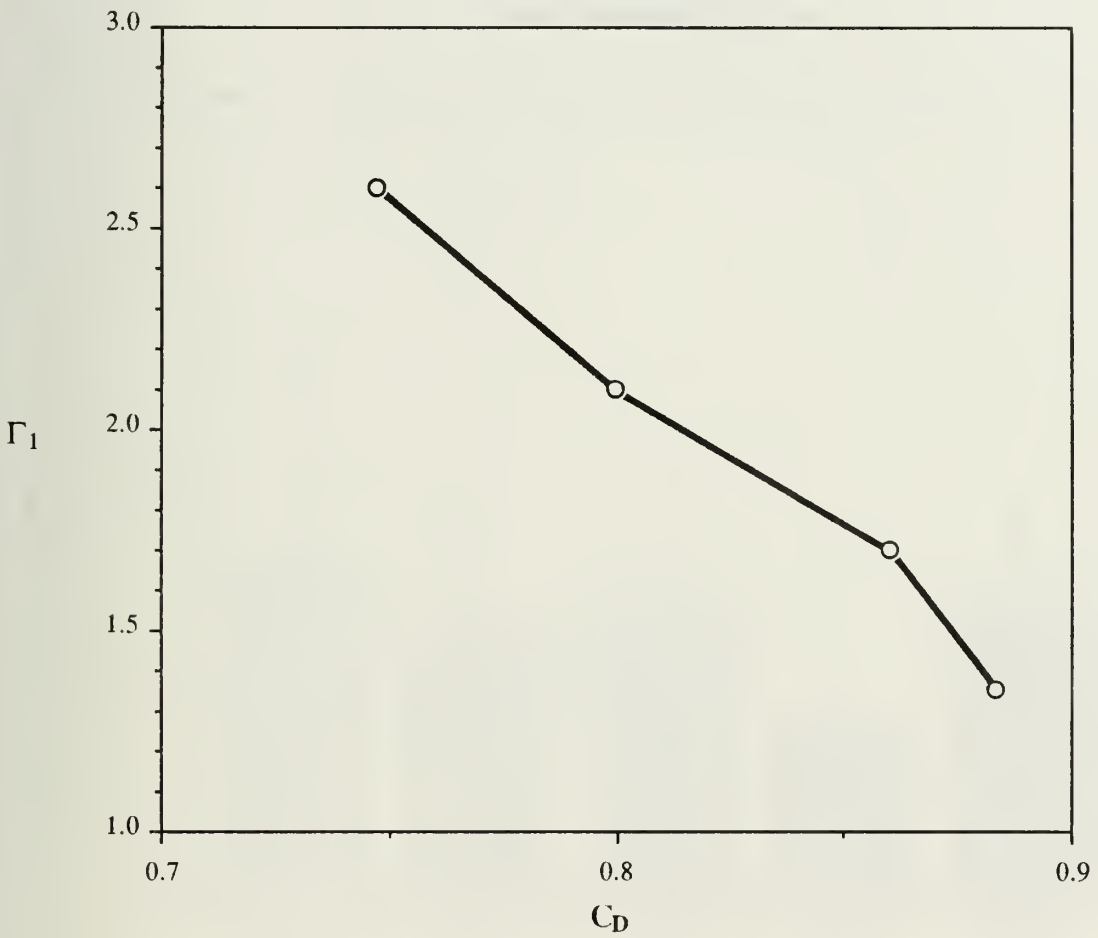


Figure 12 - Non-dimensional drag plotted as a function of inlet conditions. Notice that as  $\Gamma_1$  gets larger the drag on the ring is reduced.



### Oil Comparison Compression Strokes

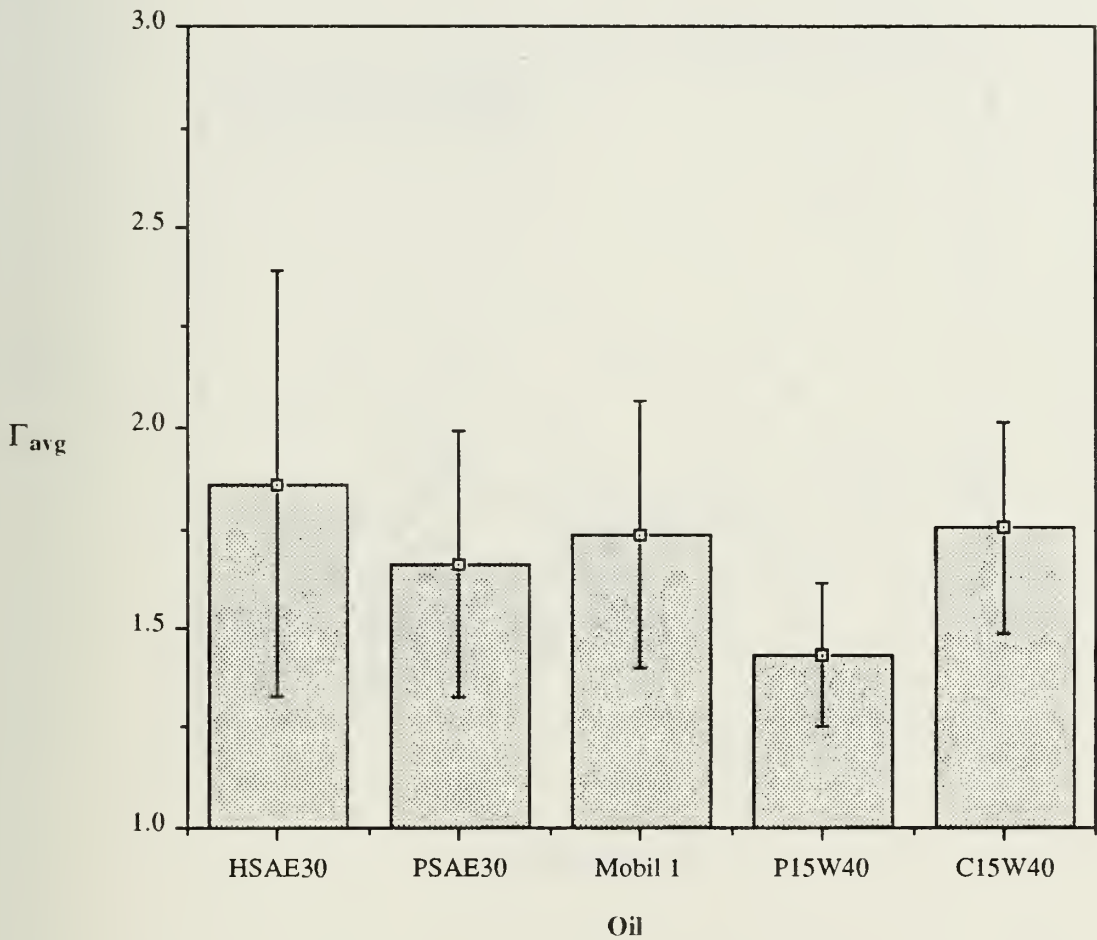


Figure 13 - Comparison of inlet variability versus lubricant type for each of the five oils tested. This is the same analysis that was done for the exhaust strokes as shown in Figure 4.



### Composite Correlation Compression Strokes

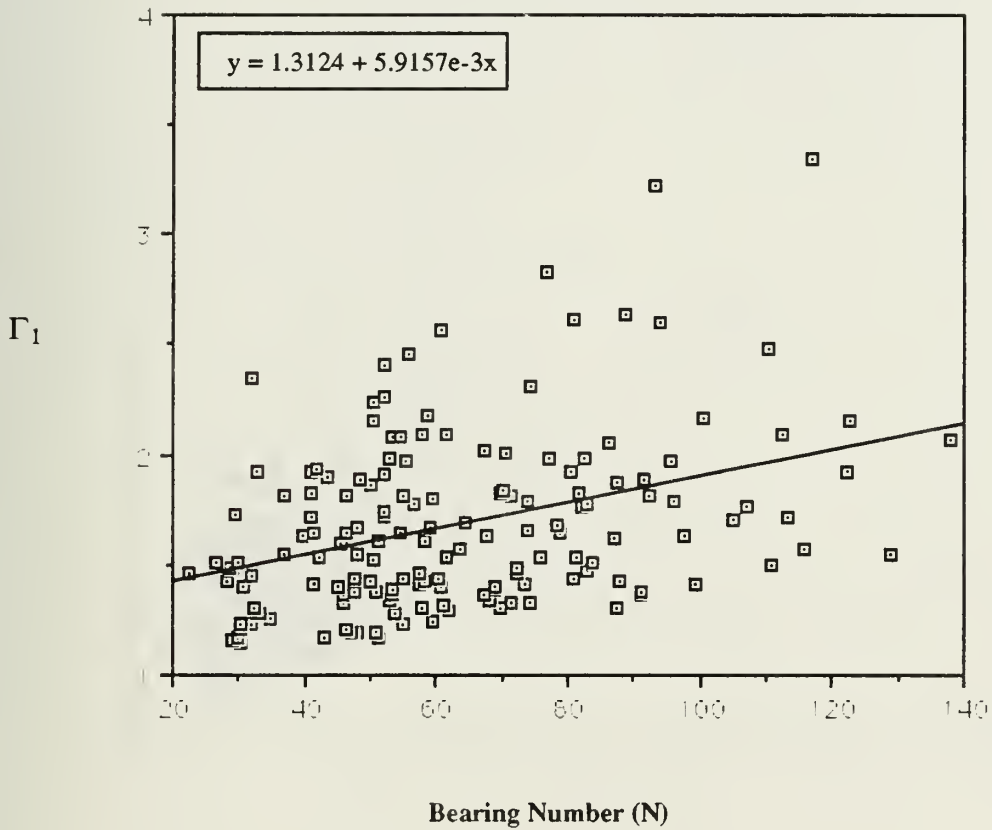


Figure 14 - Inlet variability plotted versus bearing number (N) for the compression strokes. Notice the Newtonian correlation which is present similar to that of the exhaust strokes in Figure 5.



**Comparison of Inlet/Outlet Variability with  
Theoretical Prediction  
(Compression Strokes)**

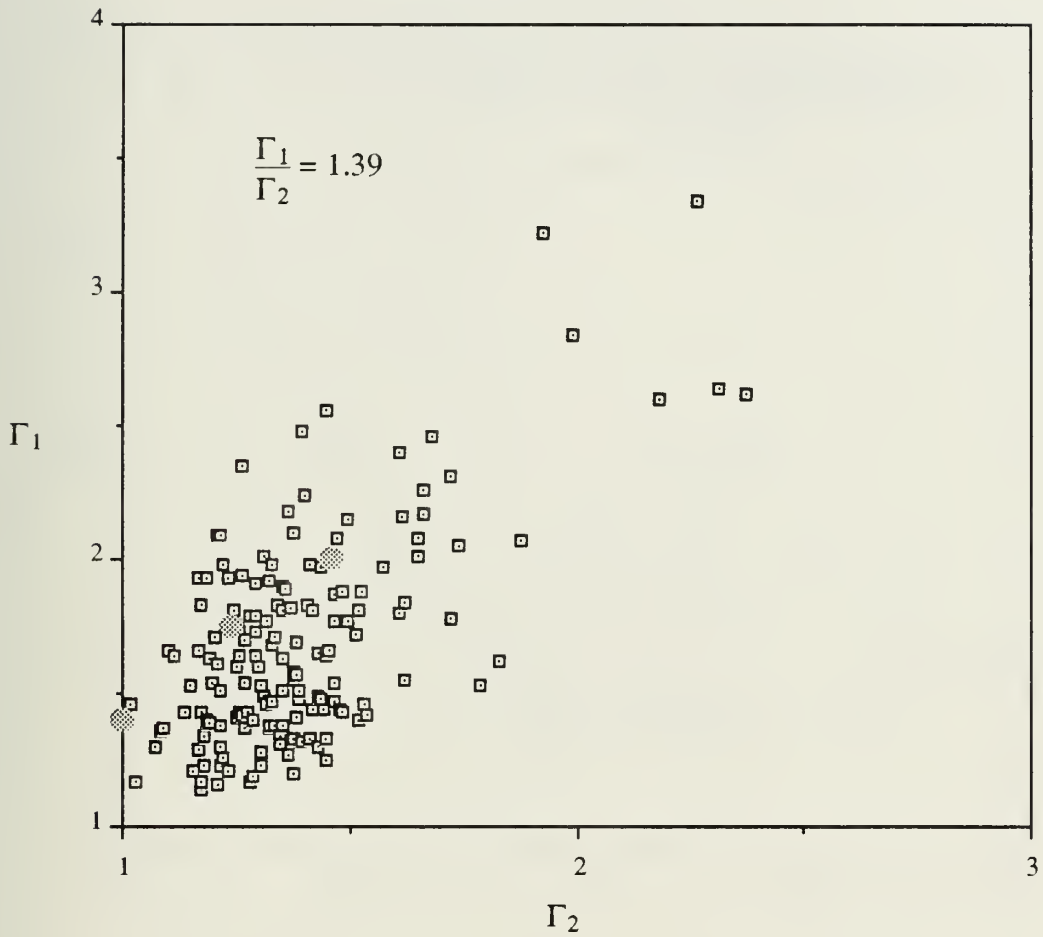


Figure 15 - Plot of inlet wetting versus outlet variability for each of the compression strokes. The overlay points are the predicted values of outlet wetting for a specified value of inlet wetting. The relationship is shown above.





### Inlet Wetting vs. Drag Coefficient

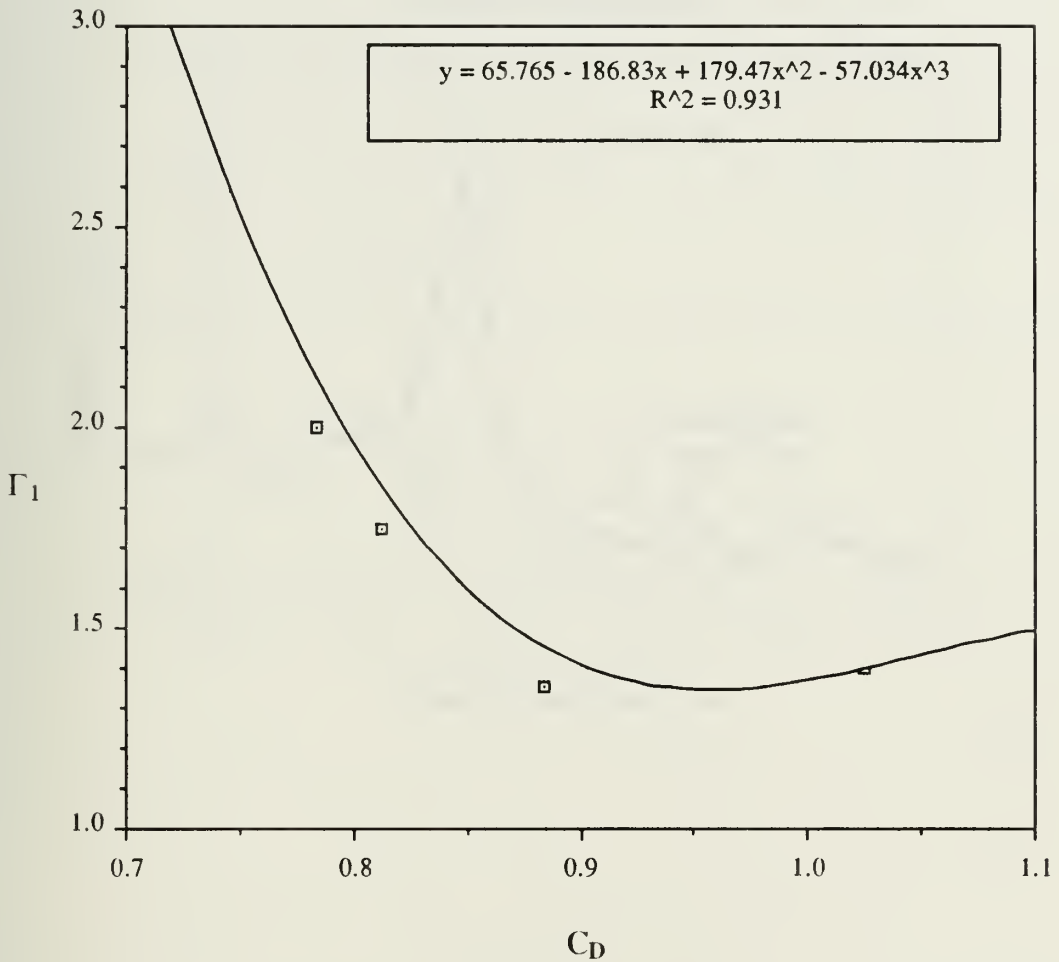


Figure 16 - Drag coefficient for the compression strokes added into Figure 12 (exhaust strokes). Note the increase in drag coefficient as inlet wetting decreases. The curve fit is a third-order polynomial with very good correlation.



### Typical Oil Film Trace From a Downstroke

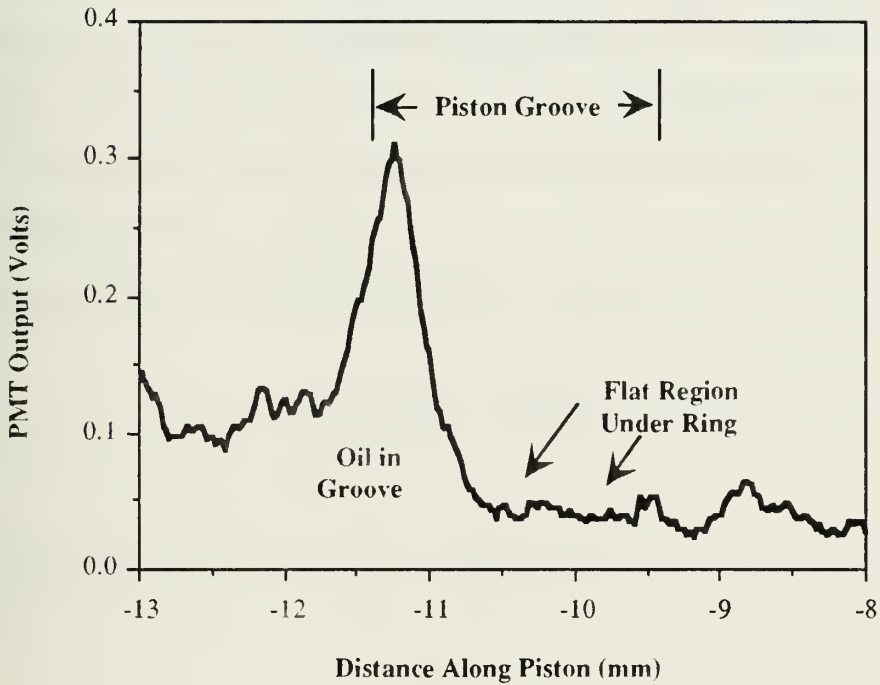


Figure 17 - Typical downstroke film trace for any lubricant. The ring groove is from -9.5mm to -11.5mm. The lump of oil at ~-11.5mm is in the ring groove and the flat region at ~-10mm is under the ring. There is no distinct ring feature that can be used to accurately place the ring.



## APPENDIX A - Development of Pressure.c

This appendix describes the solution of the one dimensional Reynolds equation using a centered finite-difference approximation. This solution was used to develop the C-language program, Pressure.c, which is included at the end of this appendix. The equation numbers used in the comment lines of Pressure.c correspond to the following development scheme.

Development begins with the one-dimensional Reynolds Equation from Cameron :

$$\frac{\partial}{\partial x} \left( h^3 \frac{\partial P}{\partial x} \right) = 6U\mu \frac{dh}{dx} \quad (A1)$$

Non-dimensionalization of (A1) is accomplished with the following definitions:

$$\bar{h} = \frac{h}{h_o} \quad (A2)$$

$$\bar{x} = \frac{x}{b} \quad (A3)$$

$$\bar{P} = \frac{Ph_o^2}{6U\mu b} \quad (A4)$$

$$\Gamma_1 = \frac{(\delta_1 + h_o)}{h_o} \quad (A5)$$

$$\Gamma_2 = \frac{(\delta_2 + h_o)}{h_o} \quad (A6)$$

Substituting (A2), (A3), and (A4) into (1), the following non-dimensional Reynolds equation is obtained:



$$\frac{\partial}{\partial \bar{x}} (\bar{h}^3 \frac{\partial \bar{P}}{\partial \bar{x}}) = \frac{d\bar{h}}{d\bar{x}} \quad (A7)$$

Expanding the left hand side of (A7):

$$\bar{h}^3 \frac{\partial^2 \bar{P}}{\partial \bar{x}^2} + 3\bar{h}^2 \frac{\partial \bar{h}}{\partial \bar{x}} \frac{\partial \bar{P}}{\partial \bar{x}} = \frac{d\bar{h}}{d\bar{x}} \quad (A8)$$

Divide both sides by  $\bar{h}^3$ :

$$\frac{\partial^2 \bar{P}}{\partial \bar{x}^2} + \frac{3}{\bar{h}} \frac{\partial \bar{h}}{\partial \bar{x}} \frac{\partial \bar{P}}{\partial \bar{x}} = \frac{1}{\bar{h}^3} \frac{d\bar{h}}{d\bar{x}} \quad (A9)$$

The non-dimensional contour of the film trace is approximated by a second-order polynomial in the form of :

$$\bar{h}(\bar{x}) = A + B \bar{x} + C \bar{x}^2 \quad (A10)$$

Therefore,

$$\frac{d\bar{h}}{d\bar{x}} = B + 2C\bar{x} \quad (A11)$$

Substituting (10) and (11) into (9), the following are obtained:

$$\frac{\partial^2 \bar{P}}{\partial \bar{x}^2} + \frac{3(B + 2C\bar{x})}{(A + B\bar{x} + C\bar{x}^2)} \frac{\partial \bar{P}}{\partial \bar{x}} = \frac{B + 2C\bar{x}}{(A + B\bar{x} + C\bar{x}^2)^3} \quad (A12)$$

A standard finite centered-difference approximation is outlined by Crandall and is used to formulate the equation for programming. The approximations used for the partial derivative terms:

$$\frac{\partial^2 \bar{P}}{\partial \bar{x}^2} = \frac{\bar{P}_{i-1} - 2\bar{P}_i + \bar{P}_{i+1}}{\Delta \bar{x}^2} \quad (A13)$$

$$\frac{\partial \bar{P}}{\partial \bar{x}} = \frac{-\bar{P}_{i-1} + \bar{P}_{i+1}}{2\Delta \bar{x}} \quad (A14)$$





Substituting (A12) and (A13) into (A11) the following equation is obtained (A14):

$$\frac{\bar{P}_{i-1} - 2\bar{P}_i + \bar{P}_{i+1}}{\Delta\bar{x}^2} + \left[ \frac{3(B + 2Ci\Delta\bar{x})}{A + Bi\Delta\bar{x} + C(i\Delta\bar{x})^2} \right] \left[ \frac{-\bar{P}_{i-1} + \bar{P}_{i+1}}{2\Delta\bar{x}} \right] = \frac{B + 2Ci\Delta\bar{x}}{(A + Bi\Delta\bar{x} + C(i\Delta\bar{x})^2)^3}$$

Rearranging (A14), we obtain (A15):

$$\frac{\bar{P}_{i-1}}{\Delta\bar{x}^2} \left[ \frac{3(B + 2Ci\Delta\bar{x})}{2\Delta\bar{x}(A + Bi\Delta\bar{x} + C(i\Delta\bar{x})^2)} \right] - \frac{2\bar{P}_i}{\Delta\bar{x}^2} + \frac{\bar{P}_{i+1}}{\Delta\bar{x}^2} \left[ \frac{3(B + 2Ci\Delta\bar{x})}{2\Delta\bar{x}(A + Bi\Delta\bar{x} + C(i\Delta\bar{x})^2)} \right] = \frac{B + 2Ci\Delta\bar{x}}{(A + Bi\Delta\bar{x} + C(i\Delta\bar{x})^2)^3}$$

Equation (A15) is solved by computer program Pressure.c using standard matrix operations. The output of Pressure.c is a file which contains the non-dimensional pressure calculated at 200 points along the wetted width. When plotted, this file is a graphic representation of the pressure distribution under the ring. The area under this distribution is defined as the bearing number and is discussed at length in §2. The pressure distribution is also used to calculate shear stress and drag on the ring.

The C-language code begins on the following page.



```

/*****
*
*   Pressure.c
*
*   This program solves the a finite difference approximation to the
*   1-D Reynolds equation. The program uses a polynomial fit of the actual
*   film thickness data taken. (h = A + Bx + Cx^2). Prior to running this
*   program, the film trace must already be non-dimensionalized in
*   accordance with the specified parameters. This allows for input of
*   the coefficients A,B, and C to be non-dimensional.
*
*   As an aide to interpreting the code, the following is provided:
*   - a is the array for the diagonal elements for the coefficient matrix.
*   - b is the Array for the elements below the diagonal and c is the one *
*     above.
*   - alpha and beta are dummy arrays used in solving the equation
*   - f is the constant array. Results are returned in array X.
*   - m is the order of the system.
*   - dx is the increment in the x direction. (xi=i*dx)
*
*   NOTE: all variables have been non-dimensionalized
*           h is divided by the minimum thickness, ho
*           x is divided by the wetted width, w
*           P is divided by 6μUb and multiplied by ho^2
*
*           The resulting equation is:
*
*           
$$\partial/\partial x (h^3 \partial P/\partial x) = \partial h/\partial x \quad \text{Eqn (6)}$$

*
*****/

#define _ERRORCHECK_ /* for standard error checking */

#include <stdio.h>
#include <math.h>

#define ndm (201)

FILE *fp1;
double    alpha[ndm], beta[ndm], y[ndm];
double    a[ndm], b[ndm], c[ndm], f[ndm], x[ndm];
double    dx, xi, A, B, C, sum;
double    P1, P2, mu, U, w,h;
short    m, i;

main()
{
    fp1 = fopen("aaPressure.txt", "w");

    printf("\nPlease input the crown land pressure (Pa) \n");
    scanf("%lf", &P1);
    printf("\nPlease input the second land pressure (Pa) \n");
    scanf("%lf", &P2);
    printf("\nPlease input the oil viscosity (Pa*s) \n");

```



```

scanf("%lf", &mu);
printf("\nPlease input the ring velocity (m/s)\n");
scanf("%lf", &U);
printf("\nPlease input the wetted ring width (m)\n");
scanf("%lf", &w);
printf("\nPlease input the minimum film thickness (m)\n");
scanf("%lf", &h);
printf("\nh(x) = A + Bx + Cx^2\n");
printf("\nPlease input A\n");
scanf("%lf", &A);
printf("\nPlease input B\n");
scanf("%lf", &B);
printf("\nPlease input C\n");
scanf("%lf", &C);

m = 200;
dx = 1.0/m;

for (i=1; i<=(m-1); i++)
{
    xi=i*dx;
    b[i] = 1.0-(3.0*(B+2.*C*xi)*dx)/(2.0*(A+B*xi+C*pow(xi,2))); /*
Pi-1 */
    a[i] = -2.0;
/*Pi*/
    c[i] = 1.0+(3.0*(B+2.*C*xi)*dx)/(2.0*(A+B*xi+C*pow(xi,2))); /*
Pi+1 */
    f[i] = ((B+2.*C*xi)*pow(dx,2))/(pow(A+B*xi+C*pow(xi,2),3));
}

a[0] = 1.0; /* Initial conditions are that P1 = Pcl */
a[m] = 1.0; /* and P2 = Psl */
b[0] = 0.0;
b[m] = 0.0;
c[0] = 0.0;
c[m] = 0.0;
f[0] = P1*pow(h,2)/(6*mu*U*w); /*crown land pressure */
f[m] = P2*pow(h,2)/(6*mu*U*w); /*2nd land pressure */

alpha[0] = a[0];
for (i=1; i<=m; i++)
{
    beta[i] = b[i]/alpha[i-1];
    alpha[i] = a[i] - beta[i]*c[i-1];
}
y[0] = f[0];
for (i=1; i<=m; i++)
{
    y[i] = f[i] - beta[i]*y[i-1];
}
x[m] = y[m]/alpha[m];
for (i=m-1; i>=0; i--)

```



```

{
    x[i] = (y[i] - c[i]*x[i+1])/alpha[i];
}

for (i=0; i<=m; i++) sum = sum + x[i];
sum = (sum-.5*x[0]-.5*x[m])*dx; /* trapezoidal integration */

fprintf(fp1, "%e\\%e\\W*      = %f\\n", 0.0*dx, x[0], sum);
fprintf(fp1, "%e\\%e\\U(m/s) = %f\\n", 1.0*dx, x[1], U);
fprintf(fp1, "%e\\%e\\mu(Pa*s) = %f\\n", 2.0*dx, x[2], mu);
fprintf(fp1, "%e\\%e\\Pcrown = %f\\n", 3.0*dx, x[3], P1);
fprintf(fp1, "%e\\%e\\P2ndland = %f\\n", 4.0*dx, x[4], P2);
fprintf(fp1, "%e\\%e\\w(m)    = %f\\n", 5.0*dx, x[5], w);
fprintf(fp1, "%e\\%e\\A      = %f\\n", 6.0*dx, x[7], A);
fprintf(fp1, "%e\\%e\\B      = %f\\n", 7.0*dx, x[8], B);
fprintf(fp1, "%e\\%e\\C      = %f\\n", 8.0*dx, x[9], C);

for (i=9; i<=m; i++) fprintf(fp1, "%e\\%e\\n", i*dx, x[i]);
for (i=0; i<=m; i++) printf("%e\\%e\\n", i*dx, x[i]);

printf("W* = %lf\\n", sum); /* sum represents the non dim.
lift/length */

fclose(fp1);
}

```





APPENDIX B - Exhaust Stroke Spreadsheet



|    | A                                    | B             | C          | D             | E              | F           | G             | H      |
|----|--------------------------------------|---------------|------------|---------------|----------------|-------------|---------------|--------|
| 1  | #201 Cummins 15W40 Motored 1000 rpm  |               |            |               |                |             |               |        |
| 2  | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 3  | Exh-2                                | 0.242354      | 10.948     | 0.1154        | 0.20084        | 11.94       | 0.126954      | 0.992  |
| 4  | Exh-4                                | 0.18071       | 10.907     | 0.13921       | 0.20512        | 11.915      | 0.0415        | 1.008  |
| 5  | Exh-6                                | 0.19028       | 10.909     | 0.11948       | 0.19028        | 11.883      | 0.0708        | 0.974  |
| 6  | Exh-8                                | 0.19632       | 10.984     | 0.13285       | 0.2183         | 11.915      | 0.06347       | 0.931  |
| 7  | Exh-10                               | 0.19712       | 10.948     | 0.14341       | 0.20689        | 11.883      | 0.05371       | 0.935  |
| 8  | Exh-12                               | 0.19364       | 10.888     | 0.13993       | 0.19852        | 11.876      | 0.05371       | 0.988  |
| 9  | Exh-14                               | 0.17981       | 10.948     | 0.12855       | 0.21155        | 11.845      | 0.05126       | 0.897  |
| 10 |                                      |               |            |               |                |             |               |        |
| 11 | #202 Cummins 15W40 Motored 1500 rpm  |               |            |               |                |             |               |        |
| 12 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 13 | Exh-2                                | 0.13536       | 11.31      | 0.10118       | 0.11583        | 12.003      | 0.03418       | 0.693  |
| 14 | Exh-8                                | 0.16418       | 11.281     | 0.10732       | 0.11709        | 12.03       | 0.05686       | 0.749  |
| 15 | Exh-10                               | 0.13466       | 11.31      | 0.10048       | 0.15175        | 12.003      | 0.03418       | 0.693  |
| 16 | Exh-12                               | 0.12661       | 11.281     | 0.089992      | 0.13638        | 12.005      | 0.036618      | 0.724  |
| 17 | Exh-14                               | 0.12577       | 11.281     | 0.091587      | 0.12333        | 12.03       | 0.034183      | 0.749  |
| 18 | Exh-20                               | 0.11503       | 11.338     | 0.088179      | 0.11992        | 12.057      | 0.026851      | 0.719  |
| 19 | Exh-22                               | 0.1655        | 11.281     | 0.11424       | 0.1533         | 12.087      | 0.05126       | 0.806  |
| 20 |                                      |               |            |               |                |             |               |        |
| 21 | #203 Cummins 15W40 Motored 2000 rpm  |               |            |               |                |             |               |        |
| 22 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 23 | Exh-1                                | 0.14003       | 11.222     | 0.10585       | 0.15223        | 11.876      | 0.03418       | 0.654  |
| 24 | Exh-3                                | 0.13075       | 11.147     | 0.10389       | 0.17225        | 11.915      | 0.02686       | 0.768  |
| 25 | Exh-5                                | 0.13667       | 11.147     | 0.095164      | 0.17573        | 11.927      | 0.041506      | 0.78   |
| 26 | Exh-9                                | 0.14663       | 11.147     | 0.095358      | 0.17348        | 11.89       | 0.051272      | 0.743  |
| 27 | Exh-13                               | 0.13952       | 11.147     | 0.11511       | 0.14684        | 11.853      | 0.02441       | 0.706  |
| 28 | Exh-15                               | 0.13382       | 11.036     | 0.084998      | 0.15335        | 11.89       | 0.048822      | 0.854  |
| 29 | Exh-19                               | 0.15059       | 10.889     | 0.10909       | 0.14327        | 11.63       | 0.0415        | 0.741  |
| 30 | Exh-21                               | 0.13802       | 10.961     | 0.098959      | 0.11849        | 11.667      | 0.039061      | 0.706  |
| 31 | Exh-23                               | 0.21336       | 10.887     | 0.15506       | 0.18924        | 11.89       | 0.0583        | 1.003  |
| 32 | Exh-25                               | 0.1504        | 11.087     | 0.094246      | 0.13331        | 11.816      | 0.056154      | 0.729  |
| 33 | Exh-27                               | 0.1422        | 11.147     | 0.11779       | 0.14709        | 11.89       | 0.02441       | 0.743  |
| 34 |                                      |               |            |               |                |             |               |        |
| 35 | #204 Cummins 15W40 Motored 2500 rpm  |               |            |               |                |             |               |        |
| 36 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 37 | Exh-2                                | 0.11457       | 11.301     | 0.092603      | 0.15608        | 12.015      | 0.021967      | 0.714  |
| 38 | Exh-4                                | 0.11571       | 11.19      | 0.083973      | 0.14989        | 12.015      | 0.031737      | 0.825  |
| 39 | Exh-6                                | 0.11513       | 11.301     | 0.090717      | 0.14443        | 12.015      | 0.024413      | 0.714  |
| 40 | Exh-10                               | 0.13345       | 11.211     | 0.099274      | 0.17496        | 12.015      | 0.034176      | 0.804  |
| 41 | Exh-12                               | 0.1234        | 11.239     | 0.098984      | 0.11363        | 11.977      | 0.024416      | 0.738  |
| 42 | Exh-14                               | 0.11167       | 11.142     | 0.09726       | 0.11656        | 11.842      | 0.01441       | 0.7    |
| 43 | Exh-16                               | 0.13623       | 11.287     | 0.11914       | 0.11945        | 11.967      | 0.01709       | 0.68   |
| 44 | Exh-22                               | 0.10718       | 11.239     | 0.087647      | 0.16089        | 12.067      | 0.019533      | 0.828  |
| 45 | Exh-24                               | 0.11646       | 11.336     | 0.10425       | 0.1482         | 12.015      | 0.01221       | 0.679  |
| 46 | Exh-28                               | 0.113         | 11.336     | 0.091031      | 0.14718        | 12.0115     | 0.021969      | 0.6755 |
| 47 | Exh-30                               | 0.14          | 11.287     | 0.12291       | 0.15709        | 11.977      | 0.01709       | 0.69   |
| 48 | Exh-34                               | 0.11893       | 11.239     | 0.079863      | 0.10428        | 11.932      | 0.039067      | 0.693  |
| 49 |                                      |               |            |               |                |             |               |        |
| 50 |                                      |               |            |               |                |             |               |        |
| 51 | #251 Havoline SAE30 Motored 1000 rpm |               |            |               |                |             |               |        |
| 52 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 53 | Exh-1                                | 0.17433       | 10.645     | 0.066907      | 0.07179        | 11.697      | 0.107423      | 1.052  |
| 54 | Exh-3                                | 0.25487       | 10.608     | 0.093738      | 0.11327        | 11.82       | 0.161132      | 1.212  |
| 55 | Exh-5                                | 0.21506       | 10.683     | 0.1052        | 0.16867        | 11.783      | 0.10986       | 1.1    |
| 56 | Exh-7                                | 0.21946       | 10.602     | 0.077857      | 0.1096         | 11.774      | 0.141603      | 1.172  |
| 57 | Exh-9                                | 0.18296       | 10.602     | 0.077978      | 0.11216        | 11.832      | 0.104982      | 1.23   |
| 58 | Exh-11                               | 0.2517        | 10.608     | 0.085689      | 0.13452        | 11.812      | 0.166011      | 1.204  |
| 59 | Exh-13                               | 0.22301       | 10.608     | 0.074086      | 0.096059       | 11.802      | 0.148924      | 1.194  |
| 60 | Exh-15                               | 0.23208       | 10.608     | 0.073385      | 0.092916       | 11.774      | 0.158695      | 1.166  |
| 61 |                                      |               |            |               |                |             |               |        |
| 62 | #252 Havoline SAE30 Motored 1500 rpm |               |            |               |                |             |               |        |
| 63 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 64 | Exh-3                                | 0.16239       | 10.727     | 0.072056      | 0.091587       | 11.8252     | 0.090334      | 1.0982 |
| 65 | Exh-7                                | 0.15772       | 10.582     | 0.060066      | 0.08448        | 11.558      | 0.097654      | 0.976  |
| 66 | Exh-9                                | 0.15149       | 10.758     | 0.063595      | 0.095334       | 11.736      | 0.087895      | 0.978  |
| 67 | Exh-11                               | 0.16952       | 10.814     | 0.091394      | 0.10604        | 11.764      | 0.078126      | 0.95   |
| 68 | Exh-13                               | 0.17015       | 10.786     | 0.072491      | 0.11399        | 11.778      | 0.097659      | 0.992  |
| 69 | Exh-15                               | 0.15591       | 10.727     | 0.086226      | 0.10952        | 11.822      | 0.069684      | 1.095  |
| 70 | Exh-17                               | 0.19408       | 10.785     | 0.072007      | 0.084214       | 11.793      | 0.122073      | 1.008  |
| 71 | Exh-19                               | 0.1619        | 10.796     | 0.071572      | 0.093545       | 11.707      | 0.090328      | 0.911  |
| 72 | Exh-21                               | 0.16623       | 10.525     | 0.066133      | 0.071016       | 11.793      | 0.100097      | 1.268  |
| 73 |                                      |               |            |               |                |             |               |        |



|     | A                                    | B             | C          | D             | E              | F           | G             | H      |
|-----|--------------------------------------|---------------|------------|---------------|----------------|-------------|---------------|--------|
| 74  | #253 Havoline SAE30 Motored 2000 rpm |               |            |               |                |             |               |        |
| 75  | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 76  | Exh-1                                | 0.13742       | 10.655     | 0.078824      | 0.08859        | 11.857      | 0.058596      | 1.202  |
| 77  | Exh-7                                | 0.13217       | 10.739     | 0.095551      | 0.1102         | 11.646      | 0.036619      | 0.907  |
| 78  | Exh-9                                | 0.14747       | 10.774     | 0.098645      | 0.10597        | 11.597      | 0.048825      | 0.823  |
| 79  | Exh-13                               | 0.15376       | 10.664     | 0.092723      | 0.11225        | 11.709      | 0.061037      | 1.045  |
| 80  | Exh-17                               | 0.12922       | 10.776     | 0.099926      | 0.11457        | 11.606      | 0.029294      | 0.83   |
| 81  | Exh-21                               | 0.12543       | 10.701     | 0.0766        | 0.081483       | 11.646      | 0.04883       | 0.945  |
| 82  | Exh-25                               | 0.15941       | 10.739     | 0.135         | 0.15209        | 11.527      | 0.02441       | 0.788  |
| 83  | Exh-27                               | 0.11484       | 10.739     | 0.083102      | 0.087985       | 11.671      | 0.031738      | 0.932  |
| 84  |                                      |               |            |               |                |             |               |        |
| 85  | #301 MOBIL 1 MOTORED 1000 RPM        |               |            |               |                |             |               |        |
| 86  | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 87  | Exh-1                                | 0.24849       | 10.673     | 0.082474      | 0.11177        | 11.562      | 0.166016      | 0.889  |
| 88  | Exh-3                                | 0.25151       | 10.717     | 0.10014       | 0.14182        | 11.83       | 0.15137       | 1.113  |
| 89  | Exh-5                                | 0.25168       | 10.698     | 0.09543       | 0.14182        | 11.83       | 0.15625       | 1.132  |
| 90  | Exh-7                                | 0.2665        | 10.698     | 0.10537       | 0.13466        | 11.849      | 0.16113       | 1.151  |
| 91  | Exh-9                                | 0.21982       | 10.698     | 0.10508       | 0.15146        | 11.864      | 0.11474       | 1.166  |
| 92  | Exh-11                               | 0.25615       | 10.71      | 0.10967       | 0.14141        | 11.827      | 0.14648       | 1.117  |
| 93  | Exh-13                               | 0.24588       | 10.729     | 0.099395      | 0.21902        | 11.864      | 0.146485      | 1.135  |
| 94  | Exh-15                               | 0.186         | 10.737     | 0.10788       | 0.19089        | 11.83       | 0.07812       | 1.093  |
| 95  |                                      |               |            |               |                |             |               |        |
| 96  | #302 Mobil 1 Motored 1500 rpm        |               |            |               |                |             |               |        |
| 97  | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 98  | Exh-1                                | 0.22146       | 10.871     | 0.12381       | 0.14822        | 11.878      | 0.09765       | 1.007  |
| 99  | Exh-3                                | 0.21665       | 10.525     | 0.1167        | 0.18736        | 11.673      | 0.09995       | 1.148  |
| 100 | Exh-5                                | 0.24757       | 10.641     | 0.13527       | 0.16456        | 11.734      | 0.1123        | 1.093  |
| 101 | Exh-7                                | 0.21383       | 10.612     | 0.11861       | 0.16988        | 11.762      | 0.09522       | 1.15   |
| 102 | Exh-9                                | 0.22746       | 10.554     | 0.10783       | 0.14201        | 11.763      | 0.11963       | 1.209  |
| 103 | Exh-11                               | 0.22349       | 10.612     | 0.14781       | 0.16281        | 11.762      | 0.07568       | 1.15   |
| 104 | Exh-13                               | 0.24588       | 10.554     | 0.11648       | 0.1531         | 11.734      | 0.1294        | 1.18   |
| 105 | Exh-17                               | 0.21165       | 10.641     | 0.10911       | 0.17015        | 11.792      | 0.10254       | 1.151  |
| 106 | Exh-19                               | 0.2424        | 10.633     | 0.14718       | 0.1716         | 11.677      | 0.09522       | 1.044  |
| 107 |                                      |               |            |               |                |             |               |        |
| 108 | #303 Mobil 1 Motored 2000 rpm        |               |            |               |                |             |               |        |
| 109 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 110 | Exh-1                                | 0.20703       | 10.586     | 0.10694       | 0.15332        | 11.697      | 0.10009       | 1.111  |
| 111 | Exh-3                                | 0.20203       | 10.507     | 0.10926       | 0.15076        | 11.623      | 0.09277       | 1.116  |
| 112 | Exh-5                                | 0.22422       | 10.579     | 0.1461        | 0.17051        | 11.734      | 0.07812       | 1.155  |
| 113 | Exh-7                                | 0.18603       | 10.43      | 0.1079        | 0.14696        | 11.623      | 0.07813       | 1.193  |
| 114 | Exh-9                                | 0.23232       | 10.505     | 0.098041      | 0.18105        | 11.655      | 0.134279      | 1.15   |
| 115 | Exh-11                               | 0.20292       | 10.467     | 0.11992       | 0.14677        | 11.66       | 0.083         | 1.193  |
| 116 | Exh-13                               | 0.19217       | 10.542     | 0.11404       | 0.14822        | 11.66       | 0.07813       | 1.118  |
| 117 | Exh-17                               | 0.18902       | 10.43      | 0.10358       | 0.15729        | 11.655      | 0.08544       | 1.225  |
| 118 | Exh-19                               | 0.19224       | 10.547     | 0.11656       | 0.15328        | 11.66       | 0.07568       | 1.113  |
| 119 | Exh-21                               | 0.1825        | 10.579     | 0.09705       | 0.14344        | 11.66       | 0.08545       | 1.081  |
| 120 | Exh-23                               | 0.19898       | 10.547     | 0.11598       | 0.15748        | 11.695      | 0.083         | 1.148  |
| 121 | Exh-25                               | 0.1957        | 10.507     | 0.13222       | 0.1664         | 11.697      | 0.06348       | 1.19   |
| 122 | Exh-27                               | 0.20338       | 10.547     | 0.13014       | 0.16676        | 11.66       | 0.07324       | 1.113  |
| 123 |                                      |               |            |               |                |             |               |        |
| 124 | #352 PENNZOIL 15W40 MOTORED 1500 RPM |               |            |               |                |             |               |        |
| 125 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 126 | Exh-1                                | 0.17892       | 10.419     | 0.13986       | 0.1716         | 11.417      | 0.03906       | 0.998  |
| 127 | Exh-3                                | 0.25557       | 10.473     | 0.16524       | 0.19209        | 11.377      | 0.09033       | 0.904  |
| 128 | Exh-5                                | 0.19183       | 10.386     | 0.12347       | 0.15765        | 11.388      | 0.06836       | 1.002  |
| 129 | Exh-7                                | 0.22207       | 10.415     | 0.13662       | 0.19033        | 11.445      | 0.08545       | 1.03   |
| 130 | Exh-11                               | 0.19811       | 10.358     | 0.14196       | 0.19567        | 11.35       | 0.05615       | 0.992  |
| 131 | Exh-13                               | 0.19456       | 10.415     | 0.14085       | 0.17259        | 11.36       | 0.05371       | 0.945  |
| 132 | Exh-15                               | 0.22045       | 10.282     | 0.13256       | 0.22289        | 11.217      | 0.08789       | 0.935  |
| 133 | Exh-17                               | 0.21426       | 10.358     | 0.1459        | 0.17032        | 11.331      | 0.06836       | 0.973  |
| 134 | Exh-19                               | 0.18682       | 10.473     | 0.12335       | 0.15997        | 11.35       | 0.06347       | 0.877  |
| 135 | Exh-21                               | 0.1787        | 10.415     | 0.10546       | 0.12499        | 11.455      | 0.07324       | 1.04   |
| 136 |                                      |               |            |               |                |             |               |        |
| 137 | #353 PENNZOIL 15W40 MOTORED 2000 RPM |               |            |               |                |             |               |        |
| 138 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 139 | Exh-1                                | 0.15175       | 10.464     | 0.10781       | 0.15175        | 11.289      | 0.04394       | 0.825  |
| 140 | Exh-3                                | 0.15668       | 10.464     | 0.088324      | 0.14936        | 11.427      | 0.068356      | 0.963  |
| 141 | Exh-5                                | 0.14974       | 10.464     | 0.12289       | 0.14974        | 11.365      | 0.02685       | 0.901  |
| 142 | Exh-9                                | 0.14544       | 10.462     | 0.1137        | 0.16497        | 11.353      | 0.03174       | 0.891  |
| 143 | Exh-11                               | 0.15332       | 10.304     | 0.11078       | 0.14112        | 10.983      | 0.04254       | 0.679  |
| 144 | Exh-13                               | 0.15032       | 10.538     | 0.12591       | 0.16986        | 11.316      | 0.02441       | 0.778  |
| 145 | Exh-15                               | 0.16229       | 10.304     | 0.12567       | 0.13543        | 11.131      | 0.03662       | 0.827  |
| 146 | Exh-17                               | 0.1744        | 10.315     | 0.13534       | 0.14754        | 11.168      | 0.03906       | 0.853  |





|     | A                                    | B             | C          | D             | E              | F           | G             | H      |
|-----|--------------------------------------|---------------|------------|---------------|----------------|-------------|---------------|--------|
| 147 | Exh-19                               | 0.18064       | 10.353     | 0.12937       | 0.14402        | 11.131      | 0.05127       | 0.778  |
| 148 | Exh-21                               | 0.18267       | 10.353     | 0.11675       | 0.13872        | 11.094      | 0.06592       | 0.741  |
| 149 | Exh-23                               | 0.15912       | 10.304     | 0.1225        | 0.13959        | 11.094      | 0.03662       | 0.79   |
| 150 | Exh-25                               | 0.19067       | 10.241     | 0.14184       | 0.15161        | 11.092      | 0.04883       | 0.851  |
| 151 | Exh-27                               | 0.15509       | 10.501     | 0.12335       | 0.15509        | 11.316      | 0.03174       | 0.815  |
| 152 |                                      |               |            |               |                |             |               |        |
| 153 | #401 Pennzoll SAE30 Motored 1000 rpm |               |            |               |                |             |               |        |
| 154 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 155 | Exh-1                                | 0.21523       | 10.543     | 0.10292       | 0.16396        | 11.594      | 0.11231       | 1.051  |
| 156 | Exh-3                                | 0.2119        | 10.486     | 0.10377       | 0.18678        | 11.646      | 0.10813       | 1.16   |
| 157 | Exh-5                                | 0.19529       | 10.486     | 0.10007       | 0.16599        | 11.651      | 0.09522       | 1.165  |
| 158 | Exh-7                                | 0.19103       | 10.59      | 0.10802       | 0.16174        | 11.651      | 0.08301       | 1.061  |
| 159 | Exh-9                                | 0.20544       | 10.404     | 0.10046       | 0.15173        | 11.628      | 0.10498       | 1.224  |
| 160 | Exh-11                               | 0.21225       | 10.478     | 0.10483       | 0.16587        | 11.575      | 0.10742       | 1.097  |
| 161 | Exh-13                               | 0.20396       | 10.582     | 0.11607       | 0.16002        | 11.575      | 0.08789       | 0.993  |
| 162 | Exh-15                               | 0.22258       | 10.524     | 0.12492       | 0.14933        | 11.651      | 0.09766       | 1.127  |
| 163 |                                      |               |            |               |                |             |               |        |
| 164 | #402 Pennzoll SAE30 Motored 1500 rpm |               |            |               |                |             |               |        |
| 165 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 166 | Exh-2                                | 0.23771       | 10.361     | 0.1132        | 0.1254         | 11.566      | 0.12451       | 1.205  |
| 167 | Exh-4                                | 0.22869       | 10.361     | 0.12615       | 0.15057        | 11.535      | 0.10254       | 1.174  |
| 168 | Exh-6                                | 0.25506       | 10.361     | 0.11102       | 0.16229        | 11.48       | 0.14404       | 1.119  |
| 169 | Exh-8                                | 0.23701       | 10.41      | 0.13447       | 0.15888        | 11.566      | 0.10254       | 1.156  |
| 170 | Exh-10                               | 0.22659       | 10.419     | 0.12161       | 0.13626        | 11.508      | 0.10498       | 1.089  |
| 171 | Exh-12                               | 0.23121       | 10.448     | 0.12623       | 0.15552        | 11.562      | 0.10498       | 1.114  |
| 172 | Exh-14                               | 0.23623       | 10.361     | 0.12393       | 0.15323        | 11.453      | 0.1123        | 1.092  |
| 173 | Exh-16                               | 0.26062       | 10.361     | 0.12146       | 0.16053        | 11.535      | 0.13916       | 1.174  |
| 174 | Exh-18                               | 0.21745       | 10.332     | 0.11735       | 0.13689        | 11.48       | 0.1001        | 1.148  |
| 175 | Exh-20                               | 0.24249       | 10.355     | 0.11798       | 0.1424         | 11.566      | 0.12451       | 1.211  |
| 176 | Exh-22                               | 0.25057       | 10.438     | 0.13338       | 0.17733        | 11.508      | 0.11719       | 1.07   |
| 177 |                                      |               |            |               |                |             |               |        |
| 178 | #403 Pennzoll SAE30 Motored 2000 rpm |               |            |               |                |             |               |        |
| 179 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 180 | Exh-2                                | 0.22306       | 10.478     | 0.12785       | 0.14493        | 11.48       | 0.09521       | 1.002  |
| 181 | Exh-4                                | 0.2351        | 10.329     | 0.13012       | 0.13256        | 11.48       | 0.10498       | 1.151  |
| 182 | Exh-6                                | 0.21092       | 10.257     | 0.12304       | 0.14012        | 11.48       | 0.08788       | 1.223  |
| 183 | Exh-8                                | 0.2327        | 10.366     | 0.10819       | 0.11308        | 11.48       | 0.12451       | 1.114  |
| 184 | Exh-10                               | 0.21276       | 10.366     | 0.13708       | 0.15173        | 11.554      | 0.07568       | 1.188  |
| 185 | Exh-12                               | 0.24506       | 10.366     | 0.1059        | 0.15228        | 11.517      | 0.13916       | 1.151  |
| 186 | Exh-14                               | 0.24745       | 10.292     | 0.14491       | 0.15468        | 11.441      | 0.10254       | 1.149  |
| 187 | Exh-18                               | 0.19243       | 10.366     | 0.1314        | 0.16558        | 11.48       | 0.06103       | 1.114  |
| 188 | Exh-22                               | 0.2475        | 10.404     | 0.12787       | 0.15228        | 11.443      | 0.11963       | 1.039  |
| 189 | Exh-24                               | 0.21803       | 10.366     | 0.10573       | 0.13258        | 11.558      | 0.1123        | 1.192  |
| 190 | Exh-26                               | 0.23677       | 10.297     | 0.12934       | 0.15376        | 11.517      | 0.10743       | 1.22   |
| 191 | Exh-28                               | 0.25613       | 10.366     | 0.10476       | 0.13406        | 11.48       | 0.15137       | 1.114  |
| 192 |                                      |               |            |               |                |             |               |        |
| 193 | #404 Pennzoll SAE30 Motored 2500 rpm |               |            |               |                |             |               |        |
| 194 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 195 | Exh-3                                | 0.17068       | 10.579     | 0.12673       | 0.16335        | 11.48       | 0.04395       | 0.901  |
| 196 | Exh-5                                | 0.18617       | 10.534     | 0.13979       | 0.18373        | 11.49       | 0.04638       | 0.956  |
| 197 | Exh-9                                | 0.18982       | 10.443     | 0.13611       | 0.17762        | 11.383      | 0.05371       | 0.94   |
| 198 | Exh-17                               | 0.19173       | 10.443     | 0.16976       | 0.19173        | 11.528      | 0.02197       | 1.085  |
| 199 | Exh-19                               | 0.2182        | 10.558     | 0.16937       | 0.19135        | 11.57       | 0.04883       | 1.012  |
| 200 | Exh-21                               | 0.18941       | 10.412     | 0.11851       | 0.12838        | 11.625      | 0.0709        | 1.213  |
| 201 | Exh-23                               | 0.21665       | 10.461     | 0.16783       | 0.18247        | 11.48       | 0.04882       | 1.019  |
| 202 | Exh-27                               | 0.16079       | 10.558     | 0.13638       | 0.18275        | 11.48       | 0.02441       | 0.922  |





|    | I                                    | J           | K           | L           | M       | N             | O           | P           |
|----|--------------------------------------|-------------|-------------|-------------|---------|---------------|-------------|-------------|
| 1  | #201 Cummins 15W40 Motored 1000 rpm  |             |             |             |         |               |             |             |
| 2  | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 3  | Exh-2                                | 32.7        | 3.882385321 | 3.529051988 | 220025  | 73            | 17.05520631 | 0.017055206 |
| 4  | Exh-4                                | 32.7        | 1.26911315  | 4.257186544 | 220025  | 73            | 17.05520631 | 0.017055206 |
| 5  | Exh-6                                | 32.7        | 2.165137615 | 3.65382263  | 220025  | 73            | 17.05520631 | 0.017055206 |
| 6  | Exh-8                                | 32.7        | 1.940978593 | 4.062691131 | 220025  | 73            | 17.05520631 | 0.017055206 |
| 7  | Exh-10                               | 32.7        | 1.642507645 | 4.385626911 | 220025  | 73            | 17.05520631 | 0.017055206 |
| 8  | Exh-12                               | 32.7        | 1.642507645 | 4.279204893 | 220025  | 73            | 17.05520631 | 0.017055206 |
| 9  | Exh-14                               | 32.7        | 1.567584098 | 3.931192661 | 220025  | 73            | 17.05520631 | 0.017055206 |
| 10 |                                      |             |             |             |         |               |             |             |
| 11 | #202 Cummins 15W40 Motored 1500 rpm  |             |             |             |         |               |             |             |
| 12 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 13 | Exh-2                                | 32.7        | 1.045259939 | 3.094189602 | 220025  | 83.3          | 12.98359739 | 0.012983597 |
| 14 | Exh-8                                | 32.7        | 1.73883792  | 3.281957187 | 220025  | 83.3          | 12.98359739 | 0.012983597 |
| 15 | Exh-10                               | 32.7        | 1.045259939 | 3.072782875 | 220025  | 83.3          | 12.98359739 | 0.012983597 |
| 16 | Exh-12                               | 32.7        | 1.119816514 | 2.75204893  | 220025  | 83.3          | 12.98359739 | 0.012983597 |
| 17 | Exh-14                               | 32.7        | 1.045351682 | 2.800825688 | 220025  | 83.3          | 12.98359739 | 0.012983597 |
| 18 | Exh-20                               | 32.7        | 0.821131498 | 2.696605505 | 220025  | 83.3          | 12.98359739 | 0.012983597 |
| 19 | Exh-22                               | 32.7        | 1.567584098 | 3.493577982 | 220025  | 83.3          | 12.98359739 | 0.012983597 |
| 20 |                                      |             |             |             |         |               |             |             |
| 21 | #203 Cummins 15W40 Motored 2000 rpm  |             |             |             |         |               |             |             |
| 22 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 23 | Exh-1                                | 32.7        | 1.045259939 | 3.237003058 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 24 | Exh-3                                | 32.7        | 0.821406728 | 3.17706422  | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 25 | Exh-5                                | 32.7        | 1.269296636 | 2.910214067 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 26 | Exh-9                                | 32.7        | 1.56795107  | 2.916146789 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 27 | Exh-13                               | 32.7        | 0.74648318  | 3.520183486 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 28 | Exh-15                               | 32.7        | 1.493027523 | 2.599327217 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 29 | Exh-19                               | 32.7        | 1.26911315  | 3.336085627 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 30 | Exh-21                               | 32.7        | 1.194525994 | 3.026269113 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 31 | Exh-23                               | 32.7        | 1.782874618 | 4.741896024 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 32 | Exh-25                               | 32.7        | 1.717247706 | 2.882140673 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 33 | Exh-27                               | 32.7        | 0.74648318  | 3.602140673 | 220025  | 92.7          | 10.40957555 | 0.010409576 |
| 34 |                                      |             |             |             |         |               |             |             |
| 35 | #204 Cummins 15W40 Motored 2500 rpm  |             |             |             |         |               |             |             |
| 36 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 37 | Exh-2                                | 32.7        | 0.6717737   | 2.831896024 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 38 | Exh-4                                | 32.7        | 0.970550459 | 2.567981651 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 39 | Exh-6                                | 32.7        | 0.746574924 | 2.774220183 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 40 | Exh-10                               | 32.7        | 1.045137615 | 3.035902141 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 41 | Exh-12                               | 32.7        | 0.746666667 | 3.027033639 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 42 | Exh-14                               | 32.7        | 0.440672783 | 2.974311927 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 43 | Exh-16                               | 32.7        | 0.522629969 | 3.643425076 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 44 | Exh-22                               | 32.7        | 0.59733945  | 2.680336391 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 45 | Exh-24                               | 32.7        | 0.373394495 | 3.188073394 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 46 | Exh-28                               | 32.7        | 0.671834862 | 2.78382263  | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 47 | Exh-30                               | 32.7        | 0.522629969 | 3.758715596 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 48 | Exh-34                               | 32.7        | 1.19470948  | 2.442293578 | 220025  | 101.3         | 8.665777225 | 0.008665777 |
| 49 |                                      |             |             |             |         |               |             |             |
| 50 |                                      |             |             |             |         |               |             |             |
| 51 | #251 Havoline SAE30 Motored 1000 rpm |             |             |             |         |               |             |             |
| 52 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 53 | Exh-1                                | 35.6        | 3.0175      | 1.879410112 | 220025  | 73            | 17.10375498 | 0.017103755 |
| 54 | Exh-3                                | 35.6        | 4.526179775 | 2.633089888 | 220025  | 73            | 17.10375498 | 0.017103755 |
| 55 | Exh-5                                | 35.6        | 3.085955056 | 2.95505618  | 220025  | 73            | 17.10375498 | 0.017103755 |
| 56 | Exh-7                                | 35.6        | 3.97761236  | 2.186994382 | 220025  | 73            | 17.10375498 | 0.017103755 |
| 57 | Exh-9                                | 35.6        | 2.948932584 | 2.190393258 | 220025  | 73            | 17.10375498 | 0.017103755 |
| 58 | Exh-11                               | 35.6        | 4.663230337 | 2.406994382 | 220025  | 73            | 17.10375498 | 0.017103755 |
| 59 | Exh-13                               | 35.6        | 4.183258427 | 2.081067416 | 220025  | 73            | 17.10375498 | 0.017103755 |
| 60 | Exh-15                               | 35.6        | 4.457724719 | 2.061376404 | 220025  | 73            | 17.10375498 | 0.017103755 |
| 61 |                                      |             |             |             |         |               |             |             |
| 62 | #252 Havoline SAE30 Motored 1500 rpm |             |             |             |         |               |             |             |
| 63 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 64 | Exh-3                                | 35.6        | 2.53747191  | 2.024044944 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 65 | Exh-7                                | 35.6        | 2.743089888 | 1.687247191 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 66 | Exh-9                                | 35.6        | 2.468960674 | 1.786376404 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 67 | Exh-11                               | 35.6        | 2.194550562 | 2.567247191 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 68 | Exh-13                               | 35.6        | 2.743230337 | 2.036264045 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 69 | Exh-15                               | 35.6        | 1.95741573  | 2.422078652 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 70 | Exh-17                               | 35.6        | 3.429016854 | 2.022668539 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 71 | Exh-19                               | 35.6        | 2.537303371 | 2.010449438 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 72 | Exh-21                               | 35.6        | 2.811713483 | 1.857668539 | 220025  | 83.3          | 12.5655416  | 0.012565542 |
| 73 |                                      |             |             |             |         |               |             |             |





|     | I                                    | J           | K           | L           | M       | N             | O           | P           |
|-----|--------------------------------------|-------------|-------------|-------------|---------|---------------|-------------|-------------|
| 74  | #253 Havoline SAE30 Motored 2000 rpm |             |             |             |         |               |             |             |
| 75  | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 76  | Exh-1                                | 35.6        | 1.645955056 | 2.214157303 | 220025  | 92.7          | 9.788249549 | 0.00978825  |
| 77  | Exh-7                                | 35.6        | 1.028623596 | 2.684016854 | 220025  | 92.7          | 9.788249549 | 0.00978825  |
| 78  | Exh-9                                | 35.6        | 1.371488764 | 2.770926966 | 220025  | 92.7          | 9.788249549 | 0.00978825  |
| 79  | Exh-13                               | 35.6        | 1.714522472 | 2.604578652 | 220025  | 92.7          | 9.788249549 | 0.00978825  |
| 80  | Exh-17                               | 35.6        | 0.822865169 | 2.806910112 | 220025  | 92.7          | 9.788249549 | 0.00978825  |
| 81  | Exh-21                               | 35.6        | 1.371629213 | 2.151685393 | 220025  | 92.7          | 9.788249549 | 0.00978825  |
| 82  | Exh-25                               | 35.6        | 0.685674157 | 3.792134831 | 220025  | 92.7          | 9.788249549 | 0.00978825  |
| 83  | Exh-27                               | 35.6        | 0.891516854 | 2.334325843 | 220025  | 92.7          | 9.788249549 | 0.00978825  |
| 84  |                                      |             |             |             |         |               |             |             |
| 85  | #301 MOBIL 1 MOTORED 1000 RPM        |             |             |             |         |               |             |             |
| 86  | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 87  | Exh-1                                | 33.8        | 4.911715976 | 2.440059172 | 220025  | 73            | 20.98534438 | 0.020985344 |
| 88  | Exh-3                                | 33.8        | 4.478402367 | 2.962721893 | 220025  | 73            | 20.98534438 | 0.020985344 |
| 89  | Exh-5                                | 33.8        | 4.622781065 | 2.823372781 | 220025  | 73            | 20.98534438 | 0.020985344 |
| 90  | Exh-7                                | 33.8        | 4.767159763 | 3.117455621 | 220025  | 73            | 20.98534438 | 0.020985344 |
| 91  | Exh-9                                | 33.8        | 3.394674556 | 3.10887574  | 220025  | 73            | 20.98534438 | 0.020985344 |
| 92  | Exh-11                               | 33.8        | 4.333727811 | 3.244674556 | 220025  | 73            | 20.98534438 | 0.020985344 |
| 93  | Exh-13                               | 33.8        | 4.33387574  | 2.940680473 | 220025  | 73            | 20.98534438 | 0.020985344 |
| 94  | Exh-15                               | 33.8        | 2.311242604 | 3.191715976 | 220025  | 73            | 20.98534438 | 0.020985344 |
| 95  |                                      |             |             |             |         |               |             |             |
| 96  | #302 Mobil 1 Motored 1500 rpm        |             |             |             |         |               |             |             |
| 97  | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 98  | Exh-1                                | 33.8        | 2.889053254 | 3.663017751 | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 99  | Exh-3                                | 33.8        | 2.957100592 | 3.452662722 | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 100 | Exh-5                                | 33.8        | 3.322485207 | 4.002071006 | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 101 | Exh-7                                | 33.8        | 2.817159763 | 3.509171598 | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 102 | Exh-9                                | 33.8        | 3.539349112 | 3.190236686 | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 103 | Exh-11                               | 33.8        | 2.239053254 | 4.373076923 | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 104 | Exh-13                               | 33.8        | 3.828402367 | 3.446153846 | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 105 | Exh-17                               | 33.8        | 3.033727811 | 3.228106509 | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 106 | Exh-19                               | 33.8        | 2.817159763 | 4.35443787  | 220025  | 83.3          | 15.88381858 | 0.015883819 |
| 107 |                                      |             |             |             |         |               |             |             |
| 108 | #303 Mobil 1 Motored 2000 rpm        |             |             |             |         |               |             |             |
| 109 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 110 | Exh-1                                | 33.8        | 2.961242604 | 3.163905325 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 111 | Exh-3                                | 33.8        | 2.744674556 | 3.232544379 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 112 | Exh-5                                | 33.8        | 2.311242604 | 4.322485207 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 113 | Exh-7                                | 33.8        | 2.311538462 | 3.192307692 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 114 | Exh-9                                | 33.8        | 3.972751479 | 2.900621302 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 115 | Exh-11                               | 33.8        | 2.455621302 | 3.547928994 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 116 | Exh-13                               | 33.8        | 2.311538462 | 3.373964497 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 117 | Exh-17                               | 33.8        | 2.527810651 | 3.064497041 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 118 | Exh-19                               | 33.8        | 2.239053254 | 3.44852071  | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 119 | Exh-21                               | 33.8        | 2.528106509 | 2.871301775 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 120 | Exh-23                               | 33.8        | 2.455621302 | 3.431360947 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 121 | Exh-25                               | 33.8        | 1.878106509 | 3.91183432  | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 122 | Exh-27                               | 33.8        | 2.166863905 | 3.850295858 | 220025  | 92.7          | 12.67559472 | 0.012675595 |
| 123 |                                      |             |             |             |         |               |             |             |
| 124 | #352 PENNZOIL 15W40 MOTORED 1500 RPM |             |             |             |         |               |             |             |
| 125 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 126 | Exh-1                                | 31.9        | 1.224451411 | 4.384326019 | 220025  | 73            | 16.78137129 | 0.016781371 |
| 127 | Exh-3                                | 31.9        | 2.831661442 | 5.179937304 | 220025  | 73            | 16.78137129 | 0.016781371 |
| 128 | Exh-5                                | 31.9        | 2.142946708 | 3.870532915 | 220025  | 73            | 16.78137129 | 0.016781371 |
| 129 | Exh-7                                | 31.9        | 2.678683386 | 4.282758621 | 220025  | 73            | 16.78137129 | 0.016781371 |
| 130 | Exh-11                               | 31.9        | 1.760188088 | 4.45015674  | 220025  | 73            | 16.78137129 | 0.016781371 |
| 131 | Exh-13                               | 31.9        | 1.68369906  | 4.415360502 | 220025  | 73            | 16.78137129 | 0.016781371 |
| 132 | Exh-15                               | 31.9        | 2.755172414 | 4.155485893 | 220025  | 73            | 16.78137129 | 0.016781371 |
| 133 | Exh-17                               | 31.9        | 2.142946708 | 4.573667712 | 220025  | 73            | 16.78137129 | 0.016781371 |
| 134 | Exh-19                               | 31.9        | 1.989655172 | 3.86677116  | 220025  | 73            | 16.78137129 | 0.016781371 |
| 135 | Exh-21                               | 31.9        | 2.295924765 | 3.305956113 | 220025  | 73            | 16.78137129 | 0.016781371 |
| 136 |                                      |             |             |             |         |               |             |             |
| 137 | #352 PENNZOIL 15W40 MOTORED 1500 RPM |             |             |             |         |               |             |             |
| 138 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 139 | Exh-1                                | 31.9        | 1.377429467 | 3.379623824 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 140 | Exh-3                                | 31.9        | 2.142821317 | 2.768777429 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 141 | Exh-5                                | 31.9        | 0.84169279  | 3.852351097 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 142 | Exh-9                                | 31.9        | 0.994984326 | 3.564263323 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 143 | Exh-11                               | 31.9        | 1.33354232  | 3.472727273 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 144 | Exh-13                               | 31.9        | 0.765203762 | 3.947021944 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 145 | Exh-15                               | 31.9        | 1.147962382 | 3.939498433 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 146 | Exh-17                               | 31.9        | 1.224451411 | 4.242633229 | 220025  | 83.3          | 12.86091126 | 0.012860911 |



|     | I                                    | J           | K           | L           | M       | N             | O           | P           |
|-----|--------------------------------------|-------------|-------------|-------------|---------|---------------|-------------|-------------|
| 147 | Exh-19                               | 31.9        | 1.607210031 | 4.055485893 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 148 | Exh-21                               | 31.9        | 2.06645768  | 3.659874608 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 149 | Exh-23                               | 31.9        | 1.147962382 | 3.840125392 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 150 | Exh-25                               | 31.9        | 1.530721003 | 4.446394984 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 151 | Exh-27                               | 31.9        | 0.994984326 | 3.866771116 | 220025  | 83.3          | 12.86091126 | 0.012860911 |
| 152 |                                      |             |             |             |         |               |             |             |
| 153 | #401 Pennzoll SAE30 Motored 1000 rpm |             |             |             |         |               |             |             |
| 154 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 155 | Exh-1                                | 39.1        | 2.872378517 | 2.632225064 | 220025  | 73            | 17.19084034 | 0.01719084  |
| 156 | Exh-3                                | 39.1        | 2.765473146 | 2.653964194 | 220025  | 73            | 17.19084034 | 0.01719084  |
| 157 | Exh-5                                | 39.1        | 2.435294118 | 2.559335038 | 220025  | 73            | 17.19084034 | 0.01719084  |
| 158 | Exh-7                                | 39.1        | 2.123017903 | 2.762659847 | 220025  | 73            | 17.19084034 | 0.01719084  |
| 159 | Exh-9                                | 39.1        | 2.684910486 | 2.569309463 | 220025  | 73            | 17.19084034 | 0.01719084  |
| 160 | Exh-11                               | 39.1        | 2.747314578 | 2.681074169 | 220025  | 73            | 17.19084034 | 0.01719084  |
| 161 | Exh-13                               | 39.1        | 2.247826087 | 2.968542199 | 220025  | 73            | 17.19084034 | 0.01719084  |
| 162 | Exh-15                               | 39.1        | 2.49769821  | 3.19488491  | 220025  | 73            | 17.19084034 | 0.01719084  |
| 163 |                                      |             |             |             |         |               |             |             |
| 164 | #402 Pennzoll SAE30 Motored 1500 rpm |             |             |             |         |               |             |             |
| 165 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 166 | Exh-2                                | 39.1        | 3.184398977 | 2.895140665 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 167 | Exh-4                                | 39.1        | 2.622506394 | 3.226342711 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 168 | Exh-6                                | 39.1        | 3.683887468 | 2.839386189 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 169 | Exh-8                                | 39.1        | 2.622506394 | 3.439130435 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 170 | Exh-10                               | 39.1        | 2.684910486 | 3.110230179 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 171 | Exh-12                               | 39.1        | 2.684910486 | 3.228388747 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 172 | Exh-14                               | 39.1        | 2.872122762 | 3.169565217 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 173 | Exh-16                               | 39.1        | 3.559079284 | 3.106393862 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 174 | Exh-18                               | 39.1        | 2.560102302 | 3.001278772 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 175 | Exh-20                               | 39.1        | 3.184398977 | 3.017391304 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 176 | Exh-22                               | 39.1        | 2.997186701 | 3.411253197 | 220025  | 83.3          | 12.79394332 | 0.012793943 |
| 177 |                                      |             |             |             |         |               |             |             |
| 178 | #403 Pennzoll SAE30 Motored 2000 rpm |             |             |             |         |               |             |             |
| 179 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 180 | Exh-2                                | 39.1        | 2.435038363 | 3.269820972 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 181 | Exh-4                                | 39.1        | 2.684910486 | 3.327877238 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 182 | Exh-6                                | 39.1        | 2.247570332 | 3.146803069 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 183 | Exh-8                                | 39.1        | 3.184398977 | 2.767007673 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 184 | Exh-10                               | 39.1        | 1.935549872 | 3.505882353 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 185 | Exh-12                               | 39.1        | 3.559079284 | 2.708439898 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 186 | Exh-14                               | 39.1        | 2.622506394 | 3.706138107 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 187 | Exh-18                               | 39.1        | 1.560869565 | 3.360613811 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 188 | Exh-22                               | 39.1        | 3.059590793 | 3.270332481 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 189 | Exh-24                               | 39.1        | 2.872122762 | 2.704092072 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 190 | Exh-26                               | 39.1        | 2.747570332 | 3.307928389 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 191 | Exh-28                               | 39.1        | 3.871355499 | 2.679283887 | 220025  | 92.7          | 10.07114496 | 0.010071145 |
| 192 |                                      |             |             |             |         |               |             |             |
| 193 | #404 Pennzoll SAE30 Motored 2500 rpm |             |             |             |         |               |             |             |
| 194 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 195 | Exh-3                                | 39.1        | 1.124040921 | 3.241176471 | 220025  | 101.3         | 8.2574414   | 0.009760465 |
| 196 | Exh-5                                | 39.1        | 1.186189258 | 3.575191816 | 220025  | 101.3         | 8.2574414   | 0.009760465 |
| 197 | Exh-9                                | 39.1        | 1.373657289 | 3.481074169 | 220025  | 101.3         | 8.2574414   | 0.009760465 |
| 198 | Exh-17                               | 39.1        | 0.561892583 | 4.34168798  | 220025  | 101.3         | 8.2574414   | 0.009760465 |
| 199 | Exh-19                               | 39.1        | 1.248849105 | 4.331713555 | 220025  | 101.3         | 8.2574414   | 0.009760465 |
| 200 | Exh-21                               | 39.1        | 1.813299233 | 3.030946292 | 220025  | 101.3         | 8.2574414   | 0.009760465 |
| 201 | Exh-23                               | 39.1        | 1.24859335  | 4.292327366 | 220025  | 101.3         | 8.2574414   | 0.009760465 |
| 202 | Exh-27                               | 39.1        | 0.624296675 | 3.48797954  | 220025  | 101.3         | 8.2574414   | 0.009760465 |





|    | Q                                    | R                        | S       | T       | U                   | V                   | W                  | X                  |
|----|--------------------------------------|--------------------------|---------|---------|---------------------|---------------------|--------------------|--------------------|
| 1  | #201 Cummins 15W40 Motored 1000 rpm  |                          |         |         |                     |                     |                    |                    |
| 2  | Stroke/rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/b\Delta P$ |
| 3  | Exh-2                                | 863.838                  | 3.81    | 0.00192 | 1083.527791         | 559.8226922         | 79014.57928        | 0.00178628         |
| 4  | Exh-4                                | 863.838                  | 3.81    | 0.00192 | 1083.527791         | 568.8520905         | 56062.91853        | 0.001757926        |
| 5  | Exh-6                                | 863.838                  | 3.81    | 0.00192 | 1083.527791         | 549.6646192         | 71059.63808        | 0.001819291        |
| 6  | Exh-8                                | 863.838                  | 3.81    | 0.00192 | 1083.527791         | 525.3981114         | 52513.59492        | 0.001903319        |
| 7  | Exh-10                               | 863.838                  | 3.81    | 0.00192 | 1083.527791         | 527.6554609         | 45452.71769        | 0.001895176        |
| 8  | Exh-12                               | 863.838                  | 3.81    | 0.00192 | 1083.527791         | 557.5653427         | 53307.42766        | 0.001793512        |
| 9  | Exh-14                               | 863.838                  | 3.81    | 0.00192 | 1083.527791         | 506.2106401         | 52063.84394        | 0.001975462        |
| 10 |                                      |                          |         |         |                     |                     |                    |                    |
| 11 | #202 Cummins 15W40 Motored 1500 rpm  |                          |         |         |                     |                     |                    |                    |
| 12 | Stroke/rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/b\Delta P$ |
| 13 | Exh-2                                | 857.349                  | 5.715   | 0.00192 | 948.878777          | 342.4859336         | 50161.74365        | 0.002919828        |
| 14 | Exh-8                                | 857.349                  | 5.715   | 0.00192 | 948.878777          | 370.1615646         | 52083.21837        | 0.002701523        |
| 15 | Exh-10                               | 857.349                  | 5.715   | 0.00192 | 948.878777          | 342.4859336         | 50863.08779        | 0.002919828        |
| 16 | Exh-12                               | 857.349                  | 5.715   | 0.00192 | 948.878777          | 357.8063722         | 69209.35952        | 0.002794808        |
| 17 | Exh-14                               | 857.349                  | 5.715   | 0.00192 | 948.878777          | 370.1615646         | 71514.06642        | 0.002701523        |
| 18 | Exh-20                               | 857.349                  | 5.715   | 0.00192 | 948.878777          | 355.333337          | 71092.36261        | 0.002814243        |
| 19 | Exh-22                               | 857.349                  | 5.715   | 0.00192 | 948.878777          | 398.3314033         | 53226.65819        | 0.002510472        |
| 20 |                                      |                          |         |         |                     |                     |                    |                    |
| 21 | #203 Cummins 15W40 Motored 2000 rpm  |                          |         |         |                     |                     |                    |                    |
| 22 | Stroke/rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/b\Delta P$ |
| 23 | Exh-1                                | 851.427                  | 7.62    | 0.00192 | 887.634176          | 302.3503912         | 40819.65006        | 0.003307421        |
| 24 | Exh-3                                | 851.427                  | 7.62    | 0.00192 | 887.634176          | 355.0536704         | 58434.65077        | 0.002816476        |
| 25 | Exh-5                                | 851.427                  | 7.62    | 0.00192 | 887.634176          | 360.601384          | 71835.53558        | 0.002773145        |
| 26 | Exh-9                                | 851.427                  | 7.62    | 0.00192 | 887.634176          | 343.4959337         | 64917.06333        | 0.002911243        |
| 27 | Exh-13                               | 851.427                  | 7.62    | 0.00192 | 887.634176          | 326.3904835         | 40223.40202        | 0.003063815        |
| 28 | Exh-15                               | 851.427                  | 7.62    | 0.00192 | 887.634176          | 394.8122845         | 107942.8382        | 0.002532849        |
| 29 | Exh-19                               | 851.427                  | 7.62    | 0.00192 | 887.634176          | 342.5713148         | 49335.78443        | 0.0029191          |
| 30 | Exh-21                               | 851.427                  | 7.62    | 0.00192 | 887.634176          | 326.3904835         | 54424.4829         | 0.003063815        |
| 31 | Exh-23                               | 851.427                  | 7.62    | 0.00192 | 887.634176          | 463.6963951         | 44740.18876        | 0.002156584        |
| 32 | Exh-25                               | 851.427                  | 7.62    | 0.00192 | 887.634176          | 337.0236012         | 63977.12327        | 0.002967151        |
| 33 | Exh-27                               | 851.427                  | 7.62    | 0.00192 | 887.634176          | 343.4959337         | 42545.76033        | 0.002911243        |
| 34 |                                      |                          |         |         |                     |                     |                    |                    |
| 35 | #204 Cummins 15W40 Motored 2500 rpm  |                          |         |         |                     |                     |                    |                    |
| 36 | Stroke/rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/b\Delta P$ |
| 37 | Exh-2                                | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 317.2097199         | 63568.47837        | 0.003152489        |
| 38 | Exh-4                                | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 366.5238361         | 103210.5434        | 0.002728336        |
| 39 | Exh-6                                | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 317.2097199         | 66239.12233        | 0.003152489        |
| 40 | Exh-10                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 357.1941384         | 70135.28413        | 0.002799598        |
| 41 | Exh-12                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 327.8722315         | 59439.92176        | 0.003049969        |
| 42 | Exh-14                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 310.9899215         | 55388.94012        | 0.003215538        |
| 43 | Exh-16                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 302.1044952         | 34833.58225        | 0.003310113        |
| 44 | Exh-22                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 367.85665           | 95429.37242        | 0.00271845         |
| 45 | Exh-24                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 301.6602239         | 45361.032          | 0.003314988        |
| 46 | Exh-28                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 300.1052742         | 58879.97065        | 0.003332164        |
| 47 | Exh-30                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 306.5472083         | 33699.17349        | 0.00326214         |
| 48 | Exh-34                               | 846.009                  | 9.525   | 0.00192 | 853.0009275         | 307.8800223         | 80513.87597        | 0.003248018        |
| 49 |                                      |                          |         |         |                     |                     |                    |                    |
| 50 |                                      |                          |         |         |                     |                     |                    |                    |
| 51 | #251 Havoline SAE30 Motored 1000 rpm |                          |         |         |                     |                     |                    |                    |
| 52 | Stroke/rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/b\Delta P$ |
| 53 | Exh-1                                | 863.838                  | 3.81    | 0.00192 | 1080.452219         | 591.9977784         | 313320.1754        | 0.001689196        |
| 54 | Exh-3                                | 863.838                  | 3.81    | 0.00192 | 1080.452219         | 682.0354633         | 211872.1479        | 0.001466199        |
| 55 | Exh-5                                | 863.838                  | 3.81    | 0.00192 | 1080.452219         | 619.0090839         | 138565.1086        | 0.001615485        |
| 56 | Exh-7                                | 863.838                  | 3.81    | 0.00192 | 1080.452219         | 659.5260421         | 287183.7674        | 0.00151624         |
| 57 | Exh-9                                | 863.838                  | 3.81    | 0.00192 | 1080.452219         | 692.1647029         | 315330.5401        | 0.001444743        |
| 58 | Exh-11                               | 863.838                  | 3.81    | 0.00192 | 1080.452219         | 677.5335791         | 250208.9386        | 0.001475942        |
| 59 | Exh-13                               | 863.838                  | 3.81    | 0.00192 | 1080.452219         | 671.9062238         | 329182.2088        | 0.001488303        |
| 60 | Exh-15                               | 863.838                  | 3.81    | 0.00192 | 1080.452219         | 656.1496289         | 319950.2837        | 0.001524043        |
| 61 |                                      |                          |         |         |                     |                     |                    |                    |
| 62 | #252 Havoline SAE30 Motored 1500 rpm |                          |         |         |                     |                     |                    |                    |
| 63 | Stroke/rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/b\Delta P$ |
| 64 | Exh-3                                | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 560.795825          | 294389.6758        | 0.00178318         |
| 65 | Exh-7                                | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 498.3943955         | 334612.5363        | 0.002006443        |
| 66 | Exh-9                                | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 499.4156955         | 299731.0687        | 0.00200234         |
| 67 | Exh-11                               | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 485.1174956         | 136934.1707        | 0.002061356        |
| 68 | Exh-13                               | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 506.5647954         | 237331.3768        | 0.001974081        |
| 69 | Exh-15                               | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 559.161745          | 204386.2873        | 0.001788391        |
| 70 | Exh-17                               | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 514.7351954         | 248354.2665        | 0.001942747        |
| 71 | Exh-19                               | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 465.2021458         | 205329.0715        | 0.002149603        |
| 72 | Exh-21                               | 857.349                  | 5.715   | 0.00192 | 980.4479912         | 647.5041942         | 465910.0245        | 0.001544392        |
| 73 |                                      |                          |         |         |                     |                     |                    |                    |





|     | Q                                     | R           | S       | T       | U                  | V                  | W           | X                  |
|-----|---------------------------------------|-------------|---------|---------|--------------------|--------------------|-------------|--------------------|
| 74  | #253 Havoline SAE30 Motored 2000 rpm  |             |         |         |                    |                    |             |                    |
| 75  | Stroke/rev                            | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 76  | Exh-1                                 | 851.427     | 7.62    | 0.00192 | 943.978284         | 590.9697382        | 294708.0452 | 0.001692134        |
| 77  | Exh-7                                 | 851.427     | 7.62    | 0.00192 | 943.978284         | 445.9314081        | 114194.2133 | 0.002242497        |
| 78  | Exh-9                                 | 851.427     | 7.62    | 0.00192 | 943.978284         | 404.6323582        | 88216.43682 | 0.002471379        |
| 79  | Exh-13                                | 851.427     | 7.62    | 0.00192 | 943.978284         | 513.7798473        | 160974.7013 | 0.001946359        |
| 80  | Exh-17                                | 851.427     | 7.62    | 0.00192 | 943.978284         | 408.0739457        | 87437.79045 | 0.002450536        |
| 81  | Exh-21                                | 851.427     | 7.62    | 0.00192 | 943.978284         | 464.6143117        | 192888.3836 | 0.002152323        |
| 82  | Exh-25                                | 851.427     | 7.62    | 0.00192 | 943.978284         | 387.4244207        | 43180.2243  | 0.002581149        |
| 83  | Exh-27                                | 851.427     | 7.62    | 0.00192 | 943.978284         | 458.222792         | 159407.5433 | 0.002182345        |
| 84  |                                       |             |         |         |                    |                    |             |                    |
| 85  | #301 MOBIL 1 MOTORED 1000 RPM         |             |         |         |                    |                    |             |                    |
| 86  | Stroke/rev                            | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 87  | Exh-1                                 | 863.838     | 3.81    | 0.00192 | 880.6045635        | 407.7382588        | 132740.3033 | 0.002452554        |
| 88  | Exh-3                                 | 863.838     | 3.81    | 0.00192 | 880.6045635        | 510.4754579        | 141126.4948 | 0.001958958        |
| 89  | Exh-5                                 | 863.838     | 3.81    | 0.00192 | 880.6045635        | 519.1897739        | 160752.008  | 0.001926078        |
| 90  | Exh-7                                 | 863.838     | 3.81    | 0.00192 | 880.6045635        | 527.9040899        | 136317.0213 | 0.001894283        |
| 91  | Exh-9                                 | 863.838     | 3.81    | 0.00192 | 880.6045635        | 534.783813         | 140666.4001 | 0.001869914        |
| 92  | Exh-11                                | 863.838     | 3.81    | 0.00192 | 880.6045635        | 512.3100507        | 118512.4728 | 0.001951943        |
| 93  | Exh-13                                | 863.838     | 3.81    | 0.00192 | 880.6045635        | 520.5657185        | 148969.0498 | 0.001920987        |
| 94  | Exh-15                                | 863.838     | 3.81    | 0.00192 | 880.6045635        | 501.3024937        | 117271.3295 | 0.001994804        |
| 95  |                                       |             |         |         |                    |                    |             |                    |
| 96  | #302 Mobil 1 Motored 1500 rpm         |             |         |         |                    |                    |             |                    |
| 97  | Stroke/rev                            | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 98  | Exh-1                                 | 857.349     | 5.715   | 0.00192 | 775.6233147        | 406.7982698        | 75575.47657 | 0.002458221        |
| 99  | Exh-3                                 | 857.349     | 5.715   | 0.00192 | 775.6233147        | 463.7581069        | 110554.2556 | 0.002156297        |
| 100 | Exh-5                                 | 857.349     | 5.715   | 0.00192 | 775.6233147        | 441.5397307        | 74588.30609 | 0.002264802        |
| 101 | Exh-7                                 | 857.349     | 5.715   | 0.00192 | 775.6233147        | 464.5660479        | 107395.5952 | 0.002152546        |
| 102 | Exh-9                                 | 857.349     | 5.715   | 0.00192 | 775.6233147        | 488.400306         | 143617.3113 | 0.002047501        |
| 103 | Exh-11                                | 857.349     | 5.715   | 0.00192 | 775.6233147        | 464.5660479        | 69154.65949 | 0.002152546        |
| 104 | Exh-13                                | 857.349     | 5.715   | 0.00192 | 775.6233147        | 476.6851622        | 117245.0973 | 0.002097821        |
| 105 | Exh-17                                | 857.349     | 5.715   | 0.00192 | 775.6233147        | 464.9700184        | 127132.0167 | 0.002150676        |
| 106 | Exh-19                                | 857.349     | 5.715   | 0.00192 | 775.6233147        | 421.7451774        | 57482.65257 | 0.0023711          |
| 107 |                                       |             |         |         |                    |                    |             |                    |
| 108 | #303 Mobil 1 Motored 2000 rpm         |             |         |         |                    |                    |             |                    |
| 109 | Stroke/rev                            | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 110 | Exh-1                                 | 851.427     | 7.62    | 0.00192 | 728.9515968        | 421.8048042        | 123305.1338 | 0.002370765        |
| 111 | Exh-3                                 | 851.427     | 7.62    | 0.00192 | 728.9515968        | 423.7031156        | 119189.8841 | 0.002360143        |
| 112 | Exh-5                                 | 851.427     | 7.62    | 0.00192 | 728.9515968        | 438.5099449        | 71399.79044 | 0.00228045         |
| 113 | Exh-7                                 | 851.427     | 7.62    | 0.00192 | 728.9515968        | 452.937112         | 139659.7945 | 0.002207812        |
| 114 | Exh-9                                 | 851.427     | 7.62    | 0.00192 | 728.9515968        | 436.6116335        | 157185.9111 | 0.002290365        |
| 115 | Exh-11                                | 851.427     | 7.62    | 0.00192 | 728.9515968        | 452.937112         | 113065.7449 | 0.002207812        |
| 116 | Exh-13                                | 851.427     | 7.62    | 0.00192 | 728.9515968        | 424.4624402        | 109800.0633 | 0.002355921        |
| 117 | Exh-17                                | 851.427     | 7.62    | 0.00192 | 728.9515968        | 465.0863052        | 159791.5335 | 0.002150139        |
| 118 | Exh-19                                | 851.427     | 7.62    | 0.00192 | 728.9515968        | 422.5641288        | 104165.6796 | 0.002366505        |
| 119 | Exh-21                                | 851.427     | 7.62    | 0.00192 | 728.9515968        | 410.4149355        | 141740.4179 | 0.002436559        |
| 120 | Exh-23                                | 851.427     | 7.62    | 0.00192 | 728.9515968        | 435.8523089        | 111931.1505 | 0.002294355        |
| 121 | Exh-25                                | 851.427     | 7.62    | 0.00192 | 728.9515968        | 451.7981251        | 92540.75059 | 0.002213378        |
| 122 | Exh-27                                | 851.427     | 7.62    | 0.00192 | 728.9515968        | 422.5641288        | 83560.71057 | 0.002366505        |
| 123 |                                       |             |         |         |                    |                    |             |                    |
| 124 | #352 PENNZOIL 15W-40 MOTORED 1500 RPM |             |         |         |                    |                    |             |                    |
| 125 | Stroke/rev                            | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 126 | Exh-1                                 | 863.838     | 5.715   | 0.00192 | 734.1390525        | 381.5993617        | 51814.98788 | 0.00136214         |
| 127 | Exh-3                                 | 863.838     | 5.715   | 0.00192 | 734.1390525        | 345.6571372        | 30457.05128 | 0.00136214         |
| 128 | Exh-5                                 | 863.838     | 5.715   | 0.00192 | 734.1390525        | 383.128818         | 67018.37803 | 0.00136214         |
| 129 | Exh-7                                 | 863.838     | 5.715   | 0.00192 | 734.1390525        | 393.8350125        | 57839.86272 | 0.00136214         |
| 130 | Exh-11                                | 863.838     | 5.715   | 0.00192 | 734.1390525        | 379.3051771        | 49690.42704 | 0.00136214         |
| 131 | Exh-13                                | 863.838     | 5.715   | 0.00192 | 734.1390525        | 361.3340649        | 45806.93995 | 0.00136214         |
| 132 | Exh-15                                | 863.838     | 5.715   | 0.00192 | 734.1390525        | 357.510424         | 50626.69736 | 0.00136214         |
| 133 | Exh-17                                | 863.838     | 5.715   | 0.00192 | 734.1390525        | 372.0402594        | 45258.11513 | 0.00136214         |
| 134 | Exh-19                                | 863.838     | 5.715   | 0.00192 | 734.1390525        | 335.3333068        | 51440.15224 | 0.00136214         |
| 135 | Exh-21                                | 863.838     | 5.715   | 0.00192 | 734.1390525        | 397.6586534        | 98962.92219 | 0.00136214         |
| 136 |                                       |             |         |         |                    |                    |             |                    |
| 137 | #353 PENNZOIL 15W40 MOTORED 2000 RPM  |             |         |         |                    |                    |             |                    |
| 138 | Stroke/rev                            | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 139 | Exh-1                                 | 857.349     | 7.62    | 0.00192 | 718.4479253        | 308.7080929        | 59589.69618 | 0.001391889        |
| 140 | Exh-3                                 | 857.349     | 7.62    | 0.00192 | 718.4479253        | 360.3465375        | 120969.6662 | 0.001391889        |
| 141 | Exh-5                                 | 857.349     | 7.62    | 0.00192 | 718.4479253        | 337.1466566        | 54701.3267  | 0.001391889        |
| 142 | Exh-9                                 | 857.349     | 7.62    | 0.00192 | 718.4479253        | 333.4047403        | 62490.76551 | 0.001391889        |
| 143 | Exh-11                                | 857.349     | 7.62    | 0.00192 | 718.4479253        | 254.0761152        | 38229.4626  | 0.001391889        |
| 144 | Exh-13                                | 857.349     | 7.62    | 0.00192 | 718.4479253        | 291.1210864        | 38852.60226 | 0.001391889        |
| 145 | Exh-15                                | 857.349     | 7.62    | 0.00192 | 718.4479253        | 309.4564762        | 44068.58998 | 0.001391889        |
| 146 | Exh-17                                | 857.349     | 7.62    | 0.00192 | 718.4479253        | 319.1854585        | 40422.86434 | 0.001391889        |



|     | Q                                    | R           | S       | T       | U                  | V                  | W           | X                  |
|-----|--------------------------------------|-------------|---------|---------|--------------------|--------------------|-------------|--------------------|
| 147 | Exh-19                               | 857.349     | 7.62    | 0.00192 | 718.4479253        | 291.1210864        | 36802.16802 | 0.001391889        |
| 148 | Exh-21                               | 857.349     | 7.62    | 0.00192 | 718.4479253        | 277.2759962        | 40992.46208 | 0.001391889        |
| 149 | Exh-23                               | 857.349     | 7.62    | 0.00192 | 718.4479253        | 295.6113859        | 42321.72601 | 0.001391889        |
| 150 | Exh-25                               | 857.349     | 7.62    | 0.00192 | 718.4479253        | 318.4370752        | 36630.51639 | 0.001391889        |
| 151 | Exh-27                               | 857.349     | 7.62    | 0.00192 | 718.4479253        | 304.9661766        | 44424.06296 | 0.001391889        |
| 152 |                                      |             |         |         |                    |                    |             |                    |
| 153 | #401 Pennzoll SAE30 Motored 1000 rpm |             |         |         |                    |                    |             |                    |
| 154 | Stroke/rev                           | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 155 | Exh-1                                | 863.838     | 3.81    | 0.00192 | 1074.978865        | 588.4389514        | 159426.0888 | 0.000930251        |
| 156 | Exh-3                                | 863.838     | 3.81    | 0.00192 | 1074.978865        | 649.4663973        | 191040.682  | 0.000930251        |
| 157 | Exh-5                                | 863.838     | 3.81    | 0.00192 | 1074.978865        | 652.2658214        | 207203.7285 | 0.000930251        |
| 158 | Exh-7                                | 863.838     | 3.81    | 0.00192 | 1074.978865        | 594.0377996        | 147494.5376 | 0.000930251        |
| 159 | Exh-9                                | 863.838     | 3.81    | 0.00192 | 1074.978865        | 685.2990261        | 226949.9037 | 0.000930251        |
| 160 | Exh-11                               | 863.838     | 3.81    | 0.00192 | 1074.978865        | 614.1936533        | 167415.4746 | 0.000930251        |
| 161 | Exh-13                               | 863.838     | 3.81    | 0.00192 | 1074.978865        | 555.9656315        | 111895.351  | 0.000930251        |
| 162 | Exh-15                               | 863.838     | 3.81    | 0.00192 | 1074.978865        | 630.9901981        | 124433.5226 | 0.000930251        |
| 163 |                                      |             |         |         |                    |                    |             |                    |
| 164 | #402 Pennzoll SAE30 Motored 1500 rpm |             |         |         |                    |                    |             |                    |
| 165 | Stroke/rev                           | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 166 | Exh-2                                | 857.349     | 5.715   | 0.00192 | 962.9447083        | 604.3481112        | 173234.6468 | 0.001038481        |
| 167 | Exh-4                                | 857.349     | 5.715   | 0.00192 | 962.9447083        | 588.8005664        | 132408.2967 | 0.001038481        |
| 168 | Exh-6                                | 857.349     | 5.715   | 0.00192 | 962.9447083        | 561.2162128        | 155314.2278 | 0.001038481        |
| 169 | Exh-8                                | 857.349     | 5.715   | 0.00192 | 962.9447083        | 579.7729598        | 112984.3713 | 0.001038481        |
| 170 | Exh-10                               | 857.349     | 5.715   | 0.00192 | 962.9447083        | 546.1702017        | 122594.4183 | 0.001038481        |
| 171 | Exh-12                               | 857.349     | 5.715   | 0.00192 | 962.9447083        | 558.7085443        | 119069.0071 | 0.001038481        |
| 172 | Exh-14                               | 857.349     | 5.715   | 0.00192 | 962.9447083        | 547.6748028        | 118698.6808 | 0.001038481        |
| 173 | Exh-16                               | 857.349     | 5.715   | 0.00192 | 962.9447083        | 588.8005664        | 142831.2231 | 0.001038481        |
| 174 | Exh-18                               | 857.349     | 5.715   | 0.00192 | 962.9447083        | 575.7606902        | 146309.0206 | 0.001038481        |
| 175 | Exh-20                               | 857.349     | 5.715   | 0.00192 | 962.9447083        | 607.3573134        | 161073.8419 | 0.001038481        |
| 176 | Exh-22                               | 857.349     | 5.715   | 0.00192 | 962.9447083        | 536.6410614        | 98387.43625 | 0.001038481        |
| 177 |                                      |             |         |         |                    |                    |             |                    |
| 178 | #403 Pennzoll SAE30 Motored 2000 rpm |             |         |         |                    |                    |             |                    |
| 179 | Stroke/rev                           | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 180 | Exh-2                                | 851.427     | 7.62    | 0.00192 | 917.4622201        | 478.8005961        | 93904.73537 | 0.001089963        |
| 181 | Exh-4                                | 851.427     | 7.62    | 0.00192 | 917.4622201        | 549.9994872        | 119623.3754 | 0.001089963        |
| 182 | Exh-6                                | 851.427     | 7.62    | 0.00192 | 917.4622201        | 584.4043204        | 151047.5843 | 0.001089963        |
| 183 | Exh-8                                | 851.427     | 7.62    | 0.00192 | 917.4622201        | 532.3192256        | 162087.5489 | 0.001089963        |
| 184 | Exh-10                               | 851.427     | 7.62    | 0.00192 | 917.4622201        | 567.6797487        | 114825.4628 | 0.001089963        |
| 185 | Exh-12                               | 851.427     | 7.62    | 0.00192 | 917.4622201        | 549.9994872        | 180597.7111 | 0.001089963        |
| 186 | Exh-14                               | 851.427     | 7.62    | 0.00192 | 917.4622201        | 549.0437974        | 96116.25905 | 0.001089963        |
| 187 | Exh-18                               | 851.427     | 7.62    | 0.00192 | 917.4622201        | 532.3192256        | 109883.6725 | 0.001089963        |
| 188 | Exh-22                               | 851.427     | 7.62    | 0.00192 | 917.4622201        | 496.4808577        | 100936.2765 | 0.001089963        |
| 189 | Exh-24                               | 851.427     | 7.62    | 0.00192 | 917.4622201        | 569.5911283        | 194316.4471 | 0.001089963        |
| 190 | Exh-26                               | 851.427     | 7.62    | 0.00192 | 917.4622201        | 582.9707857        | 136021.4697 | 0.001089963        |
| 191 | Exh-28                               | 851.427     | 7.62    | 0.00192 | 917.4622201        | 532.3192256        | 172875.2881 | 0.001089963        |
| 192 |                                      |             |         |         |                    |                    |             |                    |
| 193 | #404 Pennzoll SAE30 Motored 2500 rpm |             |         |         |                    |                    |             |                    |
| 194 | Stroke/rev                           | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 195 | Exh-3                                | 846.009     | 9.525   | 0.00192 | 757.3323466        | 355.3939814        | 77275.92762 | 0.001320424        |
| 196 | Exh-5                                | 846.009     | 9.525   | 0.00192 | 757.3323466        | 377.0883976        | 71501.81887 | 0.001320424        |
| 197 | Exh-9                                | 846.009     | 9.525   | 0.00192 | 757.3323466        | 370.7772947        | 72917.06073 | 0.001320424        |
| 198 | Exh-17                               | 846.009     | 9.525   | 0.00192 | 757.3323466        | 427.9716646        | 62451.41143 | 0.001320424        |
| 199 | Exh-19                               | 846.009     | 9.525   | 0.00192 | 757.3323466        | 399.1772577        | 54581.00961 | 0.001320424        |
| 200 | Exh-21                               | 846.009     | 9.525   | 0.00192 | 757.3323466        | 478.4604877        | 160164.0788 | 0.001320424        |
| 201 | Exh-23                               | 846.009     | 9.525   | 0.00192 | 757.3323466        | 401.9383652        | 56358.92409 | 0.001320424        |
| 202 | Exh-27                               | 846.009     | 9.525   | 0.00192 | 757.3323466        | 363.6773039        | 69873.73922 | 0.001320424        |





|    | Y                                    | Z           | AA               | AB                       | AC                                   | AD               | AE          | AF          |
|----|--------------------------------------|-------------|------------------|--------------------------|--------------------------------------|------------------|-------------|-------------|
| 1  | #201 Cummins 15W40 Motored 1000 rpm  |             |                  |                          |                                      |                  |             |             |
| 2  | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{\text{Gamma}}/L$ | $\rho h U h/\mu$ | P1          | P2          |
| 3  | Exh-2                                | 0.003913695 | 2.100121317      | 0.013713011              | 1.430219656                          | 0.681017637      | 0.003236678 | 0.003359597 |
| 4  | Exh-4                                | 0.001259041 | 1.298110768      | 0.019326996              | 1.06643585                           | 0.821529161      | 0.004710085 | 0.004888959 |
| 5  | Exh-6                                | 0.002222934 | 1.592567794      | 0.015248147              | 1.122911923                          | 0.70509521       | 0.003469591 | 0.003601355 |
| 6  | Exh-8                                | 0.002084832 | 1.477756869      | 0.020633282              | 1.158556174                          | 0.783996473      | 0.004289543 | 0.004452446 |
| 7  | Exh-10                               | 0.001756693 | 1.374520605      | 0.02383857               | 1.163277266                          | 0.846314898      | 0.004998581 | 0.005188412 |
| 8  | Exh-12                               | 0.001662457 | 1.383834775      | 0.020326019              | 1.142740513                          | 0.825778145      | 0.004758933 | 0.004939662 |
| 9  | Exh-14                               | 0.001747585 | 1.398755348      | 0.020811521              | 1.061124621                          | 0.7586206        | 0.004016355 | 0.004168883 |
| 10 |                                      |             |                  |                          |                                      |                  |             |             |
| 11 | #202 Cummins 15W40 Motored 1500 rpm  |             |                  |                          |                                      |                  |             |             |
| 12 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{\text{Gamma}}/L$ | $\rho h U h/\mu$ | P1          | P2          |
| 13 | Exh-2                                | 0.001508312 | 1.337813797      | 0.018916383              | 1.562145324                          | 1.167685165      | 0.002178953 | 0.002605131 |
| 14 | Exh-8                                | 0.002321546 | 1.529817369      | 0.018218513              | 1.894747484                          | 1.238544889      | 0.002451432 | 0.002930904 |
| 15 | Exh-10                               | 0.001508312 | 1.340167197      | 0.018655548              | 1.554066854                          | 1.159606695      | 0.002148908 | 0.00256921  |
| 16 | Exh-12                               | 0.001546708 | 1.406902836      | 0.013710267              | 1.461164447                          | 1.03856813       | 0.001723719 | 0.002060858 |
| 17 | Exh-14                               | 0.001395663 | 1.373229825      | 0.013268422              | 1.451470283                          | 1.056975501      | 0.001785362 | 0.002134558 |
| 18 | Exh-20                               | 0.001142047 | 1.304505608      | 0.013347127              | 1.327523468                          | 1.017644892      | 0.001654965 | 0.001978658 |
| 19 | Exh-22                               | 0.001944893 | 1.448704482      | 0.017827134              | 1.90998117                           | 1.318406338      | 0.002777762 | 0.00332106  |
| 20 |                                      |             |                  |                          |                                      |                  |             |             |
| 21 | #203 Cummins 15W40 Motored 2000 rpm  |             |                  |                          |                                      |                  |             |             |
| 22 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{\text{Gamma}}/L$ | $\rho h U h/\mu$ | P1          | P2          |
| 23 | Exh-1                                | 0.001598257 | 1.322909778      | 0.021745267              | 2.668963928                          | 2.01749505       | 0.002230815 | 0.002849851 |
| 24 | Exh-3                                | 0.00106954  | 1.258542689      | 0.015190202              | 2.49208765                           | 1.98013756       | 0.002148965 | 0.002745288 |
| 25 | Exh-5                                | 0.001627303 | 1.436152327      | 0.012356477              | 2.604922517                          | 1.81382049       | 0.001803131 | 0.002303487 |
| 26 | Exh-9                                | 0.002110298 | 1.537679062      | 0.013673357              | 2.794759557                          | 1.81751812       | 0.00181049  | 0.002312889 |
| 27 | Exh-13                               | 0.001057342 | 1.212058031      | 0.022067606              | 2.659243357                          | 2.193990129      | 0.002638202 | 0.003370285 |
| 28 | Exh-15                               | 0.001748276 | 1.574389986      | 0.008223187              | 2.550601677                          | 1.620057102      | 0.001438465 | 0.001837629 |
| 29 | Exh-19                               | 0.001712703 | 1.380419837      | 0.017991691              | 2.870236935                          | 2.079249268      | 0.002369473 | 0.003026986 |
| 30 | Exh-21                               | 0.001691963 | 1.394719025      | 0.016309465              | 2.630653441                          | 1.886152977      | 0.001949811 | 0.00249087  |
| 31 | Exh-23                               | 0.001777542 | 1.37598349       | 0.01983975               | 4.066629606                          | 2.955434884      | 0.004787198 | 0.006115613 |
| 32 | Exh-25                               | 0.002355621 | 1.595823695      | 0.013874243              | 2.866615545                          | 1.796323462      | 0.001768511 | 0.002259261 |
| 33 | Exh-27                               | 0.001004688 | 1.207233212      | 0.020863046              | 2.710324006                          | 2.245070779      | 0.002762477 | 0.003529046 |
| 34 |                                      |             |                  |                          |                                      |                  |             |             |
| 35 | #204 Cummins 15W40 Motored 2500 rpm  |             |                  |                          |                                      |                  |             |             |
| 36 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{\text{Gamma}}/L$ | $\rho h U h/\mu$ | P1          | P2          |
| 37 | Exh-2                                | 0.00094086  | 1.237216937      | 0.013418615              | 3.258033967                          | 2.633357069      | 0.001640769 | 0.00210169  |
| 38 | Exh-4                                | 0.001176425 | 1.37794291       | 0.008264669              | 3.290452215                          | 2.387945241      | 0.001349201 | 0.001728216 |
| 39 | Exh-6                                | 0.001045623 | 1.269111633      | 0.0128776                | 3.27395872                           | 2.579724774      | 0.001574616 | 0.002016954 |
| 40 | Exh-10                               | 0.001299922 | 1.344259323      | 0.012162222              | 3.79492566                           | 2.823060697      | 0.001885682 | 0.002415403 |
| 41 | Exh-12                               | 0.001011743 | 1.246666128      | 0.01435064               | 3.509133207                          | 2.814813949      | 0.001874681 | 0.002401312 |
| 42 | Exh-14                               | 0.000629533 | 1.148159572      | 0.015400203              | 3.175566493                          | 2.765788458      | 0.001809947 | 0.002318394 |
| 43 | Exh-16                               | 0.000768573 | 1.143444687      | 0.02448789               | 3.873980687                          | 3.387991331      | 0.002715892 | 0.003478835 |
| 44 | Exh-22                               | 0.000721424 | 1.222859881      | 0.008938557              | 3.047884093                          | 2.492423         | 0.001469845 | 0.00188275  |
| 45 | Exh-24                               | 0.000549918 | 1.117122302      | 0.018804707              | 3.31178001                           | 2.964563507      | 0.002079455 | 0.002663611 |
| 46 | Exh-28                               | 0.000904574 | 1.241335369      | 0.014487115              | 3.213387782                          | 2.88654011       | 0.001585536 | 0.002030941 |
| 47 | Exh-30                               | 0.000757435 | 1.13904483       | 0.025312221              | 3.981188403                          | 3.495199047      | 0.002890492 | 0.003702483 |
| 48 | Exh-34                               | 0.001723968 | 1.489175213      | 0.010594459              | 3.382019548                          | 2.271068924      | 0.001220362 | 0.001563183 |
| 49 |                                      |             |                  |                          |                                      |                  |             |             |
| 50 |                                      |             |                  |                          |                                      |                  |             |             |
| 51 | #251 Havoline SAE30 Motored 1000 rpm |             |                  |                          |                                      |                  |             |             |
| 52 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{\text{Gamma}}/L$ | $\rho h U h/\mu$ | P1          | P2          |
| 53 | Exh-1                                | 0.002868346 | 2.605556967      | 0.003448397              | 0.942297298                          | 0.361649087      | 0.00091536  | 0.000950123 |
| 54 | Exh-3                                | 0.003734472 | 2.71896136       | 0.005099548              | 1.377636164                          | 0.50667736       | 0.00179672  | 0.001864953 |
| 55 | Exh-5                                | 0.002805414 | 2.044296578      | 0.007797433              | 1.162453146                          | 0.56863234       | 0.002262978 | 0.002348919 |
| 56 | Exh-7                                | 0.003393867 | 2.818757466      | 0.003762233              | 1.186236248                          | 0.420836579      | 0.001239494 | 0.001286566 |
| 57 | Exh-9                                | 0.002397506 | 2.346302803      | 0.003426412              | 0.988944609                          | 0.421490614      | 0.001243349 | 0.001290568 |
| 58 | Exh-11                               | 0.003873115 | 2.937366523      | 0.0043182                | 1.36050152                           | 0.4631705        | 0.001501409 | 0.001558428 |
| 59 | Exh-13                               | 0.003503567 | 3.010150366      | 0.003282232              | 1.205424887                          | 0.40045338       | 0.001122332 | 0.001164954 |
| 60 | Exh-15                               | 0.003823092 | 3.162499148      | 0.003376938              | 1.254450508                          | 0.396664299      | 0.001101193 | 0.001143013 |
| 61 |                                      |             |                  |                          |                                      |                  |             |             |
| 62 | #252 Havoline SAE30 Motored 1500 rpm |             |                  |                          |                                      |                  |             |             |
| 63 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{\text{Gamma}}/L$ | $\rho h U h/\mu$ | P1          | P2          |
| 64 | Exh-3                                | 0.002310574 | 2.253663817      | 0.003330443              | 1.778696916                          | 0.789246782      | 0.000963403 | 0.001151834 |
| 65 | Exh-7                                | 0.002810543 | 2.625778311      | 0.002930099              | 1.727545277                          | 0.657917414      | 0.000669461 | 0.0008004   |
| 66 | Exh-9                                | 0.0025245   | 2.382105511      | 0.003271092              | 1.659306581                          | 0.696571404      | 0.000750436 | 0.000897213 |
| 67 | Exh-11                               | 0.002310053 | 1.854826356      | 0.007159995              | 1.856793529                          | 1.00106057       | 0.001549899 | 0.001853041 |
| 68 | Exh-13                               | 0.002765353 | 2.347187927      | 0.004131135              | 1.863694071                          | 0.794011442      | 0.000975071 | 0.001165783 |
| 69 | Exh-15                               | 0.001787594 | 1.808155313      | 0.004797034              | 1.70771991                           | 0.944454217      | 0.001379572 | 0.0016494   |
| 70 | Exh-17                               | 0.003401802 | 2.695293513      | 0.00394778               | 2.125805144                          | 0.788710073      | 0.000962094 | 0.001150268 |
| 71 | Exh-19                               | 0.002785185 | 2.262057788      | 0.004775008              | 1.773329827                          | 0.783945413      | 0.000950505 | 0.001136412 |
| 72 | Exh-21                               | 0.00221744  | 2.513571137      | 0.002104372              | 1.820757364                          | 0.724370732      | 0.00081153  | 0.000970255 |
| 73 |                                      |             |                  |                          |                                      |                  |             |             |





|     | Y                                     | Z           | AA                  | AB   | AC                   | AD          | AE          | AF          |
|-----|---------------------------------------|-------------|---------------------|--|----------------------|-------------|-------------|-------------|
| 74  | #253 Havoline SAE30 Motored 2000 rpm  |             |                     |  |                      |             |             |             |
| 75  | Stroke/rev                            | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2\mu Ub^3 \rho h_o U h \Gamma$ | $\rho h_o U h / \mu$ |             | P1          | P2          |
| 76  | Exh-1                                 | 0.001369347 | 1.743377651         | 0.003203096                                  | 2.558569996          | 1.467593664 | 0.001109998 | 0.001418015 |
| 77  | Exh-7                                 | 0.001134094 | 1.383240364         | 0.008266428                                  | 2.46082227           | 1.779027228 | 0.001631082 | 0.002083696 |
| 78  | Exh-9                                 | 0.001666451 | 1.494956663         | 0.010700707                                  | 2.745687071          | 1.836633221 | 0.001738423 | 0.002220824 |
| 79  | Exh-13                                | 0.001640691 | 1.658272489         | 0.005864141                                  | 2.862798156          | 1.726373787 | 0.001535961 | 0.00196218  |
| 80  | Exh-17                                | 0.000991404 | 1.293156936         | 0.010795999                                  | 2.405897358          | 1.860483666 | 0.001783867 | 0.002278877 |
| 81  | Exh-21                                | 0.001451459 | 1.637467363         | 0.004893909                                  | 2.335332809          | 1.426185866 | 0.001048245 | 0.001339126 |
| 82  | Exh-25                                | 0.000870145 | 1.180814815         | 0.021861357                                  | 2.967993328          | 2.513512949 | 0.003255914 | 0.004159408 |
| 83  | Exh-27                                | 0.000956563 | 1.381916199         | 0.005921792                                  | 2.138161682          | 1.547244097 | 0.001233753 | 0.001576111 |
| 84  |                                       |             |                     |  |                      |             |             |             |
| 85  | #301 MOBIL 1 MOTORED 1000 RPM         |             |                     |  |                      |             |             |             |
| 86  | Stroke/rev                            | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2\mu Ub^3 \rho h_o U h \Gamma$ | $\rho h_o U h / \mu$ |             | P1          | P2          |
| 87  | Exh-1                                 | 0.00552499  | 3.012949536         | 0.006634041                                  | 1.153010854          | 0.382685087 | 0.001257549 | 0.001305307 |
| 88  | Exh-3                                 | 0.004023722 | 2.511583783         | 0.006239825                                  | 1.167023864          | 0.464656553 | 0.001853984 | 0.001924393 |
| 89  | Exh-5                                 | 0.004083729 | 2.637325789         | 0.005478031                                  | 1.167812675          | 0.442801826 | 0.001683685 | 0.001747626 |
| 90  | Exh-7                                 | 0.004141755 | 2.529182879         | 0.006459975                                  | 1.236578504          | 0.488924116 | 0.002052697 | 0.002130652 |
| 91  | Exh-9                                 | 0.002911385 | 2.091929958         | 0.006260234                                  | 1.019980063          | 0.487578496 | 0.002041414 | 0.00211894  |
| 92  | Exh-11                                | 0.003879792 | 2.335643294         | 0.00743048                                   | 1.188553786          | 0.508876415 | 0.002223651 | 0.002308098 |
| 93  | Exh-13                                | 0.003818393 | 2.473766286         | 0.005911326                                  | 1.140900273          | 0.461199701 | 0.001826501 | 0.001895866 |
| 94  | Exh-15                                | 0.002114586 | 1.724137931         | 0.007509121                                  | 0.863052915          | 0.500570691 | 0.002151656 | 0.002233369 |
| 95  |                                       |             |                     |  |                      |             |             |             |
| 96  | #302 Mobil 1 Motored 1500 rpm         |             |                     |  |                      |             |             |             |
| 97  | Stroke/rev                            | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2\mu Ub^3 \rho h_o U h \Gamma$ | $\rho h_o U h / \mu$ |             | P1          | P2          |
| 98  | Exh-1                                 | 0.00286897  | 1.788708505         | 0.010262897                                  | 2.021145401          | 1.129946772 | 0.002496159 | 0.002984379 |
| 99  | Exh-3                                 | 0.002575872 | 1.85646958          | 0.007015771                                  | 1.977247137          | 1.065057655 | 0.002217699 | 0.002651455 |
| 100 | Exh-5                                 | 0.003039785 | 1.830191469         | 0.010398725                                  | 2.25943722           | 1.234535981 | 0.00297964  | 0.003562423 |
| 101 | Exh-7                                 | 0.002449704 | 1.802799089         | 0.007222115                                  | 1.951510526          | 1.08248919  | 0.002290886 | 0.002738956 |
| 102 | Exh-9                                 | 0.002927501 | 2.109431513         | 0.005400626                                  | 2.075904149          | 0.984105972 | 0.00189339  | 0.002263715 |
| 103 | Exh-11                                | 0.001947003 | 1.51200866          | 0.011215778                                  | 2.03967211           | 1.348981765 | 0.003557693 | 0.004253536 |
| 104 | Exh-13                                | 0.003244409 | 2.11092033          | 0.006615401                                  | 2.244013506          | 1.063049834 | 0.002209345 | 0.002641467 |
| 105 | Exh-17                                | 0.002635732 | 1.939785538         | 0.006100928                                  | 1.931614847          | 0.995787838 | 0.001938608 | 0.002317777 |
| 106 | Exh-19                                | 0.002698429 | 1.646962903         | 0.013493172                                  | 2.212253432          | 1.343232096 | 0.00352743  | 0.004217355 |
| 107 |                                       |             |                     |  |                      |             |             |             |
| 108 | #303 Mobil 1 Motored 2000 rpm         |             |                     |  |                      |             |             |             |
| 109 | Stroke/rev                            | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2\mu Ub^3 \rho h_o U h \Gamma$ | $\rho h_o U h / \mu$ |             | P1          | P2          |
| 110 | Exh-1                                 | 0.002665385 | 1.93594539          | 0.005911177                                  | 3.135094429          | 1.619412637 | 0.001750205 | 0.002235875 |
| 111 | Exh-3                                 | 0.002459386 | 1.849075599         | 0.006115885                                  | 3.059378484          | 1.654544836 | 0.001826968 | 0.00233394  |
| 112 | Exh-5                                 | 0.002001076 | 1.534702259         | 0.010209436                                  | 3.395405849          | 2.21241992  | 0.003266699 | 0.004173185 |
| 113 | Exh-7                                 | 0.001937585 | 1.724096386         | 0.005219481                                  | 2.817087459          | 1.633950099 | 0.00178177  | 0.002276199 |
| 114 | Exh-9                                 | 0.003454567 | 2.369620873         | 0.004637512                                  | 3.51806568           | 1.484653398 | 0.001471039 | 0.001879242 |
| 115 | Exh-11                                | 0.002058358 | 1.692128085         | 0.006447148                                  | 3.072855922          | 1.815971231 | 0.002200857 | 0.00281158  |
| 116 | Exh-13                                | 0.002067566 | 1.685110488         | 0.00663189                                   | 2.91006664           | 1.726929729 | 0.001990321 | 0.002542621 |
| 117 | Exh-17                                | 0.002063519 | 1.824869666         | 0.004561891                                  | 2.862365595          | 1.568531522 | 0.001641952 | 0.002097583 |
| 118 | Exh-19                                | 0.002011728 | 1.649279341         | 0.006998002                                  | 2.911126663          | 1.765090116 | 0.002079255 | 0.002656234 |
| 119 | Exh-21                                | 0.002338674 | 1.880473982         | 0.005142863                                  | 2.763632002          | 1.469664697 | 0.00144145  | 0.001841443 |
| 120 | Exh-23                                | 0.002139043 | 1.715640628         | 0.0065125                                    | 3.013191757          | 1.756307066 | 0.002058614 | 0.002629865 |
| 121 | Exh-25                                | 0.001578241 | 1.480108909         | 0.007877088                                  | 2.963522097          | 2.002232456 | 0.002675488 | 0.003417917 |
| 122 | Exh-27                                | 0.001946868 | 1.562778546         | 0.008723617                                  | 3.079821789          | 1.970734623 | 0.002591972 | 0.003311226 |
| 123 |                                       |             |                     |  |                      |             |             |             |
| 124 | #352 PENNZOIL 15W-40 MOTORED 1500 RPM |             |                     |  |                      |             |             |             |
| 125 | Stroke/rev                            | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2\mu Ub^3 \rho h_o U h \Gamma$ | $\rho h_o U h / \mu$ |             | P1          | P2          |
| 126 | Exh-1                                 | 0.001226905 | 1.279279279         | 0.014168469                                  | 1.650020346          | 1.289804637 | 0.003384756 | 0.004046775 |
| 127 | Exh-3                                 | 0.003132369 | 1.546659405         | 0.024104075                                  | 2.35689526           | 1.523861849 | 0.004724661 | 0.005648751 |
| 128 | Exh-5                                 | 0.002138669 | 1.553656759         | 0.010954295                                  | 1.769077817          | 1.138654215 | 0.00263793  | 0.003153878 |
| 129 | Exh-7                                 | 0.002600663 | 1.625454773         | 0.012692614                                  | 2.047954495          | 1.259924993 | 0.00322975  | 0.003861452 |
| 130 | Exh-11                                | 0.001774383 | 1.395533953         | 0.014774255                                  | 1.826992683          | 1.309171073 | 0.003487163 | 0.004169212 |
| 131 | Exh-13                                | 0.001781692 | 1.381327654         | 0.016026808                                  | 1.794254184          | 1.298934528 | 0.003432844 | 0.004104268 |
| 132 | Exh-15                                | 0.002946708 | 1.663020519         | 0.014501026                                  | 2.033014673          | 1.222483217 | 0.003040642 | 0.003635357 |
| 133 | Exh-17                                | 0.002202412 | 1.468540096         | 0.016221158                                  | 1.975929798          | 1.345506196 | 0.003683417 | 0.004403851 |
| 134 | Exh-19                                | 0.002268706 | 1.514552088         | 0.014271712                                  | 1.722875034          | 1.137457562 | 0.002632805 | 0.003147751 |
| 135 | Exh-21                                | 0.00220762  | 1.69448132          | 0.007418324                                  | 1.647991482          | 0.972563971 | 0.001924491 | 0.002300899 |
| 136 |                                       |             |                     |  |                      |             |             |             |
| 137 | #353 PENNZOIL 15W40 MOTORED 2000 RPM  |             |                     |  |                      |             |             |             |
| 138 | Stroke/rev                            | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2\mu Ub^3 \rho h_o U h \Gamma$ | $\rho h_o U h / \mu$ |             | P1          | P2          |
| 139 | Exh-1                                 | 0.001669611 | 1.407568871         | 0.01205658                                   | 2.416456002          | 1.716758626 | 0.001968228 | 0.002514398 |
| 140 | Exh-3                                 | 0.002225152 | 1.773923282         | 0.005939075                                  | 2.494960964          | 1.406464975 | 0.001321036 | 0.001687615 |
| 141 | Exh-5                                 | 0.000934176 | 1.218488079         | 0.013134013                                  | 2.384448907          | 1.956891453 | 0.002557351 | 0.003266999 |
| 142 | Exh-9                                 | 0.001116705 | 1.279155673         | 0.011496865                                  | 2.315976019          | 1.810550559 | 0.002189164 | 0.002796642 |
| 143 | Exh-11                                | 0.00196398  | 1.384004333         | 0.018793043                                  | 2.441456568          | 1.764052691 | 0.002078165 | 0.002654842 |
| 144 | Exh-13                                | 0.000983552 | 1.193868636         | 0.018491629                                  | 2.393684785          | 2.004981714 | 0.002684589 | 0.003429544 |
| 145 | Exh-15                                | 0.001388104 | 1.291398106         | 0.016302948                                  | 2.584294198          | 2.001159972 | 0.002674364 | 0.003416482 |
| 146 | Exh-17                                | 0.001435465 | 1.288606473         | 0.017773306                                  | 2.77713296           | 2.155144351 | 0.00310177  | 0.00396249  |





|     | Y                                    | Z           | AA               | AB                       | AC                            | AD               | AE          | AF          |
|-----|--------------------------------------|-------------|------------------|--------------------------|-------------------------------|------------------|-------------|-------------|
| 147 | Exh-19                               | 0.002065823 | 1.396305171      | 0.019521891              | 2.876498268                   | 2.060078504      | 0.00283416  | 0.003620621 |
| 148 | Exh-21                               | 0.002788742 | 1.564625268      | 0.017526342              | 2.908823841                   | 1.859118538      | 0.002308187 | 0.002948694 |
| 149 | Exh-23                               | 0.001453117 | 1.298938776      | 0.016975865              | 2.533815348                   | 1.950681122      | 0.002541145 | 0.003246296 |
| 150 | Exh-25                               | 0.001798732 | 1.344261139      | 0.019613371              | 3.036215261                   | 2.25864988       | 0.003406863 | 0.004352245 |
| 151 | Exh-27                               | 0.00122084  | 1.257316579      | 0.016172495              | 2.46964192                    | 1.96421646       | 0.002576532 | 0.003291503 |
| 152 |                                      |             |                  |                          |                               |                  |             |             |
| 153 | #401 Pennzoll SAE30 Motored 1000 rpm |             |                  |                          |                               |                  |             |             |
| 154 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 155 | Exh-1                                | 0.002732996 | 2.091235911      | 0.006742804              | 1.05386801                    | 0.503945062      | 0.001786444 | 0.001854287 |
| 156 | Exh-3                                | 0.002384029 | 2.042015997      | 0.005626963              | 1.037562753                   | 0.508107064      | 0.001816073 | 0.001885042 |
| 157 | Exh-5                                | 0.002090381 | 1.951533926      | 0.005188029              | 0.956232327                   | 0.489990112      | 0.001688875 | 0.001753013 |
| 158 | Exh-7                                | 0.002000959 | 1.768468802      | 0.007288262              | 0.935373349                   | 0.528917077      | 0.001967878 | 0.002042611 |
| 159 | Exh-9                                | 0.002193554 | 2.044993032      | 0.004736635              | 1.005931534                   | 0.491899737      | 0.001702065 | 0.001766704 |
| 160 | Exh-11                               | 0.002504389 | 2.024706668      | 0.006421025              | 1.039276519                   | 0.513297326      | 0.001853365 | 0.00192375  |
| 161 | Exh-13                               | 0.002263672 | 1.757215473      | 0.009607002              | 0.998684753                   | 0.568333689      | 0.002272112 | 0.0023584   |
| 162 | Exh-15                               | 0.002216236 | 1.781780339      | 0.008638981              | 1.089857091                   | 0.61166748       | 0.002631805 | 0.002731753 |
| 163 |                                      |             |                  |                          |                               |                  |             |             |
| 164 | #402 Pennzoll SAE30 Motored 1500 rpm |             |                  |                          |                               |                  |             |             |
| 165 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 166 | Exh-2                                | 0.002642655 | 2.099911661      | 0.005558615              | 2.328306511                   | 1.108764028      | 0.001935905 | 0.002314546 |
| 167 | Exh-4                                | 0.002233821 | 1.812841855      | 0.007272541              | 2.239957999                   | 1.235605849      | 0.002404173 | 0.002874401 |
| 168 | Exh-6                                | 0.003292125 | 2.297423888      | 0.006199977              | 2.498245167                   | 1.087411505      | 0.00186206  | 0.002226257 |
| 169 | Exh-8                                | 0.002268604 | 1.762549267      | 0.008522813              | 2.321450196                   | 1.317098046      | 0.002731757 | 0.003266057 |
| 170 | Exh-10                               | 0.002465484 | 1.863251377      | 0.007854719              | 2.219389055                   | 1.191137751      | 0.00223424  | 0.002671231 |
| 171 | Exh-12                               | 0.002410153 | 1.8316565        | 0.008087283              | 2.264640732                   | 1.236389428      | 0.002407223 | 0.002878048 |
| 172 | Exh-14                               | 0.002630149 | 1.906156701      | 0.008112514              | 2.313810303                   | 1.213861537      | 0.0023203   | 0.002774124 |
| 173 | Exh-16                               | 0.003031584 | 2.145726988      | 0.006741836              | 2.552703895                   | 1.189668541      | 0.002228731 | 0.002664646 |
| 174 | Exh-18                               | 0.002230054 | 1.853003835      | 0.006581581              | 2.129865175                   | 1.149412179      | 0.00208045  | 0.002487363 |
| 175 | Exh-20                               | 0.002629562 | 2.055348364      | 0.005978281              | 2.375125345                   | 1.155582862      | 0.002102848 | 0.002514141 |
| 176 | Exh-22                               | 0.002801109 | 1.878617484      | 0.009787273              | 2.454266806                   | 1.306421785      | 0.002687649 | 0.003213323 |
| 177 |                                      |             |                  |                          |                               |                  |             |             |
| 178 | #403 Pennzoll SAE30 Motored 2000 rpm |             |                  |                          |                               |                  |             |             |
| 179 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 180 | Exh-2                                | 0.002430178 | 1.744700821      | 0.009770138              | 3.675094264                   | 2.106432358      | 0.00235277  | 0.003005648 |
| 181 | Exh-4                                | 0.002332676 | 1.806793729      | 0.00766959               | 3.873463021                   | 2.143832447      | 0.00243706  | 0.003113327 |
| 182 | Exh-6                                | 0.001837752 | 1.714239272      | 0.006073995              | 3.475077926                   | 2.02718371       | 0.002179067 | 0.002783744 |
| 183 | Exh-8                                | 0.002858527 | 2.150845734      | 0.005660288              | 3.833921076                   | 1.782517925      | 0.001684815 | 0.00215234  |
| 184 | Exh-10                               | 0.001629251 | 1.552086373      | 0.007990059              | 3.505393417                   | 2.258504087      | 0.002704744 | 0.003455293 |
| 185 | Exh-12                               | 0.003092163 | 2.314069877      | 0.005080143              | 4.037562093                   | 1.74478832       | 0.001614247 | 0.002062189 |
| 186 | Exh-14                               | 0.002282425 | 1.707611621      | 0.009545338              | 4.076939279                   | 2.387509683      | 0.003022559 | 0.003861298 |
| 187 | Exh-18                               | 0.00140114  | 1.464459665      | 0.008349395              | 3.170440192                   | 2.164921484      | 0.002485242 | 0.00317488  |
| 188 | Exh-22                               | 0.002944746 | 1.935559553      | 0.009089519              | 4.07776307                    | 2.106761874      | 0.002353506 | 0.003006588 |
| 189 | Exh-24                               | 0.002409499 | 2.062139412      | 0.004721485              | 3.592220938                   | 1.741987432      | 0.001609068 | 0.002055574 |
| 190 | Exh-26                               | 0.002252107 | 1.830601515      | 0.006744981              | 3.900977624                   | 2.130981315      | 0.002407929 | 0.003076113 |
| 191 | Exh-28                               | 0.003475184 | 2.444921726      | 0.005307076              | 4.219949313                   | 1.726005896      | 0.00157968  | 0.00201803  |
| 192 |                                      |             |                  |                          |                               |                  |             |             |
| 193 | #404 Pennzoll SAE30 Motored 2500 rpm |             |                  |                          |                               |                  |             |             |
| 194 | Stroke/rev                           | $\Delta/b$  | $(\Delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 195 | Exh-3                                | 0.001247548 | 1.346800284      | 0.009800366              | 3.603921537                   | 2.675913853      | 0.00190825  | 0.002444311 |
| 196 | Exh-5                                | 0.001240784 | 1.331783389      | 0.010591791              | 3.930994097                   | 2.951676773      | 0.00232182  | 0.002974061 |
| 197 | Exh-9                                | 0.001461338 | 1.394607303      | 0.010386216              | 4.008064133                   | 2.873973286      | 0.002201184 | 0.002819536 |
| 198 | Exh-17                               | 0.000517873 | 1.129418002      | 0.012126745              | 4.048393932                   | 3.584495665      | 0.003424105 | 0.004385997 |
| 199 | Exh-19                               | 0.001234041 | 1.288303714      | 0.013875382              | 4.60731005                    | 3.576260785      | 0.00340839  | 0.004365868 |
| 200 | Exh-21                               | 0.001494888 | 1.59826175       | 0.004728478              | 3.999406951                   | 2.50234791       | 0.001668731 | 0.002137507 |
| 201 | Exh-23                               | 0.001225312 | 1.290889591      | 0.013437665              | 4.574581679                   | 3.543743564      | 0.00334669  | 0.004286835 |
| 202 | Exh-27                               | 0.000677111 | 1.178985188      | 0.010838583              | 3.395093414                   | 2.879674357      | 0.002209926 | 0.002830734 |



|    | AG                                   | AH            | AI          | AJ          | AK                      | AL               |
|----|--------------------------------------|---------------|-------------|-------------|-------------------------|------------------|
| 1  | #201 Cummins 15W40 Motored 1000 rpm  |               |             |             |                         |                  |
| 2  | Stroke/rev                           | Delta2(Volts) | Delta2(µm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 3  | Exh-2                                | 0.08544       | 2.612844037 | 1.740381282 | 18412.97217             | 1079610.052      |
| 4  | Exh-4                                | 0.06591       | 2.01559633  | 1.473457367 | 15263.68069             | 894957.2588      |
| 5  | Exh-6                                | 0.0708        | 2.165137615 | 1.592567794 | 17784.20647             | 1042743.555      |
| 6  | Exh-8                                | 0.08545       | 2.613149847 | 1.643206624 | 15994.40714             | 937802.0324      |
| 7  | Exh-10                               | 0.06348       | 1.941284404 | 1.442646956 | 14816.65845             | 868746.9493      |
| 8  | Exh-12                               | 0.05859       | 1.791743119 | 1.418709355 | 15185.14249             | 890352.319       |
| 9  | Exh-14                               | 0.083         | 2.5382263   | 1.645663166 | 16529.42037             | 969171.5286      |
| 10 |                                      |               |             |             |                         |                  |
| 11 | #202 Cummins 15W40 Motored 1500 rpm  |               |             |             |                         |                  |
| 12 | Stroke/rev                           | Delta2(Volts) | Delta2(µm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 13 | Exh-2                                | 0.01465       | 0.448012232 | 1.144791461 | 23980.83784             | 1847010.279      |
| 14 | Exh-8                                | 0.00977       | 0.298776758 | 1.091036154 | 22608.84432             | 1741338.986      |
| 15 | Exh-10                               | 0.05127       | 1.567889908 | 1.510250796 | 24147.9018              | 1859877.588      |
| 16 | Exh-12                               | 0.046388      | 1.418593272 | 1.515468042 | 26962.18745             | 2076634.59       |
| 17 | Exh-14                               | 0.031743      | 0.970733945 | 1.34658849  | 26492.63731             | 2040469.717      |
| 18 | Exh-20                               | 0.031741      | 0.970672783 | 1.359960988 | 27516.54218             | 2119331.133      |
| 19 | Exh-22                               | 0.03906       | 1.194495413 | 1.341911765 | 21239.331               | 1635858.718      |
| 20 |                                      |               |             |             |                         |                  |
| 21 | #203 Cummins 15W40 Motored 2000 rpm  |               |             |             |                         |                  |
| 22 | Stroke/rev                           | Delta2(Volts) | Delta2(µm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 23 | Exh-1                                | 0.04638       | 1.418348624 | 1.438167218 | 24504.4457              | 2354029.287      |
| 24 | Exh-3                                | 0.06836       | 2.090519878 | 1.658003658 | 24966.74923             | 2398440.658      |
| 25 | Exh-5                                | 0.080566      | 2.463792049 | 1.846601656 | 27256.05878             | 2618364.087      |
| 26 | Exh-9                                | 0.078122      | 2.389051988 | 1.819249565 | 27200.608               | 2613037.186      |
| 27 | Exh-13                               | 0.03173       | 0.970336391 | 1.275649379 | 22533.19066             | 2164659.891      |
| 28 | Exh-15                               | 0.068352      | 2.090275229 | 1.804160098 | 30515.96011             | 2931527.801      |
| 29 | Exh-19                               | 0.03418       | 1.045259939 | 1.313319278 | 23776.6576              | 2284114.034      |
| 30 | Exh-21                               | 0.019531      | 0.597278287 | 1.197364565 | 26210.81031             | 2517951.879      |
| 31 | Exh-23                               | 0.03418       | 1.045259939 | 1.220430801 | 16727.68978             | 1606952.148      |
| 32 | Exh-25                               | 0.039064      | 1.194617737 | 1.41448974  | 27521.5455              | 2643868.175      |
| 33 | Exh-27                               | 0.0293        | 0.896024465 | 1.248747771 | 22020.50749             | 2115408.778      |
| 34 |                                      |               |             |             |                         |                  |
| 35 | #204 Cummins 15W40 Motored 2500 rpm  |               |             |             |                         |                  |
| 36 | Stroke/rev                           | Delta2(Volts) | Delta2(µm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 37 | Exh-2                                | 0.063477      | 1.941192661 | 1.685474553 | 29147.08992             | 3363470.946      |
| 38 | Exh-4                                | 0.065917      | 2.015810398 | 1.784978505 | 32142.56925             | 3709138.652      |
| 39 | Exh-6                                | 0.053713      | 1.642599388 | 1.592094095 | 29753.05585             | 3433397.268      |
| 40 | Exh-10                               | 0.075686      | 2.314556575 | 1.762394988 | 27188.46795             | 3137452.908      |
| 41 | Exh-12                               | 0.014646      | 0.447889908 | 1.147963307 | 27268.12381             | 3146644.912      |
| 42 | Exh-14                               | 0.0193        | 0.590214067 | 1.198437179 | 27751.46995             | 3202421.345      |
| 43 | Exh-16                               | 0.00031       | 0.009480122 | 1.002601981 | 22654.92671             | 2614298.305      |
| 44 | Exh-22                               | 0.073243      | 2.239847095 | 1.83565895  | 30795.21225             | 3553658.425      |
| 45 | Exh-24                               | 0.04395       | 1.344036697 | 1.421582734 | 25890.72391             | 2987697.842      |
| 46 | Exh-28                               | 0.056149      | 1.717094801 | 1.616811855 | 29650.42642             | 3421554.196      |
| 47 | Exh-30                               | 0.03418       | 1.045259939 | 1.278089659 | 21960.03554             | 2534110.325      |
| 48 | Exh-34                               | 0.024417      | 0.746697248 | 1.305736073 | 33796.72649             | 3900022.539      |
| 49 |                                      |               |             |             |                         |                  |
| 50 |                                      |               |             |             |                         |                  |
| 51 | #251 Havoline SAE30 Motored 1000 rpm |               |             |             |                         |                  |
| 52 | Stroke/rev                           | Delta2(Volts) | Delta2(µm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 53 | Exh-1                                | 0.004883      | 0.137162921 | 1.0729819   | 34673.2765              | 2027231.829      |
| 54 | Exh-3                                | 0.019532      | 0.548651685 | 1.208368004 | 24748.60687             | 1446969.212      |
| 55 | Exh-5                                | 0.06347       | 1.782865169 | 1.603326996 | 22052.13793             | 1289315.589      |
| 56 | Exh-7                                | 0.031743      | 0.891657303 | 1.407709005 | 29796.7416              | 1742116.958      |
| 57 | Exh-9                                | 0.034182      | 0.960168539 | 1.438354408 | 29750.50541             | 1739413.681      |
| 58 | Exh-11                               | 0.048831      | 1.371657303 | 1.56986311  | 27073.31059             | 1582886.952      |
| 59 | Exh-13                               | 0.021973      | 0.617219101 | 1.296587749 | 31313.40484             | 1830791.243      |
| 60 | Exh-15                               | 0.019531      | 0.548623596 | 1.266144307 | 31612.52178             | 1848279.621      |
| 61 |                                      |               |             |             |                         |                  |
| 62 | #252 Havoline SAE30 Motored 1500 rpm |               |             |             |                         |                  |
| 63 | Stroke/rev                           | Delta2(Volts) | Delta2(µm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 64 | Exh-3                                | 0.019531      | 0.548623596 | 1.27105307  | 35479.48402             | 2823553.903      |
| 65 | Exh-7                                | 0.024414      | 0.685786517 | 1.406452902 | 42561.67716             | 3387174.108      |
| 66 | Exh-9                                | 0.031739      | 0.891544944 | 1.499080116 | 40199.85377             | 3199213.775      |
| 67 | Exh-11                               | 0.014646      | 0.411404494 | 1.16025122  | 27972.40191             | 2226119.877      |
| 68 | Exh-13                               | 0.041499      | 1.165702247 | 1.572471065 | 35266.58068             | 2806610.476      |
| 69 | Exh-15                               | 0.023294      | 0.654325843 | 1.270150535 | 29648.94232             | 2359543.525      |
| 70 | Exh-17                               | 0.012207      | 0.342893258 | 1.169525185 | 35503.62743             | 2825475.301      |
| 71 | Exh-19                               | 0.021973      | 0.617219101 | 1.307005533 | 35710.41123             | 2842647.963      |
| 72 | Exh-21                               | 0.004883      | 0.137162921 | 1.073836058 | 38657.09555             | 3076436.877      |
| 73 |                                      |               |             |             |                         |                  |





|            | AG   | AH            | AI          | AJ          | AK                      | AL               |
|------------|--|---------------|-------------|-------------|-------------------------|------------------|
| <b>74</b>  | <b>#253 Havoline SAE30 Motored 2000 rpm</b>  |               |             |             |                         |                  |
| <b>75</b>  | Stroke/rev                                   | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| <b>76</b>  | Exh-1  | 0.009766      | 0.274325843 | 1.123896275 | 33686.16198             | 3441489.902      |
| <b>77</b>  | Exh-7  | 0.014649      | 0.411488764 | 1.153310797 | 27789.11819             | 2839028.372      |
| <b>78</b>  | Exh-9  | 0.007325      | 0.205758427 | 1.074256171 | 26917.51261             | 2749982.26       |
| <b>79</b>  | Exh-13                                       | 0.019527      | 0.548511236 | 1.210594998 | 28636.67086             | 2925617.161      |
| <b>80</b>  | Exh-17                                       | 0.014644      | 0.411348315 | 1.146548446 | 26572.44393             | 2714728.899      |
| <b>81</b>  | Exh-21                                       | 0.004883      | 0.137162921 | 1.063746736 | 34664.20407             | 3541409.922      |
| <b>82</b>  | Exh-25                                       | 0.01709       | 0.48005618  | 1.126592593 | 19668.72616             | 2009422.222      |
| <b>83</b>  | Exh-27                                       | 0.004883      | 0.137162921 | 1.058759115 | 31952.03523             | 3264325.768      |
| <b>84</b>  |  |               |             |             |                         |                  |
| <b>85</b>  | <b>#301 MOBIL 1 MOTORED 1000 RPM</b>         |               |             |             |                         |                  |
| <b>86</b>  | Stroke/rev                                   | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| <b>87</b>  | Exh-1  | 0.029296      | 0.866745562 | 1.355214977 | 32767.30459             | 1561437.544      |
| <b>88</b>  | Exh-3  | 0.04168       | 1.233136095 | 1.416217296 | 26986.72537             | 1285979.629      |
| <b>89</b>  | Exh-5  | 0.04639       | 1.372485207 | 1.486115477 | 28318.67                | 1349449.859      |
| <b>90</b>  | Exh-7  | 0.02929       | 0.866568047 | 1.277972858 | 25647.24949             | 1222150.517      |
| <b>91</b>  | Exh-9  | 0.04638       | 1.372189349 | 1.441377998 | 25718.03082             | 1225523.411      |
| <b>92</b>  | Exh-11                                       | 0.03174       | 0.939053254 | 1.289413696 | 24641.65842             | 1174231.786      |
| <b>93</b>  | Exh-13                                       | 0.119625      | 3.539201183 | 2.203531365 | 27189.00024             | 1295618.492      |
| <b>94</b>  | Exh-15                                       | 0.08301       | 2.45591716  | 1.769466073 | 25050.52538             | 1193715.239      |
| <b>95</b>  |  |               |             |             |                         |                  |
| <b>96</b>  | <b>#302 Mobil 1 Motored 1500 rpm</b>         |               |             |             |                         |                  |
| <b>97</b>  | Stroke/rev                                   | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| <b>98</b>  | Exh-1  | 0.02441       | 0.722189349 | 1.197156934 | 24781.75901             | 1560188.999      |
| <b>99</b>  | Exh-3  | 0.07066       | 2.090532544 | 1.605484147 | 26291.59883             | 1655244.216      |
| <b>100</b> | Exh-5  | 0.02929       | 0.866568047 | 1.216529903 | 22682.26202             | 1428010.645      |
| <b>101</b> | Exh-7  | 0.05127       | 1.516863905 | 1.432256977 | 25868.22008             | 1628589.495      |
| <b>102</b> | Exh-9  | 0.03418       | 1.011242604 | 1.316980432 | 28454.32239             | 1791403.135      |
| <b>103</b> | Exh-11                                       | 0.015         | 0.443786982 | 1.101481632 | 20757.92966             | 1306860.158      |
| <b>104</b> | Exh-13                                       | 0.03662       | 1.083431953 | 1.314388736 | 26341.25673             | 1658370.536      |
| <b>105</b> | Exh-17                                       | 0.06104       | 1.80591716  | 1.559435432 | 28120.51676             | 1770387.682      |
| <b>106</b> | Exh-19                                       | 0.02442       | 0.722485207 | 1.165919283 | 20846.78342             | 1312454.138      |
| <b>107</b> |  |               |             |             |                         |                  |
| <b>108</b> | <b>#303 Mobil 1 Motored 2000 rpm</b>         |               |             |             |                         |                  |
| <b>109</b> | Stroke/rev                                   | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| <b>110</b> | Exh-1  | 0.04638       | 1.372189349 | 1.433701141 | 30528.1043              | 2408415.934      |
| <b>111</b> | Exh-3  | 0.0415        | 1.227810651 | 1.379827933 | 29879.87804             | 2357276.222      |
| <b>112</b> | Exh-5  | 0.02441       | 0.722189349 | 1.167077344 | 22345.48579             | 1762874.743      |
| <b>113</b> | Exh-7  | 0.03906       | 1.155621302 | 1.362001854 | 30256.49188             | 2386987.952      |
| <b>114</b> | Exh-9  | 0.083009      | 2.455887574 | 1.84667639  | 33299.08379             | 2627023.388      |
| <b>115</b> | Exh-11                                       | 0.02685       | 0.794378698 | 1.223899266 | 27223.77814             | 2147731.821      |
| <b>116</b> | Exh-13                                       | 0.03418       | 1.011242604 | 1.299719397 | 28627.45944             | 2258470.712      |
| <b>117</b> | Exh-17                                       | 0.05371       | 1.589053254 | 1.518536397 | 31518.39616             | 2486541.803      |
| <b>118</b> | Exh-19                                       | 0.03672       | 1.086390533 | 1.315030885 | 28008.54045             | 2209643.102      |
| <b>119</b> | Exh-21                                       | 0.04639       | 1.372485207 | 1.47800103  | 33639.10844             | 2653848.532      |
| <b>120</b> | Exh-23                                       | 0.0415        | 1.227810651 | 1.357820314 | 28148.6073              | 2220693.223      |
| <b>121</b> | Exh-25                                       | 0.03418       | 1.011242604 | 1.258508546 | 24691.23789             | 1947935.259      |
| <b>122</b> | Exh-27                                       | 0.03662       | 1.083431953 | 1.281389273 | 25085.87271             | 1979068.695      |
| <b>123</b> |  |               |             |             |                         |                  |
| <b>124</b> | <b>#352 PENNZOIL 15W-40 MOTORED 1500 RPM</b> |               |             |             |                         |                  |
| <b>125</b> | Stroke/rev                                   | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| <b>126</b> | Exh-1  | 0.03174       | 0.994984326 | 1.226941227 | 21874.63626             | 1303507.079      |
| <b>127</b> | Exh-3  | 0.02685       | 0.84169279  | 1.162490922 | 18514.80651             | 1103295.207      |
| <b>128</b> | Exh-5  | 0.03418       | 1.071473354 | 1.276828379 | 24778.3804              | 1476540.86       |
| <b>129</b> | Exh-7  | 0.05371       | 1.68369906  | 1.393134241 | 22393.40234             | 1334420.29       |
| <b>130</b> | Exh-11                                       | 0.05371       | 1.68369906  | 1.378346013 | 21551.04697             | 1284224.429      |
| <b>131</b> | Exh-13                                       | 0.03174       | 0.994984326 | 1.225346113 | 21720.88482             | 1294345.048      |
| <b>132</b> | Exh-15                                       | 0.09033       | 2.831661442 | 1.681427278 | 23079.25941             | 1375290.435      |
| <b>133</b> | Exh-17                                       | 0.02442       | 0.765517241 | 1.167374914 | 20969.0653              | 1249544.208      |
| <b>134</b> | Exh-19                                       | 0.03662       | 1.147962382 | 1.2968788   | 24802.48583             | 1477977.3        |
| <b>135</b> | Exh-21                                       | 0.01953       | 0.612225705 | 1.185188697 | 29009.9244              | 1728698.085      |
| <b>136</b> |  |               |             |             |                         |                  |
| <b>137</b> | <b>#353 PENNZOIL 15W40 MOTORED 2000 RPM</b>  |               |             |             |                         |                  |
| <b>138</b> | Stroke/rev                                   | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| <b>139</b> | Exh-1  | 0.04394       | 1.377429467 | 1.407568871 | 28997.35264             | 2254688.804      |
| <b>140</b> | Exh-3  | 0.061036      | 1.913354232 | 1.691046601 | 35394.73515             | 2752117.205      |
| <b>141</b> | Exh-5  | 0.02685       | 0.84169279  | 1.218488079 | 25439.04783             | 1978012.857      |
| <b>142</b> | Exh-9  | 0.05127       | 1.607210031 | 1.450923483 | 27495.20306             | 2137889.182      |
| <b>143</b> | Exh-11                                       | 0.03034       | 0.951097179 | 1.273876151 | 28219.9367              | 2194240.838      |
| <b>144</b> | Exh-13                                       | 0.04395       | 1.377742947 | 1.349058852 | 24828.88244             | 1930569.454      |
| <b>145</b> | Exh-15                                       | 0.00976       | 0.305956113 | 1.077663722 | 24876.29973             | 1934256.386      |
| <b>146</b> | Exh-17                                       | 0.0122        | 0.382445141 | 1.090143343 | 23098.89602             | 1796054.382      |



|     | AG                                   | AH            | AI          | AJ          | AK                      | AL               |
|-----|--------------------------------------|---------------|-------------|-------------|-------------------------|------------------|
| 147 | Exh-19                               | 0.01465       | 0.459247649 | 1.113241091 | 24164.8341              | 1878936.384      |
| 148 | Exh-21                               | 0.02197       | 0.688714734 | 1.188179872 | 26776.91296             | 2082038.544      |
| 149 | Exh-23                               | 0.01709       | 0.535736677 | 1.139510204 | 25520.03745             | 1984310.204      |
| 150 | Exh-25                               | 0.00977       | 0.306269592 | 1.068880429 | 22040.35947             | 1713747.885      |
| 151 | Exh-27                               | 0.03174       | 0.994984326 | 1.257316579 | 25344.17988             | 1970636.4        |
| 152 |                                      |               |             |             |                         |                  |
| 153 | #401 Pennzoil SAE30 Motored 1000 rpm |               |             |             |                         |                  |
| 154 | Stroke/rev                           | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 155 | Exh-1                                | 0.06104       | 1.56112532  | 1.593082005 | 24882.78931             | 1447444.617      |
| 156 | Exh-3                                | 0.08301       | 2.123017903 | 1.79994218  | 24678.96961             | 1435588.32       |
| 157 | Exh-5                                | 0.06592       | 1.685933504 | 1.658738883 | 25591.45274             | 1488667.932      |
| 158 | Exh-7                                | 0.05372       | 1.373913043 | 1.497315312 | 23707.98626             | 1379105.721      |
| 159 | Exh-9                                | 0.05127       | 1.311253197 | 1.510352379 | 25492.10309             | 1482888.712      |
| 160 | Exh-11                               | 0.06104       | 1.56112532  | 1.582276066 | 24429.42551             | 1421072.212      |
| 161 | Exh-13                               | 0.04395       | 1.124040921 | 1.378650814 | 22063.72599             | 1283458.258      |
| 162 | Exh-15                               | 0.02441       | 0.624296675 | 1.195405059 | 20500.6138              | 1192531.22       |
| 163 |                                      |               |             |             |                         |                  |
| 164 | #402 Pennzoil SAE30 Motored 1500 rpm |               |             |             |                         |                  |
| 165 | Stroke/rev                           | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 166 | Exh-2                                | 0.0122        | 0.31202046  | 1.107773852 | 25255.21021             | 1973997.35       |
| 167 | Exh-4                                | 0.02442       | 0.62455243  | 1.193579073 | 22662.62224             | 1771355.529      |
| 168 | Exh-6                                | 0.05127       | 1.311253197 | 1.461808683 | 25751.12408             | 2012758.962      |
| 169 | Exh-8                                | 0.02441       | 0.624296675 | 1.181527478 | 21260.42831             | 1661757.269      |
| 170 | Exh-10                               | 0.01465       | 0.374680307 | 1.120467067 | 23508.67359             | 1837484.582      |
| 171 | Exh-12                               | 0.02929       | 0.749104859 | 1.232036758 | 22648.25949             | 1770232.908      |
| 172 | Exh-14                               | 0.0293        | 0.749360614 | 1.236423788 | 23068.58545             | 1803086.42       |
| 173 | Exh-16                               | 0.03907       | 0.999232737 | 1.321669685 | 23537.7062              | 1839753.828      |
| 174 | Exh-18                               | 0.01954       | 0.499744246 | 1.166510439 | 24362.07751             | 1904188.326      |
| 175 | Exh-20                               | 0.02442       | 0.62455243  | 1.206984235 | 24231.98674             | 1894020.173      |
| 176 | Exh-22                               | 0.04395       | 1.124040921 | 1.329509672 | 21434.17151             | 1675337.382      |
| 177 |                                      |               |             |             |                         |                  |
| 178 | #403 Pennzoil SAE30 Motored 2000 rpm |               |             |             |                         |                  |
| 179 | Stroke/rev                           | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 180 | Exh-2                                | 0.01708       | 0.436828645 | 1.133594056 | 23469.82457             | 2330402.816      |
| 181 | Exh-4                                | 0.00244       | 0.062404092 | 1.018751921 | 23060.38327             | 2289747.925      |
| 182 | Exh-6                                | 0.01708       | 0.436828645 | 1.138816645 | 24387.3299              | 2421505.202      |
| 183 | Exh-8                                | 0.00489       | 0.125063939 | 1.045198262 | 27734.69887             | 2753877.438      |
| 184 | Exh-10                               | 0.01465       | 0.374680307 | 1.1068719   | 21889.53218             | 2173489.933      |
| 185 | Exh-12                               | 0.04638       | 1.186189258 | 1.43796034  | 28334.43882             | 2813427.762      |
| 186 | Exh-14                               | 0.00977       | 0.249872123 | 1.067421158 | 20706.76331             | 2056048.582      |
| 187 | Exh-18                               | 0.03418       | 0.874168798 | 1.260121766 | 22835.74636             | 2267442.922      |
| 188 | Exh-22                               | 0.02441       | 0.624296675 | 1.190897005 | 23466.15368             | 2330038.32       |
| 189 | Exh-24                               | 0.02685       | 0.686700767 | 1.253948737 | 28379.99689             | 2817951.386      |
| 190 | Exh-26                               | 0.02442       | 0.62455243  | 1.188804701 | 23199.45161             | 2303556.518      |
| 191 | Exh-28                               | 0.0293        | 0.749360614 | 1.279686903 | 28642.77464             | 2844043.528      |
| 192 |                                      |               |             |             |                         |                  |
| 193 | #404 Pennzoil SAE30 Motored 2500 rpm |               |             |             |                         |                  |
| 194 | Stroke/rev                           | Delta2(Volts) | Delta2(μm)  | Gamma2      | tau (N/m <sup>2</sup> ) | Shear rate (1/s) |
| 195 | Exh-3                                | 0.03662       | 0.93657289  | 1.288960783 | 28683.54495             | 2938747.731      |
| 196 | Exh-5                                | 0.04394       | 1.123785166 | 1.314328636 | 26003.7603              | 2664192.718      |
| 197 | Exh-9                                | 0.04151       | 1.061636829 | 1.304973918 | 26706.8228              | 2736224.377      |
| 198 | Exh-17                               | 0.02197       | 0.561892583 | 1.129418002 | 21412.9692              | 2193847.196      |
| 199 | Exh-19                               | 0.02198       | 0.562148338 | 1.129775049 | 21462.2758              | 2198898.86       |
| 200 | Exh-21                               | 0.00987       | 0.252429668 | 1.083284111 | 30673.07106             | 3142582.904      |
| 201 | Exh-23                               | 0.01464       | 0.374424552 | 1.087231127 | 21659.21261             | 2219075.851      |
| 202 | Exh-27                               | 0.04637       | 1.185933504 | 1.340005866 | 26653.94964             | 2730807.303      |





APPENDIX C - Compression Stroke Spreadsheet



|    | A                                    | B             | C          | D             | E              | F           | G             | H      |
|----|--------------------------------------|---------------|------------|---------------|----------------|-------------|---------------|--------|
| 1  |                                      |               |            |               |                |             |               |        |
| 2  |                                      |               |            |               |                |             |               |        |
| 3  | #251 Havoline SAE30 Motored 1000 rpm |               |            |               |                |             |               |        |
| 4  | Stroke/Rev                           | Inlet (volts) | Inlet (mm) | H min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 5  | Comp-2                               | 0.202081      | 10.698     | 0.097098      | 0.16057        | 11.697      | 0.104983      | 0.999  |
| 6  | Comp-4                               | 0.26468       | 10.608     | 0.079138      | 0.17923        | 11.812      | 0.185542      | 1.204  |
| 7  | Comp-6                               | 0.25499       | 10.602     | 0.079211      | 0.15245        | 11.678      | 0.175779      | 1.076  |
| 8  | Comp-8                               | 0.20935       | 10.659     | 0.07996       | 0.18982        | 11.671      | 0.12939       | 1.012  |
| 9  | Comp-10                              | 0.21431       | 10.621     | 0.082474      | 0.18013        | 11.746      | 0.131836      | 1.125  |
| 10 | Comp-12                              | 0.23754       | 10.659     | 0.083731      | 0.16674        | 11.69       | 0.153809      | 1.031  |
| 11 | Comp-14                              | 0.23582       | 10.514     | 0.089339      | 0.20653        | 11.697      | 0.146481      | 1.183  |
| 12 |                                      |               |            |               |                |             |               |        |
| 13 | #252 Havoline SAE30 Motored 1500 rpm |               |            |               |                |             |               |        |
| 14 | Stroke/Rev                           | Inlet (volts) | Inlet (mm) | H min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 15 | Comp-2                               | 0.15564       | 10.64      | 0.075077      | 0.141          | 11.822      | 0.080563      | 1.182  |
| 16 | Comp-6                               | 0.14271       | 10.785     | 0.069469      | 0.12074        | 11.649      | 0.073241      | 0.864  |
| 17 | Comp-8                               | 0.20043       | 10.64      | 0.080806      | 0.11254        | 11.778      | 0.119624      | 1.138  |
| 18 | Comp-10                              | 0.17926       | 10.814     | 0.098686      | 0.13531        | 11.793      | 0.080574      | 0.979  |
| 19 | Comp-12                              | 0.17807       | 10.611     | 0.097509      | 0.1146         | 11.793      | 0.080561      | 1.182  |
| 20 | Comp-14                              | 0.15473       | 10.785     | 0.071717      | 0.11566        | 11.851      | 0.083013      | 1.066  |
| 21 | Comp-16                              | 0.15692       | 10.698     | 0.088565      | 0.13251        | 11.778      | 0.068355      | 1.08   |
| 22 | Comp-18                              | 0.17343       | 10.272     | 0.090427      | 0.11972        | 11.613      | 0.083003      | 1.341  |
| 23 | Comp-20                              | 0.18349       | 10.785     | 0.10537       | 0.13222        | 11.806      | 0.07812       | 1.021  |
| 24 | Comp-22                              | 0.17747       | 10.703     | 0.089581      | 0.10911        | 11.793      | 0.087889      | 1.09   |
| 25 |                                      |               |            |               |                |             |               |        |
| 26 | #253 Havoline SAE30 Motored 2000 rpm |               |            |               |                |             |               |        |
| 27 | Stroke/Rev                           | Inlet (volts) | Inlet (mm) | H min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 28 | Comp-6                               | 0.12589       | 10.664     | 0.094149      | 0.11124        | 11.527      | 0.031741      | 0.863  |
| 29 | Comp-8                               | 0.12456       | 10.776     | 0.073288      | 0.09282        | 11.725      | 0.051272      | 0.949  |
| 30 | Comp-12                              | 0.14334       | 10.739     | 0.10184       | 0.1409         | 11.567      | 0.0415        | 0.828  |
| 31 | Comp-14                              | 0.11907       | 10.776     | 0.09954       | 0.097098       | 11.671      | 0.01953       | 0.895  |
| 32 | Comp-16                              | 0.15557       | 10.734     | 0.11407       | 0.123836       | 11.709      | 0.0415        | 0.975  |
| 33 | Comp-18                              | 0.13222       | 10.701     | 0.085834      | 0.10292        | 11.646      | 0.046386      | 0.945  |
| 34 | Comp-20                              | 0.14772       | 10.851     | 0.1266        | 0.13063        | 11.725      | 0.02112       | 0.874  |
| 35 | Comp-24                              | 0.11837       | 10.655     | 0.079307      | 0.10372        | 11.709      | 0.039063      | 1.054  |
| 36 | Comp-28                              | 0.13742       | 10.694     | 0.10568       | 0.113          | 11.709      | 0.03174       | 1.015  |
| 37 |                                      |               |            |               |                |             |               |        |
| 38 | #254 Havoline SAE30 Motored 2500 rpm |               |            |               |                |             |               |        |
| 39 | Stroke/Rev                           | Inlet (volts) | Inlet (mm) | H min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 40 | Comp-2                               | 0.16872       | 10.618     | 0.08083       | 0.09792        | 11.691      | 0.08789       | 1.073  |
| 41 | Comp-4                               | 0.17447       | 10.541     | 0.10611       | 0.11832        | 11.719      | 0.06836       | 1.178  |
| 42 | Comp-6                               | 0.18286       | 10.723     | 0.094971      | 0.11694        | 11.789      | 0.087889      | 1.066  |
| 43 | Comp-8                               | 0.14969       | 10.618     | 0.083513      | 0.10793        | 11.643      | 0.066177      | 1.025  |
| 44 | Comp-10                              | 0.13096       | 10.587     | 0.084577      | 0.11632        | 11.789      | 0.046383      | 1.202  |
| 45 | Comp-12                              | 0.14373       | 10.765     | 0.099781      | 0.14373        | 11.691      | 0.043949      | 0.926  |
| 46 | Comp-16                              | 0.15717       | 10.677     | 0.086636      | 0.12299        | 11.719      | 0.070534      | 1.042  |
| 47 | Comp-18                              | 0.13751       | 10.765     | 0.091128      | 0.11066        | 11.81       | 0.046382      | 1.045  |
| 48 | Comp-20                              | 0.12487       | 10.618     | 0.088251      | 0.11022        | 11.719      | 0.036619      | 1.101  |
| 49 | Comp-22                              | 0.16057       | 10.667     | 0.10442       | 0.15325        | 11.691      | 0.05615       | 1.024  |
| 50 | Comp-26                              | 0.13282       | 10.667     | 0.093762      | 0.11818        | 11.674      | 0.039058      | 1.007  |
| 51 | Comp-30                              | 0.17571       | 10.765     | 0.10246       | 0.13664        | 11.691      | 0.07325       | 0.926  |
| 52 | Comp-32                              | 0.13867       | 10.677     | 0.096566      | 0.14295        | 11.764      | 0.042104      | 1.087  |
| 53 | Comp-34                              | 0.14196       | 10.723     | 0.1029        | 0.13708        | 11.643      | 0.03906       | 0.92   |
| 54 |                                      |               |            |               |                |             |               |        |
| 55 | #301 MOBIL 1 Motored 1000 RPM        |               |            |               |                |             |               |        |
| 56 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 57 | Comp-2                               | 0.27549       | 10.691     | 0.12168       | 0.20225        | 11.868      | 0.15381       | 1.177  |
| 58 | Comp-4                               | 0.30624       | 10.729     | 0.13046       | 0.16463        | 11.715      | 0.17578       | 0.986  |
| 59 | Comp-6                               | 0.2802        | 10.71      | 0.10931       | 0.15813        | 11.849      | 0.17089       | 1.139  |
| 60 | Comp-8                               | 0.25076       | 10.679     | 0.10428       | 0.16775        | 11.686      | 0.14648       | 1.007  |
| 61 | Comp-10                              | 0.26152       | 10.641     | 0.11992       | 0.16386        | 11.868      | 0.1416        | 1.227  |
| 62 | Comp-12                              | 0.27334       | 10.729     | 0.12197       | 0.1708         | 11.887      | 0.15137       | 1.158  |
| 63 | Comp-14                              | 0.25818       | 10.621     | 0.12391       | 0.1825         | 11.845      | 0.13427       | 1.224  |
| 64 |                                      |               |            |               |                |             |               |        |
| 65 | #302 Mobil 1 Motored 1500 rpm        |               |            |               |                |             |               |        |
| 66 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 67 | Comp-2                               | 0.23089       | 10.881     | 0.13324       | 0.1723         | 11.792      | 0.09765       | 0.911  |
| 68 | Comp-4                               | 0.23137       | 10.554     | 0.10686       | 0.17766        | 11.899      | 0.12451       | 1.345  |
| 69 | Comp-6                               | 0.24266       | 10.583     | 0.12304       | 0.19383        | 11.734      | 0.11962       | 1.151  |
| 70 | Comp-8                               | 0.20534       | 10.633     | 0.12479       | 0.17849        | 11.792      | 0.08055       | 1.159  |
| 71 | Comp-10                              | 0.2168        | 10.641     | 0.12158       | 0.20947        | 11.789      | 0.09522       | 1.148  |
| 72 | Comp-12                              | 0.19645       | 10.612     | 0.10856       | 0.16471        | 11.763      | 0.08789       | 1.151  |
| 73 | Comp-14                              | 0.22052       | 10.554     | 0.12042       | 0.16925        | 11.816      | 0.1001        | 1.262  |





|     | A                                    | B             | C          | D             | E              | F           | G             | H      |
|-----|--------------------------------------|---------------|------------|---------------|----------------|-------------|---------------|--------|
| 74  | Comp-16                              | 0.20851       | 10.641     | 0.11574       | 0.18653        | 11.763      | 0.09277       | 1.122  |
| 75  | Comp-18                              | 0.20285       | 10.743     | 0.13938       | 0.18332        | 11.734      | 0.06347       | 0.991  |
| 76  | Comp-20                              | 0.21902       | 10.641     | 0.10916       | 0.17996        | 11.792      | 0.10986       | 1.151  |
| 77  | Comp-22                              | 0.23756       | 10.578     | 0.11793       | 0.15455        | 11.792      | 0.11963       | 1.214  |
| 78  |                                      |               |            |               |                |             |               |        |
| 79  | #303 Mobil 1 Motored 2000 rpm        |               |            |               |                |             |               |        |
| 80  | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 81  | Comp-2                               | 0.19867       | 10.579     | 0.10101       | 0.14496        | 11.734      | 0.09766       | 1.135  |
| 82  | Comp-4                               | 0.20213       | 10.542     | 0.124         | 0.16795        | 11.734      | 0.07813       | 1.192  |
| 83  | Comp-6                               | 0.21537       | 10.579     | 0.12748       | 0.17631        | 11.774      | 0.08789       | 1.195  |
| 84  | Comp-8                               | 0.18071       | 10.507     | 0.10503       | 0.15874        | 11.813      | 0.07568       | 1.306  |
| 85  | Comp-10                              | 0.20708       | 10.617     | 0.12896       | 0.15381        | 11.695      | 0.07812       | 1.078  |
| 86  | Comp-12                              | 0.20121       | 10.542     | 0.12352       | 0.15726        | 11.66       | 0.07569       | 1.118  |
| 87  | Comp-14                              | 0.22449       | 10.542     | 0.12195       | 0.19763        | 11.734      | 0.10254       | 1.192  |
| 88  | Comp-16                              | 0.17198       | 10.579     | 0.10607       | 0.19396        | 11.734      | 0.06591       | 1.135  |
| 89  | Comp-18                              | 0.1985        | 10.617     | 0.10573       | 0.157          | 11.771      | 0.09277       | 1.154  |
| 90  | Comp-20                              | 0.19959       | 10.542     | 0.11902       | 0.15808        | 11.774      | 0.08057       | 1.232  |
| 91  | Comp-22                              | 0.18131       | 10.579     | 0.1154        | 0.15934        | 11.655      | 0.06591       | 1.076  |
| 92  | Comp-26                              | 0.19734       | 10.542     | 0.1189        | 0.17293        | 11.734      | 0.07844       | 1.192  |
| 93  | Comp-28                              | 0.18523       | 10.542     | 0.10466       | 0.15349        | 11.808      | 0.08057       | 1.266  |
| 94  |                                      |               |            |               |                |             |               |        |
| 95  | #304 Mobil 1 Motored 2500 rpm        |               |            |               |                |             |               |        |
| 96  | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 97  | Comp-1                               | 0.14909       | 10.712     | 0.11247       | 0.15886        | 11.824      | 0.03662       | 1.112  |
| 98  | Comp-3                               | 0.16945       | 10.694     | 0.10353       | 0.14991        | 11.869      | 0.06592       | 1.175  |
| 99  | Comp-5                               | 0.15871       | 10.739     | 0.11477       | 0.13918        | 11.831      | 0.04394       | 1.092  |
| 100 | Comp-7                               | 0.17725       | 10.712     | 0.12354       | 0.15772        | 11.689      | 0.05371       | 0.977  |
| 101 | Comp-11                              | 0.15801       | 10.694     | 0.10674       | 0.15313        | 11.734      | 0.05127       | 1.04   |
| 102 | Comp-13                              | 0.15221       | 10.712     | 0.11803       | 0.13756        | 11.779      | 0.03418       | 1.067  |
| 103 | Comp-17                              | 0.14607       | 10.516     | 0.10701       | 0.14119        | 11.689      | 0.03906       | 1.173  |
| 104 | Comp-19                              | 0.162551      | 10.513     | 0.11368       | 0.14298        | 11.734      | 0.048871      | 1.221  |
| 105 | Comp-21                              | 0.16118       | 10.649     | 0.10503       | 0.13677        | 11.734      | 0.05615       | 1.085  |
| 106 | Comp-23                              | 0.14772       | 10.614     | 0.11354       | 0.13795        | 11.831      | 0.03418       | 1.217  |
| 107 | Comp-25                              | 0.15516       | 10.76      | 0.12586       | 0.15272        | 11.831      | 0.0293        | 1.071  |
| 108 | Comp-27                              | 0.15231       | 10.663     | 0.11325       | 0.15231        | 11.734      | 0.03906       | 1.071  |
| 109 | Comp-29                              | 0.15342       | 10.663     | 0.12901       | 0.16563        | 11.689      | 0.02441       | 1.026  |
| 110 | Comp-31                              | 0.1531        | 10.649     | 0.10428       | 0.1531         | 11.739      | 0.04882       | 1.09   |
| 111 |                                      |               |            |               |                |             |               |        |
| 112 | #352 Pennzoll 15W40 Motored 1500 rpm |               |            |               |                |             |               |        |
| 113 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 114 | Comp-2                               | 0.19115       | 10.272     | 0.10814       | 0.14232        | 11.541      | 0.08301       | 1.269  |
| 115 | Comp-4                               | 0.16309       | 10.358     | 0.11914       | 0.15088        | 11.486      | 0.04395       | 1.128  |
| 116 | Comp-6                               | 0.19151       | 10.358     | 0.14757       | 0.21105        | 11.445      | 0.04394       | 1.087  |
| 117 | Comp-8                               | 0.16855       | 10.3       | 0.12216       | 0.16123        | 11.388      | 0.04639       | 1.088  |
| 118 | Comp-10                              | 0.17948       | 10.358     | 0.12821       | 0.16483        | 11.474      | 0.05127       | 1.116  |
| 119 | Comp-12                              | 0.17167       | 10.358     | 0.11063       | 0.17899        | 11.35       | 0.06104       | 0.992  |
| 120 | Comp-16                              | 0.19603       | 10.3       | 0.11791       | 0.13744        | 11.474      | 0.07812       | 1.174  |
| 121 | Comp-18                              | 0.19603       | 10.329     | 0.11791       | 0.13012        | 11.388      | 0.07812       | 1.059  |
| 122 | Comp-22                              | 0.14798       | 10.329     | 0.10159       | 0.1553         | 11.445      | 0.04639       | 1.116  |
| 123 |                                      |               |            |               |                |             |               |        |
| 124 | #353 Pennzoll 15W40 Motored 2000 rpm |               |            |               |                |             |               |        |
| 125 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 126 | Comp-6                               | 0.17675       | 10.343     | 0.11571       | 0.1328         | 11.353      | 0.06104       | 1.01   |
| 127 | Comp-8                               | 0.15163       | 10.422     | 0.10524       | 0.14919        | 11.427      | 0.04639       | 1.005  |
| 128 | Comp-10                              | 0.16625       | 10.353     | 0.08813       | 0.11987        | 11.39       | 0.07812       | 1.037  |
| 129 | Comp-12                              | 0.17116       | 10.383     | 0.095479      | 0.12233        | 11.39       | 0.075681      | 1.007  |
| 130 | Comp-14                              | 0.17459       | 10.278     | 0.12333       | 0.18924        | 11.427      | 0.05126       | 1.149  |
| 131 | Comp-16                              | 0.16333       | 10.353     | 0.1145        | 0.13403        | 11.427      | 0.04883       | 1.074  |
| 132 | Comp-18                              | 0.14619       | 10.278     | 0.11201       | 0.15107        | 11.427      | 0.03418       | 1.149  |
| 133 | Comp-20                              | 0.17116       | 10.353     | 0.11745       | 0.11989        | 11.445      | 0.05371       | 1.092  |
| 134 | Comp-22                              | 0.13367       | 10.343     | 0.084843      | 0.11658        | 11.464      | 0.048827      | 1.121  |
| 135 | Comp-24                              | 0.1458        | 10.278     | 0.10674       | 0.11651        | 11.353      | 0.03906       | 1.075  |
| 136 | Comp-26                              | 0.16633       | 10.315     | 0.11994       | 0.14191        | 11.39       | 0.04639       | 1.075  |
| 137 | Comp-28                              | 0.1474        | 10.278     | 0.11078       | 0.15228        | 11.427      | 0.03662       | 1.149  |
| 138 |                                      |               |            |               |                |             |               |        |
| 139 | #354 Pennzoll 15W40 Motored 2500 rpm |               |            |               |                |             |               |        |
| 140 | Stroke/rev                           | Inlet (volts) | Inlet (mm) | h min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 141 | Comp-2                               | 0.1291        | 10.456     | 0.092481      | 0.10957        | 11.421      | 0.036619      | 0.965  |
| 142 | Comp-4                               | 0.141015      | 10.321     | 0.10109       | 0.12062        | 11.445      | 0.039925      | 1.124  |
| 143 | Comp-8                               | 0.14119       | 10.456     | 0.11677       | 0.14363        | 11.518      | 0.02442       | 1.062  |
| 144 | Comp-10                              | 0.13239       | 10.456     | 0.11286       | 0.13239        | 11.445      | 0.01953       | 0.989  |
| 145 | Comp-12                              | 0.12301       | 10.355     | 0.098597      | 0.14254        | 11.373      | 0.024413      | 1.018  |
| 146 | Comp-18                              | 0.13282       | 10.404     | 0.11085       | 0.15236        | 11.421      | 0.02197       | 1.017  |



|     | A                                    | B             | C          | D             | E              | F           | G             | H      |
|-----|--------------------------------------|---------------|------------|---------------|----------------|-------------|---------------|--------|
| 147 | Comp-20                              | 0.13321       | 10.355     | 0.11368       | 0.14542        | 11.445      | 0.01953       | 1.09   |
| 148 | Comp-26                              | 0.12195       | 10.453     | 0.09265       | 0.12927        | 11.421      | 0.0293        | 0.968  |
| 149 | Comp-32                              | 0.13418       | 10.321     | 0.097557      | 0.13174        | 11.566      | 0.036623      | 1.245  |
| 150 |                                      |               |            |               |                |             |               |        |
| 151 | #401 Pennzoll SAE30 Motored 1000 rpm |               |            |               |                |             |               |        |
| 152 | Stroke/Rev                           | Inlet (volts) | Inlet (mm) | H min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 153 | Comp-2                               | 0.18666       | 10.524     | 0.1305        | 0.19388        | 11.613      | 0.05616       | 1.089  |
| 154 | Comp-4                               | 0.17537       | 10.448     | 0.11433       | 0.20466        | 11.613      | 0.06104       | 1.165  |
| 155 | Comp-6                               | 0.18719       | 10.543     | 0.12615       | 0.17498        | 11.609      | 0.06104       | 1.066  |
| 156 | Comp-8                               | 0.18886       | 10.62      | 0.12338       | 0.17421        | 11.632      | 0.06348       | 1.012  |
| 157 | Comp-10                              | 0.18397       | 10.563     | 0.12538       | 0.16688        | 11.494      | 0.05859       | 0.931  |
| 158 | Comp-12                              | 0.20889       | 10.448     | 0.13807       | 0.18692        | 11.632      | 0.07082       | 1.184  |
| 159 | Comp-14                              | 0.19333       | 10.563     | 0.12985       | 0.186          | 11.651      | 0.06348       | 1.088  |
| 160 |                                      |               |            |               |                |             |               |        |
| 161 | #402 Pennzoll SAE30 Motored 1500 rpm |               |            |               |                |             |               |        |
| 162 | Stroke/Rev                           | Inlet (volts) | Inlet (mm) | H min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | b (mm) |
| 163 | Comp-1                               | 0.22127       | 10.332     | 0.12117       | 0.16268        | 11.48       | 0.1001        | 1.148  |
| 164 | Comp-3                               | 0.22195       | 10.448     | 0.11697       | 0.15847        | 11.589      | 0.10498       | 1.141  |
| 165 | Comp-5                               | 0.23693       | 10.39      | 0.11975       | 0.15881        | 11.68       | 0.11718       | 1.29   |
| 166 | Comp-7                               | 0.2233        | 10.361     | 0.10367       | 0.15494        | 11.451      | 0.11963       | 1.09   |
| 167 | Comp-9                               | 0.23884       | 10.332     | 0.11433       | 0.13875        | 11.623      | 0.12451       | 1.291  |
| 168 | Comp-11                              | 0.25381       | 10.419     | 0.13174       | 0.15371        | 11.671      | 0.12207       | 1.252  |
| 169 | Comp-13                              | 0.25516       | 10.419     | 0.10379       | 0.17459        | 11.566      | 0.15137       | 1.147  |
| 170 | Comp-15                              | 0.21859       | 10.419     | 0.11605       | 0.17708        | 11.617      | 0.10254       | 1.198  |
| 171 | Comp-17                              | 0.21946       | 10.41      | 0.094947      | 0.16331        | 11.623      | 0.124513      | 1.213  |
| 172 | Comp-19                              | 0.21201       | 10.304     | 0.10703       | 0.15098        | 11.698      | 0.10498       | 1.394  |
| 173 | Comp-21                              | 0.25356       | 10.448     | 0.1315        | 0.15591        | 11.566      | 0.12206       | 1.118  |
| 174 |                                      |               |            |               |                |             |               |        |
| 175 | #403 Pennzoll SAE30 Motored 2000 rpm |               |            |               |                |             |               |        |
| 176 | Stroke/Rev                           | Inlet (volts) | Inlet (mm) | H min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | B (mm) |
| 177 | Comp-1                               | 0.22596       | 10.366     | 0.12098       | 0.17713        | 11.554      | 0.10498       | 1.188  |
| 178 | Comp-3                               | 0.21936       | 10.415     | 0.10462       | 0.14368        | 11.554      | 0.11474       | 1.139  |
| 179 | Comp-5                               | 0.21851       | 10.255     | 0.13307       | 0.17213        | 11.441      | 0.08544       | 1.186  |
| 180 | Comp-7                               | 0.22519       | 10.336     | 0.11777       | 0.15194        | 11.517      | 0.10742       | 1.181  |
| 181 | Comp-9                               | 0.23486       | 10.329     | 0.12988       | 0.16161        | 11.554      | 0.10498       | 1.225  |
| 182 | Comp-11                              | 0.22816       | 10.329     | 0.14027       | 0.16712        | 11.554      | 0.08789       | 1.225  |
| 183 | Comp-13                              | 0.20841       | 10.336     | 0.13029       | 0.16935        | 11.554      | 0.07812       | 1.218  |
| 184 | Comp-15                              | 0.18726       | 10.441     | 0.11402       | 0.14331        | 11.519      | 0.07324       | 1.078  |
| 185 | Comp-17                              | 0.19463       | 10.415     | 0.12627       | 0.16045        | 11.48       | 0.06836       | 1.065  |
| 186 | Comp-19                              | 0.23957       | 10.366     | 0.13215       | 0.17853        | 11.48       | 0.10742       | 1.114  |
| 187 | Comp-21                              | 0.22886       | 10.441     | 0.13365       | 0.1605         | 11.628      | 0.09521       | 1.187  |
| 188 | Comp-23                              | 0.19582       | 10.441     | 0.13996       | 0.21291        | 11.519      | 0.05586       | 1.078  |
| 189 | Comp-25                              | 0.23224       | 10.441     | 0.11994       | 0.15168        | 11.517      | 0.1123        | 1.076  |
| 190 |                                      |               |            |               |                |             |               |        |
| 191 | #404 Pennzoll SAE30 Motored 2500 rpm |               |            |               |                |             |               |        |
| 192 | Stroke/Rev                           | Inlet (volts) | Inlet (mm) | H min (volts) | Outlet (volts) | Outlet (mm) | Delta (volts) | B (mm) |
| 193 | Comp-2                               | 0.17907       | 10.461     | 0.12536       | 0.14245        | 11.577      | 0.05371       | 1.116  |
| 194 | Comp-4                               | 0.17788       | 10.443     | 0.15591       | 0.18276        | 11.528      | 0.02197       | 1.085  |
| 195 | Comp-6                               | 0.15417       | 10.461     | 0.11999       | 0.15661        | 11.57       | 0.03418       | 1.109  |
| 196 | Comp-10                              | 0.16727       | 10.489     | 0.13553       | 0.17704        | 11.431      | 0.03174       | 0.942  |
| 197 | Comp-12                              | 0.1831        | 10.461     | 0.14892       | 0.17578        | 11.525      | 0.03418       | 1.064  |
| 198 | Comp-20                              | 0.16132       | 10.534     | 0.13935       | 0.16865        | 11.48       | 0.02197       | 0.946  |
| 199 | Comp-22                              | 0.1672        | 10.489     | 0.13302       | 0.16231        | 11.48       | 0.03418       | 0.991  |
| 200 | Comp-26                              | 0.16998       | 10.469     | 0.13336       | 0.18218        | 11.435      | 0.03662       | 0.966  |
| 201 | Comp-30                              | 0.16857       | 10.558     | 0.13928       | 0.16125        | 11.525      | 0.02929       | 0.967  |
| 202 | Comp-32                              | 0.16628       | 10.461     | 0.12478       | 0.18093        | 11.525      | 0.0415        | 1.064  |





|    | I                                    | J           | K           | L           | M       | N             | O           | P           |
|----|--------------------------------------|-------------|-------------|-------------|---------|---------------|-------------|-------------|
| 1  |                                      |             |             |             |         |               |             |             |
| 2  |                                      |             |             |             |         |               |             |             |
| 3  | #251 Havoline SAE30 Motored 1000 rpm |             |             |             |         |               |             |             |
| 4  | Stroke/Rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 5  | Comp-2                               | 35.6        | 2.948960674 | 2.72747191  | 511110  | 73            | 17.10375498 | 0.017103755 |
| 6  | Comp-4                               | 35.6        | 5.211853933 | 2.222977528 | 511110  | 73            | 17.10375498 | 0.017103755 |
| 7  | Comp-6                               | 35.6        | 4.93761236  | 2.22502809  | 511110  | 73            | 17.10375498 | 0.017103755 |
| 8  | Comp-8                               | 35.6        | 3.634550562 | 2.246067416 | 511110  | 73            | 17.10375498 | 0.017103755 |
| 9  | Comp-10                              | 35.6        | 3.703258427 | 2.316685393 | 511110  | 73            | 17.10375498 | 0.017103755 |
| 10 | Comp-12                              | 35.6        | 4.320477528 | 2.351994382 | 511110  | 73            | 17.10375498 | 0.017103755 |
| 11 | Comp-14                              | 35.6        | 4.114634831 | 2.509522472 | 511110  | 73            | 17.10375498 | 0.017103755 |
| 12 |                                      |             |             |             |         |               |             |             |
| 13 | #252 Havoline SAE30 Motored 1500 rpm |             |             |             |         |               |             |             |
| 14 | Stroke/Rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 15 | Comp-2                               | 35.6        | 2.263005618 | 2.108904494 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 16 | Comp-6                               | 35.6        | 2.057331461 | 1.951376404 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 17 | Comp-8                               | 35.6        | 3.360224719 | 2.269831461 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 18 | Comp-10                              | 35.6        | 2.263314607 | 2.772078652 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 19 | Comp-12                              | 35.6        | 2.262949438 | 2.739016854 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 20 | Comp-14                              | 35.6        | 2.331825843 | 2.014522472 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 21 | Comp-16                              | 35.6        | 1.92008427  | 2.487780899 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 22 | Comp-18                              | 35.6        | 2.331544944 | 2.54008427  | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 23 | Comp-20                              | 35.6        | 2.194382022 | 2.959831461 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 24 | Comp-22                              | 35.6        | 2.468792135 | 2.516320225 | 511111  | 83.3          | 12.5655416  | 0.012565542 |
| 25 |                                      |             |             |             |         |               |             |             |
| 26 | #253 Havoline SAE30 Motored 2000 rpm |             |             |             |         |               |             |             |
| 27 | Stroke/Rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 28 | Comp-6                               | 35.6        | 0.891601124 | 2.644634831 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 29 | Comp-8                               | 35.6        | 1.440224719 | 2.058651685 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 30 | Comp-12                              | 35.6        | 1.165730337 | 2.860674157 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 31 | Comp-14                              | 35.6        | 0.548595506 | 2.796067416 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 32 | Comp-16                              | 35.6        | 1.165730337 | 3.204213483 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 33 | Comp-18                              | 35.6        | 1.302977528 | 2.411067416 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 34 | Comp-20                              | 35.6        | 0.593258427 | 3.556179775 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 35 | Comp-24                              | 35.6        | 1.097275281 | 2.227724719 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 36 | Comp-28                              | 35.6        | 0.891573034 | 2.968539326 | 470542  | 92.7          | 9.788249549 | 0.00978825  |
| 37 |                                      |             |             |             |         |               |             |             |
| 38 | #254 Havoline SAE30 Motored 2500 rpm |             |             |             |         |               |             |             |
| 39 | Stroke/Rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | W (Pa)  | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 40 | Comp-2                               | 35.6        | 2.468820225 | 2.270505618 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 41 | Comp-4                               | 35.6        | 1.920224719 | 2.980617978 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 42 | Comp-6                               | 35.6        | 2.468792135 | 2.667724719 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 43 | Comp-8                               | 35.6        | 1.858904494 | 2.345870787 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 44 | Comp-10                              | 35.6        | 1.302893258 | 2.375758427 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 45 | Comp-12                              | 35.6        | 1.234522472 | 2.802837079 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 46 | Comp-16                              | 35.6        | 1.981292135 | 2.433595506 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 47 | Comp-18                              | 35.6        | 1.302865169 | 2.559775281 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 48 | Comp-20                              | 35.6        | 1.028623596 | 2.478960674 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 49 | Comp-22                              | 35.6        | 1.577247191 | 2.933146067 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 50 | Comp-26                              | 35.6        | 1.097134831 | 2.633764045 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 51 | Comp-30                              | 35.6        | 2.05758427  | 2.878089888 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 52 | Comp-32                              | 35.6        | 1.182696629 | 2.71252809  | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 53 | Comp-34                              | 35.6        | 1.097191011 | 2.890449438 | 470426  | 101.3         | 7.956018324 | 0.007956018 |
| 54 |                                      |             |             |             |         |               |             |             |
| 55 | #301 Mobil 1 Motored 1000 rpm        |             |             |             |         |               |             |             |
| 56 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 57 | Comp-2                               | 33.8        | 4.550591716 | 3.6         | 511110  | 73            | 20.98534438 | 0.020985344 |
| 58 | Comp-4                               | 33.8        | 5.200591716 | 3.859763314 | 511110  | 73            | 20.98534438 | 0.020985344 |
| 59 | Comp-6                               | 33.8        | 5.05591716  | 3.234023669 | 511110  | 73            | 20.98534438 | 0.020985344 |
| 60 | Comp-8                               | 33.8        | 4.333727811 | 3.085207101 | 511110  | 73            | 20.98534438 | 0.020985344 |
| 61 | Comp-10                              | 33.8        | 4.189349112 | 3.547928994 | 511110  | 73            | 20.98534438 | 0.020985344 |
| 62 | Comp-12                              | 33.8        | 4.478402367 | 3.608579882 | 511110  | 73            | 20.98534438 | 0.020985344 |
| 63 | Comp-14                              | 33.8        | 3.972485207 | 3.665976331 | 511110  | 73            | 20.98534438 | 0.020985344 |
| 64 |                                      |             |             |             |         |               |             |             |
| 65 | #302 Mobil 1 Motored 1500 rpm        |             |             |             |         |               |             |             |
| 66 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 67 | Comp-2                               | 33.8        | 2.889053254 | 3.942011834 | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 68 | Comp-4                               | 33.8        | 3.683727811 | 3.161538462 | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 69 | Comp-6                               | 33.8        | 3.539053254 | 3.640236686 | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 70 | Comp-8                               | 33.8        | 2.383136095 | 3.692011834 | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 71 | Comp-10                              | 33.8        | 2.817159763 | 3.59704142  | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 72 | Comp-12                              | 33.8        | 2.600295858 | 3.21183432  | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 73 | Comp-14                              | 33.8        | 2.961538462 | 3.562721893 | 511111  | 83.3          | 15.88381858 | 0.015883819 |





|     | I                                    | J           | K           | L           | M       | N             | O           | P           |
|-----|--------------------------------------|-------------|-------------|-------------|---------|---------------|-------------|-------------|
| 74  | Comp-16                              | 33.8        | 2.744674556 | 3.424260355 | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 75  | Comp-18                              | 33.8        | 1.877810651 | 4.123668639 | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 76  | Comp-20                              | 33.8        | 3.250295858 | 3.229585799 | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 77  | Comp-22                              | 33.8        | 3.539349112 | 3.489053254 | 511111  | 83.3          | 15.88381858 | 0.015883819 |
| 78  |                                      |             |             |             |         |               |             |             |
| 79  | #303 Mobil 1 Motored 2000 rpm        |             |             |             |         |               |             |             |
| 80  | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 81  | Comp-2                               | 33.8        | 2.889349112 | 2.988461538 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 82  | Comp-4                               | 33.8        | 2.311538462 | 3.668639053 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 83  | Comp-6                               | 33.8        | 2.600295858 | 3.771397633 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 84  | Comp-8                               | 33.8        | 2.239053254 | 3.10739645  | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 85  | Comp-10                              | 33.8        | 2.311242604 | 3.815384615 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 86  | Comp-12                              | 33.8        | 2.239349112 | 3.713609467 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 87  | Comp-14                              | 33.8        | 3.033727811 | 3.607988166 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 88  | Comp-16                              | 33.8        | 1.95        | 3.13816568  | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 89  | Comp-18                              | 33.8        | 2.744674556 | 3.128106509 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 90  | Comp-20                              | 33.8        | 2.383727811 | 3.521301775 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 91  | Comp-22                              | 33.8        | 1.95        | 3.414201183 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 92  | Comp-26                              | 33.8        | 2.320710059 | 3.517751479 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 93  | Comp-28                              | 33.8        | 2.383727811 | 3.096449704 | 470542  | 92.7          | 12.67559472 | 0.012675595 |
| 94  |                                      |             |             |             |         |               |             |             |
| 95  | #304 Mobil 1 Motored 2500 rpm        |             |             |             |         |               |             |             |
| 96  | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 97  | Comp-1                               | 33.8        | 1.083431953 | 3.327514793 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 98  | Comp-3                               | 33.8        | 1.950295858 | 3.063017751 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 99  | Comp-5                               | 33.8        | 1.3         | 3.39556213  | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 100 | Comp-7                               | 33.8        | 1.589053254 | 3.655029586 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 101 | Comp-11                              | 33.8        | 1.516863905 | 3.157988166 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 102 | Comp-13                              | 33.8        | 1.011242604 | 3.492011834 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 103 | Comp-17                              | 33.8        | 1.155621302 | 3.165976331 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 104 | Comp-19                              | 33.8        | 1.445887574 | 3.363313609 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 105 | Comp-21                              | 33.8        | 1.661242604 | 3.10739645  | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 106 | Comp-23                              | 33.8        | 1.011242604 | 3.359171598 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 107 | Comp-25                              | 33.8        | 0.866863905 | 3.723668639 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 108 | Comp-27                              | 33.8        | 1.155621302 | 3.350591716 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 109 | Comp-29                              | 33.8        | 0.722189349 | 3.816863905 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 110 | Comp-31                              | 33.8        | 1.444378698 | 3.085207101 | 470426  | 101.3         | 10.51145773 | 0.010511458 |
| 111 |                                      |             |             |             |         |               |             |             |
| 112 | #352 Pennzoil 15W40 Motored 1500 rpm |             |             |             |         |               |             |             |
| 113 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 114 | Comp-2                               | 31.9        | 2.602194357 | 3.389968652 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 115 | Comp-4                               | 31.9        | 1.377742947 | 3.734796238 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 116 | Comp-6                               | 31.9        | 1.377429467 | 4.626018809 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 117 | Comp-8                               | 31.9        | 1.454231975 | 3.829467085 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 118 | Comp-10                              | 31.9        | 1.607210031 | 4.019122257 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 119 | Comp-12                              | 31.9        | 1.913479624 | 3.468025078 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 120 | Comp-16                              | 31.9        | 2.448902821 | 3.696238245 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 121 | Comp-18                              | 31.9        | 2.448902821 | 3.696238245 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 122 | Comp-22                              | 31.9        | 1.454231975 | 3.184639498 | 511111  | 73            | 16.78137129 | 0.016781371 |
| 123 |                                      |             |             |             |         |               |             |             |
| 124 | #352 Pennzoil 15W40 Motored 2000 rpm |             |             |             |         |               |             |             |
| 125 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 126 | Comp-6                               | 31.9        | 1.913479624 | 3.627272727 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 127 | Comp-8                               | 31.9        | 1.454231975 | 3.299059561 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 128 | Comp-10                              | 31.9        | 2.448902821 | 2.762695925 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 129 | Comp-12                              | 31.9        | 2.372445141 | 2.9930721   | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 130 | Comp-14                              | 31.9        | 1.606896552 | 3.866144201 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 131 | Comp-16                              | 31.9        | 1.530721003 | 3.589341693 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 132 | Comp-18                              | 31.9        | 1.071473354 | 3.511285266 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 133 | Comp-20                              | 31.9        | 1.68369906  | 3.681818182 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 134 | Comp-22                              | 31.9        | 1.530626959 | 2.659655172 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 135 | Comp-24                              | 31.9        | 1.224451411 | 3.346081505 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 136 | Comp-26                              | 31.9        | 1.454231975 | 3.759874608 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 137 | Comp-28                              | 31.9        | 1.147962382 | 3.472727273 | 470542  | 83.3          | 12.86091126 | 0.012860911 |
| 138 |                                      |             |             |             |         |               |             |             |
| 139 | #352 Pennzoil 15W40 Motored 2500 rpm |             |             |             |         |               |             |             |
| 140 | Stroke/rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa-s)    |
| 141 | Comp-2                               | 31.9        | 1.147931034 | 2.899090909 | 470426  | 101.3         | 8.669457444 | 0.008669457 |
| 142 | Comp-4                               | 31.9        | 1.251567398 | 3.168965517 | 470426  | 101.3         | 8.669457444 | 0.008669457 |
| 143 | Comp-8                               | 31.9        | 0.765517241 | 3.660501567 | 470426  | 101.3         | 8.669457444 | 0.008669457 |
| 144 | Comp-10                              | 31.9        | 0.612225705 | 3.537931034 | 470426  | 101.3         | 8.669457444 | 0.008669457 |
| 145 | Comp-12                              | 31.9        | 0.765297806 | 3.090815047 | 470426  | 101.3         | 8.669457444 | 0.008669457 |
| 146 | Comp-18                              | 31.9        | 0.688714734 | 3.47492163  | 470426  | 101.3         | 8.669457444 | 0.008669457 |





|     | I                                    | J           | K           | L           | M       | N             | O           | P           |
|-----|--------------------------------------|-------------|-------------|-------------|---------|---------------|-------------|-------------|
| 147 | Comp-20                              | 31.9        | 0.612225705 | 3.563636364 | 470426  | 101.3         | 8.669457444 | 0.008669457 |
| 148 | Comp-26                              | 31.9        | 0.918495298 | 2.904388715 | 470426  | 101.3         | 8.669457444 | 0.008669457 |
| 149 | Comp-32                              | 31.9        | 1.148056426 | 3.058213166 | 470426  | 101.3         | 8.669457444 | 0.008669457 |
| 150 |                                      |             |             |             |         |               |             |             |
| 151 | #401 Pennzoil SAE30 Motored 1000 rpm |             |             |             |         |               |             |             |
| 152 | Stroke/Rev                           | Cal (mV/μm) | Delta (μm)  | h min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa·s)    |
| 153 | Comp-2                               | 31.9        | 1.760501567 | 4.090909091 | 511110  | 73            | 17.19084034 | 0.01719084  |
| 154 | Comp-4                               | 31.9        | 1.913479624 | 3.584012539 | 511110  | 73            | 17.19084034 | 0.01719084  |
| 155 | Comp-6                               | 31.9        | 1.913479624 | 3.954545455 | 511110  | 73            | 17.19084034 | 0.01719084  |
| 156 | Comp-8                               | 31.9        | 1.989968652 | 3.930407524 | 511110  | 73            | 17.19084034 | 0.01719084  |
| 157 | Comp-10                              | 31.9        | 1.836677116 | 3.930407524 | 511110  | 73            | 17.19084034 | 0.01719084  |
| 158 | Comp-12                              | 31.9        | 2.220062696 | 4.328213166 | 511110  | 73            | 17.19084034 | 0.01719084  |
| 159 | Comp-14                              | 31.9        | 1.989968652 | 4.070532915 | 511110  | 73            | 17.19084034 | 0.01719084  |
| 160 |                                      |             |             |             |         |               |             |             |
| 161 | #402 Pennzoil SAE30 Motored 1500 rpm |             |             |             |         |               |             |             |
| 162 | Stroke/Rev                           | Cal (mV/μm) | Delta (μm)  | H min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa·s)    |
| 163 | Comp-1                               | 31.9        | 3.137931034 | 3.798432602 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 164 | Comp-3                               | 31.9        | 3.290909091 | 3.666771116 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 165 | Comp-5                               | 31.9        | 3.673354232 | 3.753918495 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 166 | Comp-7                               | 31.9        | 3.75015674  | 3.24984326  | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 167 | Comp-9                               | 31.9        | 3.903134796 | 3.584012539 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 168 | Comp-11                              | 31.9        | 3.826645768 | 4.129780564 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 169 | Comp-13                              | 31.9        | 4.745141066 | 3.253605016 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 170 | Comp-15                              | 31.9        | 3.214420063 | 3.637931034 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 171 | Comp-17                              | 31.9        | 3.90322884  | 2.976394984 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 172 | Comp-19                              | 31.9        | 3.290909091 | 3.355172414 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 173 | Comp-21                              | 31.9        | 3.826332288 | 4.122257053 | 511111  | 83.3          | 12.79394332 | 0.012793943 |
| 174 |                                      |             |             |             |         |               |             |             |
| 175 | #403 Pennzoil SAE30 Motored 2000 rpm |             |             |             |         |               |             |             |
| 176 | Stroke/Rev                           | Cal (mV/μm) | Delta (μm)  | H min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa·s)    |
| 177 | Comp-1                               | 31.9        | 3.290909091 | 3.792476489 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 178 | Comp-3                               | 31.9        | 3.596865204 | 3.279623824 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 179 | Comp-5                               | 31.9        | 2.678369906 | 4.171473354 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 180 | Comp-7                               | 31.9        | 3.367398119 | 3.69184953  | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 181 | Comp-9                               | 31.9        | 3.290909091 | 4.071473354 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 182 | Comp-11                              | 31.9        | 2.755172414 | 4.397178683 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 183 | Comp-13                              | 31.9        | 2.448902821 | 4.084326019 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 184 | Comp-15                              | 31.9        | 2.295924765 | 3.574294671 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 185 | Comp-17                              | 31.9        | 2.142946708 | 3.95830721  | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 186 | Comp-19                              | 31.9        | 3.367398119 | 4.142633229 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 187 | Comp-21                              | 31.9        | 2.984639498 | 4.189655172 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 188 | Comp-23                              | 31.9        | 1.751097179 | 4.387460815 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 189 | Comp-25                              | 31.9        | 3.520376176 | 3.759874608 | 470542  | 92.7          | 10.07114496 | 0.010071145 |
| 190 |                                      |             |             |             |         |               |             |             |
| 191 | #404 Pennzoil SAE30 Motored 2500 rpm |             |             |             |         |               |             |             |
| 192 | Stroke/Rev                           | Cal (mV/μm) | Delta (μm)  | H min (μm)  | ΔP (Pa) | Oil Temp (°C) | μ (CP)      | μ (Pa·s)    |
| 193 | Comp-2                               | 31.9        | 1.68369906  | 3.929780564 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 194 | Comp-4                               | 31.9        | 0.688714734 | 4.887460815 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 195 | Comp-6                               | 31.9        | 1.071473354 | 3.761442006 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 196 | Comp-10                              | 31.9        | 0.994984326 | 4.248589342 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 197 | Comp-12                              | 31.9        | 1.071473354 | 4.668338558 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 198 | Comp-20                              | 31.9        | 0.688714734 | 4.368338558 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 199 | Comp-22                              | 31.9        | 1.071473354 | 4.169905956 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 200 | Comp-26                              | 31.9        | 1.147962382 | 4.180564263 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 201 | Comp-30                              | 31.9        | 0.918181818 | 4.366144201 | 470426  | 101.3         | 8.2574414   | 0.009760465 |
| 202 | Comp-32                              | 31.9        | 1.300940439 | 3.911598746 | 470426  | 101.3         | 8.2574414   | 0.009760465 |





|    | Q                                    | R                        | S       | T       | U                   | V                   | W                  | X                  |
|----|--------------------------------------|--------------------------|---------|---------|---------------------|---------------------|--------------------|--------------------|
| 1  |                                      |                          |         |         |                     |                     |                    |                    |
| 2  |                                      |                          |         |         |                     |                     |                    |                    |
| 3  | #251 Havoline SAE30 Motored 1000 rpm |                          |         |         |                     |                     |                    |                    |
| 4  | Stroke/Rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/W_b$       |
| 5  | Comp-2                               | 863.838                  | 3.81    | 0.00192 | 2509.850852         | 1305.906771         | 134156.0935        | 0.000765751        |
| 6  | Comp-4                               | 863.838                  | 3.81    | 0.00192 | 2509.850852         | 1573.885638         | 293347.7955        | 0.00063537         |
| 7  | Comp-6                               | 863.838                  | 3.81    | 0.00192 | 2509.850852         | 1406.562248         | 233858.7082        | 0.000710953        |
| 8  | Comp-8                               | 863.838                  | 3.81    | 0.00192 | 2509.850852         | 1322.900553         | 203009.0739        | 0.000755915        |
| 9  | Comp-10                              | 863.838                  | 3.81    | 0.00192 | 2509.850852         | 1470.615734         | 235814.727         | 0.000679987        |
| 10 | Comp-12                              | 863.838                  | 3.81    | 0.00192 | 2509.850852         | 1347.737619         | 192151.9386        | 0.000741984        |
| 11 | Comp-14                              | 863.838                  | 3.81    | 0.00192 | 2509.850852         | 1546.434145         | 222222.1327        | 0.000646649        |
| 12 |                                      |                          |         |         |                     |                     |                    |                    |
| 13 | #252 Havoline SAE30 Motored 1500 rpm |                          |         |         |                     |                     |                    |                    |
| 14 | Stroke/Rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $W_b/6\mu U$        | (b/h) <sup>2</sup> | $6\mu U/W_b$       |
| 15 | Comp-2                               | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1402.1162           | 314138.473         | 0.000713208        |
| 16 | Comp-6                               | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1024.897121         | 196040.3126        | 0.000975708        |
| 17 | Comp-8                               | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1349.922365         | 251360.6564        | 0.000740783        |
| 18 | Comp-10                              | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1161.312825         | 124725.2224        | 0.000861094        |
| 19 | Comp-12                              | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1402.1162           | 186228.2422        | 0.000713208        |
| 20 | Comp-14                              | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1264.514271         | 280007.8306        | 0.000790817        |
| 21 | Comp-16                              | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1281.121401         | 188461.7645        | 0.000780566        |
| 22 | Comp-18                              | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1590.725739         | 278715.6182        | 0.000628644        |
| 23 | Comp-20                              | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1211.134213         | 118991.9331        | 0.000825672        |
| 24 | Comp-22                              | 857.349                  | 5.715   | 0.00192 | 2277.549157         | 1292.983636         | 187638.166         | 0.000773405        |
| 25 |                                      |                          |         |         |                     |                     |                    |                    |
| 26 | #253 Havoline SAE30 Motored 2000 rpm |                          |         |         |                     |                     |                    |                    |
| 27 | Stroke/Rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $W_b/6\mu U$        | (b/h) <sup>2</sup> | $6\mu U/W_b$       |
| 28 | Comp-6                               | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 907.3982451         | 106485.424         | 0.001102052        |
| 29 | Comp-8                               | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 997.8226357         | 212503.7902        | 0.001002182        |
| 30 | Comp-12                              | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 870.597621          | 83776.82325        | 0.001148636        |
| 31 | Comp-14                              | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 941.04453           | 102459.1606        | 0.001062649        |
| 32 | Comp-16                              | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 1025.160242         | 92590.48186        | 0.000975457        |
| 33 | Comp-18                              | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 993.6168501         | 153618.9914        | 0.001006424        |
| 34 | Comp-20                              | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 918.9641555         | 60402.57453        | 0.001088182        |
| 35 | Comp-24                              | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 1108.224508         | 223850.5543        | 0.000902344        |
| 36 | Comp-28                              | 851.427                  | 7.62    | 0.00192 | 2018.777092         | 1067.218098         | 116908.6031        | 0.000937016        |
| 37 |                                      |                          |         |         |                     |                     |                    |                    |
| 38 | #254 Havoline SAE30 Motored 2500 rpm |                          |         |         |                     |                     |                    |                    |
| 39 | Stroke/Rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $W_b/6\mu U$        | (b/h) <sup>2</sup> | $6\mu U/W_b$       |
| 40 | Comp-2                               | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1110.143267         | 223333.7109        | 0.000900785        |
| 41 | Comp-4                               | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1218.777976         | 156198.8916        | 0.000820494        |
| 42 | Comp-6                               | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1102.900953         | 159673.3303        | 0.0009067          |
| 43 | Comp-8                               | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1060.481686         | 190914.7824        | 0.000942968        |
| 44 | Comp-10                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1243.608767         | 255979.0238        | 0.000804111        |
| 45 | Comp-12                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 958.0546741         | 109150.6346        | 0.001043782        |
| 46 | Comp-16                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1078.070162         | 183332.1572        | 0.000927583        |
| 47 | Comp-18                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1081.174011         | 166659.0489        | 0.00092492         |
| 48 | Comp-20                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1139.112523         | 197258.3352        | 0.000877876        |
| 49 | Comp-22                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1059.447069         | 121880.0241        | 0.000943889        |
| 50 | Comp-26                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1041.858593         | 164185.8078        | 0.000959823        |
| 51 | Comp-30                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 958.0546741         | 103517.3787        | 0.001043782        |
| 52 | Comp-32                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 1124.627895         | 160587.0794        | 0.000889183        |
| 53 | Comp-34                              | 846.009                  | 9.525   | 0.00192 | 1986.463255         | 951.8469764         | 101308.2705        | 0.001050589        |
| 54 |                                      |                          |         |         |                     |                     |                    |                    |
| 55 | #301 MOBIL 1 MOTORED 1000 RPM        |                          |         |         |                     |                     |                    |                    |
| 56 | Stroke/rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/b\Delta P$ |
| 57 | Comp-2                               | 863.838                  | 3.81    | 0.00192 | 2045.612082         | 1254.002823         | 106892.6698        | 0.000797446        |
| 58 | Comp-4                               | 863.838                  | 3.81    | 0.00192 | 2045.612082         | 1050.507038         | 65257.80804        | 0.000951921        |
| 59 | Comp-6                               | 863.838                  | 3.81    | 0.00192 | 2045.612082         | 1213.516751         | 124039.8008        | 0.000824051        |
| 60 | Comp-8                               | 863.838                  | 3.81    | 0.00192 | 2045.612082         | 1072.88092          | 106534.5061        | 0.00093207         |
| 61 | Comp-10                              | 863.838                  | 3.81    | 0.00192 | 2045.612082         | 1307.273971         | 119602.2325        | 0.000764951        |
| 62 | Comp-12                              | 863.838                  | 3.81    | 0.00192 | 2045.612082         | 1233.759787         | 102978.0045        | 0.000810531        |
| 63 | Comp-14                              | 863.838                  | 3.81    | 0.00192 | 2045.612082         | 1304.077703         | 111476.5507        | 0.000766825        |
| 64 |                                      |                          |         |         |                     |                     |                    |                    |
| 65 | #302 Mobil 1 Motored 1500 rpm        |                          |         |         |                     |                     |                    |                    |
| 66 | Stroke/rev                           | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | (b/h) <sup>2</sup> | $6\mu U/b\Delta P$ |
| 67 | Comp-2                               | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 854.8918989         | 53407.33488        | 0.001169739        |
| 68 | Comp-4                               | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1262.162024         | 180987.1034        | 0.000792291        |
| 69 | Comp-6                               | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1080.110401         | 99974.99772        | 0.000925831        |
| 70 | Comp-8                               | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1087.617685         | 98546.38624        | 0.000919441        |
| 71 | Comp-10                              | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1077.29517          | 101857.4733        | 0.000928251        |
| 72 | Comp-12                              | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1080.110401         | 128423.4635        | 0.000925831        |
| 73 | Comp-14                              | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1184.273959         | 125474.324         | 0.000844399        |





|     | Q                                     | R                        | S       | T       | U                   | V                   | W           | X                  |
|-----|---------------------------------------|--------------------------|---------|---------|---------------------|---------------------|-------------|--------------------|
| 74  | Comp-16                               | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1052.896499         | 107362.3869 | 0.000949761        |
| 75  | Comp-18                               | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 929.9647331         | 57753.69688 | 0.001075331        |
| 76  | Comp-20                               | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1080.110401         | 127015.5794 | 0.000925831        |
| 77  | Comp-22                               | 857.349                  | 5.715   | 0.00192 | 1801.74802          | 1139.230258         | 121065.9954 | 0.000877786        |
| 78  |                                       |                          |         |         |                     |                     |             |                    |
| 79  | #303 Mobil 1 Motored 2000 rpm         |                          |         |         |                     |                     |             |                    |
| 80  | Stroke/rev                            | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 81  | Comp-2                                | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 937.7904625         | 149371.8042 | 0.001066336        |
| 82  | Comp-4                                | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 967.8322349         | 105570.4909 | 0.001033237        |
| 83  | Comp-6                                | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 970.2680543         | 100388.7627 | 0.001030643        |
| 84  | Comp-8                                | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 1060.393371         | 176641.6137 | 0.000943046        |
| 85  | Comp-10                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 875.2710984         | 79829.03388 | 0.001142503        |
| 86  | Comp-12                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 907.7486901         | 90633.99982 | 0.001101626        |
| 87  | Comp-14                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 967.8322349         | 109149.6386 | 0.001033237        |
| 88  | Comp-16                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 937.7904625         | 135460.3618 | 0.001066336        |
| 89  | Comp-18                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 936.9785227         | 136097.0005 | 0.00106726         |
| 90  | Comp-20                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 1000.309827         | 122409.4437 | 0.00099969         |
| 91  | Comp-22                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 873.6472188         | 99322.19884 | 0.001144627        |
| 92  | Comp-26                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 967.8322349         | 114821.2319 | 0.001033237        |
| 93  | Comp-28                               | 851.427                  | 7.62    | 0.00192 | 1558.924405         | 1027.91578          | 167162.6899 | 0.000972842        |
| 94  |                                       |                          |         |         |                     |                     |             |                    |
| 95  | #304 Mobil 1 Motored 2500 rpm         |                          |         |         |                     |                     |             |                    |
| 96  | Stroke/rev                            | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 97  | Comp-1                                | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 54.55881949         | 111678.5032 | 0.018328842        |
| 98  | Comp-3                                | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 57.64983175         | 147155.5702 | 0.017346104        |
| 99  | Comp-5                                | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 53.57754576         | 103424.139  | 0.018664535        |
| 100 | Comp-7                                | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 47.9352218          | 10450.8392  | 0.020861487        |
| 101 | Comp-11                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 51.02623406         | 108454.027  | 0.019597762        |
| 102 | Comp-13                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 52.35095359         | 93363.56472 | 0.019101849        |
| 103 | Comp-17                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 57.55170437         | 137271.6003 | 0.01737568         |
| 104 | Comp-19                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 59.90676133         | 131794.2912 | 0.016692607        |
| 105 | Comp-21                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 53.23409995         | 121917.5273 | 0.018784952        |
| 106 | Comp-23                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 59.71050658         | 131255.2783 | 0.016747471        |
| 107 | Comp-25                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 52.54720834         | 82725.02125 | 0.019030507        |
| 108 | Comp-27                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 52.54720834         | 102172.9472 | 0.019030507        |
| 109 | Comp-29                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 50.33934244         | 72257.24046 | 0.019865178        |
| 110 | Comp-31                               | 846.009                  | 9.525   | 0.00192 | 1503.534377         | 53.47941839         | 124820.0498 | 0.018698782        |
| 111 |                                       |                          |         |         |                     |                     |             |                    |
| 112 | #352 PENNZOIL 15W-40 MOTORED 1500 RPM |                          |         |         |                     |                     |             |                    |
| 113 | Stroke/rev                            | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $\Delta P_B/6\mu U$ | $\Delta P_b/6\mu U$ | $(b/h)^2$   | $6\mu U/b\Delta P$ |
| 114 | Comp-2                                | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 1127.150527         | 140130.2445 | 0.000586379        |
| 115 | Comp-4                                | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 1001.91158          | 91218.80403 | 0.000586379        |
| 116 | Comp-6                                | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 965.4945809         | 55213.37562 | 0.000586379        |
| 117 | Comp-8                                | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 966.3828004         | 80719.99173 | 0.000586379        |
| 118 | Comp-10                               | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 991.252946          | 77102.05527 | 0.000586379        |
| 119 | Comp-12                               | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 881.1137297         | 81819.88894 | 0.000586379        |
| 120 | Comp-16                               | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 1042.769676         | 100882.6034 | 0.000586379        |
| 121 | Comp-18                               | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 940.6244353         | 82086.55084 | 0.000586379        |
| 122 | Comp-22                               | 863.838                  | 5.715   | 0.00192 | 1705.381412         | 991.252946          | 122802.6771 | 0.000586379        |
| 123 |                                       |                          |         |         |                     |                     |             |                    |
| 124 | #353 PENNZOIL 15W40 MOTORED 2000 RPM  |                          |         |         |                     |                     |             |                    |
| 125 | Stroke/rev                            | rho (kg/m <sup>3</sup> ) | U (m/s) | b (m)   | $WB/6\mu U$         | $\Delta P_b/6\mu U$ | $(b/h)^2$   | $6\mu U/Wb$        |
| 126 | Comp-6                                | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 808.2427255         | 77532.23912 | 0.000650846        |
| 127 | Comp-8                                | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 804.2415239         | 92800.81938 | 0.000650846        |
| 128 | Comp-10                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 829.8492142         | 140893.6236 | 0.000650846        |
| 129 | Comp-12                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 805.8420045         | 113194.3067 | 0.000650846        |
| 130 | Comp-14                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 919.4761303         | 88325.06394 | 0.000650846        |
| 131 | Comp-16                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 859.4581061         | 89532.13801 | 0.000650846        |
| 132 | Comp-18                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 919.4761303         | 107079.8685 | 0.000650846        |
| 133 | Comp-20                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 873.8624319         | 87967.16598 | 0.000650846        |
| 134 | Comp-22                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 897.0694013         | 177648.0965 | 0.000650846        |
| 135 | Comp-24                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 860.2583464         | 103215.2569 | 0.000650846        |
| 136 | Comp-26                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 860.2583464         | 81746.69544 | 0.000650846        |
| 137 | Comp-28                               | 857.349                  | 7.62    | 0.00192 | 1536.461419         | 919.4761303         | 109470.9033 | 0.000650846        |
| 138 |                                       |                          |         |         |                     |                     |             |                    |
| 139 | #354 PENNZOIL 15W40 MOTORED 2500 RPM  |                          |         |         |                     |                     |             |                    |
| 140 | Stroke/rev                            | rho (kg/m <sup>3</sup> ) | U (m/s) | B (m)   | $WB/6\mu U$         | $\Delta P_b/6\mu U$ | $(b/h)^2$   | $6\mu U/Wb$        |
| 141 | Comp-2                                | 846.009                  | 9.525   | 0.00192 | 1822.990442         | 916.242592          | 110797.7544 | 0.000548549        |
| 142 | Comp-4                                | 846.009                  | 9.525   | 0.00192 | 1822.990442         | 1067.208988         | 125804.9112 | 0.000548549        |
| 143 | Comp-8                                | 846.009                  | 9.525   | 0.00192 | 1822.990442         | 1008.341588         | 84172.03734 | 0.000548549        |
| 144 | Comp-10                               | 846.009                  | 9.525   | 0.00192 | 1822.990442         | 939.0299725         | 78143.67963 | 0.000548549        |
| 145 | Comp-12                               | 846.009                  | 9.525   | 0.00192 | 1822.990442         | 966.564724          | 108479.961  | 0.000548549        |
| 146 | Comp-18                               | 846.009                  | 9.525   | 0.00192 | 1822.990442         | 965.6152498         | 85654.83386 | 0.000548549        |





|     | Q                                    | R           | S       | T       | U                  | V                | W           | X           |
|-----|--------------------------------------|-------------|---------|---------|--------------------|------------------|-------------|-------------|
| 147 | Comp-20                              | 846.009     | 9.525   | 0.00192 | 1822.990442        | 1034.926866      | 93554.83392 | 0.000548549 |
| 148 | Comp-26                              | 846.009     | 9.525   | 0.00192 | 1822.990442        | 919.0910143      | 111081.3713 | 0.000548549 |
| 149 | Comp-32                              | 846.009     | 9.525   | 0.00192 | 1822.990442        | 1182.095365      | 165730.7881 | 0.000548549 |
| 150 |                                      |             |         |         |                    |                  |             |             |
| 151 | #401 Pennzoll SAE30 Motored 1000 rpm |             |         |         |                    |                  |             |             |
| 152 | Stroke/Rev                           | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu$ | $(b/h)^2$   | $6\mu U/Wb$ |
| 153 | Comp-2                               | 863.838     | 3.81    | 0.00192 | 2497.13645         | 1416.34458       | 70862.44    | 0.000400459 |
| 154 | Comp-4                               | 863.838     | 3.81    | 0.00192 | 2497.13645         | 1515.189565      | 105660.5361 | 0.000400459 |
| 155 | Comp-6                               | 863.838     | 3.81    | 0.00192 | 2497.13645         | 1386.430967      | 72664.32871 | 0.000400459 |
| 156 | Comp-8                               | 863.838     | 3.81    | 0.00192 | 2497.13645         | 1316.199004      | 66295.77626 | 0.000400459 |
| 157 | Comp-10                              | 863.838     | 3.81    | 0.00192 | 2497.13645         | 1210.85106       | 56107.92361 | 0.000400459 |
| 158 | Comp-12                              | 863.838     | 3.81    | 0.00192 | 2497.13645         | 1339.900811      | 74831.78783 | 0.000400459 |
| 159 | Comp-14                              | 863.838     | 3.81    | 0.00192 | 2497.13645         | 1415.043988      | 71442.27059 | 0.000400459 |
| 160 |                                      |             |         |         |                    |                  |             |             |
| 161 | #402 Pennzoll SAE30 Motored 1500 rpm |             |         |         |                    |                  |             |             |
| 162 | Stroke/Rev                           | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu$ | $(b/h)^2$   | $6\mu U/Wb$ |
| 163 | Comp-1                               | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1337.473569      | 91342.9275  | 0.000447049 |
| 164 | Comp-3                               | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1329.318243      | 96828.60502 | 0.000447049 |
| 165 | Comp-5                               | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1502.910196      | 118089.0809 | 0.000447049 |
| 166 | Comp-7                               | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1269.900863      | 112493.6906 | 0.000447049 |
| 167 | Comp-9                               | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1504.075242      | 129751.8156 | 0.000447049 |
| 168 | Comp-11                              | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1458.638422      | 91908.29418 | 0.000447049 |
| 169 | Comp-13                              | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1336.308523      | 124278.8363 | 0.000447049 |
| 170 | Comp-15                              | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1395.725903      | 108443.7963 | 0.000447049 |
| 171 | Comp-17                              | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1413.201602      | 166088.8483 | 0.000447049 |
| 172 | Comp-19                              | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1624.075049      | 172621.8882 | 0.000447049 |
| 173 | Comp-21                              | 857.349     | 5.715   | 0.00192 | 2236.889593        | 1302.522169      | 73555.21471 | 0.000447049 |
| 174 |                                      |             |         |         |                    |                  |             |             |
| 175 | #403 Pennzoll SAE30 Motored 2000 rpm |             |         |         |                    |                  |             |             |
| 176 | Stroke/Rev                           | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu$ | $(b/h)^2$   | $6\mu U/Wb$ |
| 177 | Comp-1                               | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1214.030971      | 98126.67589 | 0.000509666 |
| 178 | Comp-3                               | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1163.957303      | 120614.4617 | 0.000509666 |
| 179 | Comp-5                               | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1211.987147      | 80833.32257 | 0.000509666 |
| 180 | Comp-7                               | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1206.87759       | 102332.0823 | 0.000509666 |
| 181 | Comp-9                               | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1251.8417        | 90525.09382 | 0.000509666 |
| 182 | Comp-11                              | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1251.8417        | 77611.11978 | 0.000509666 |
| 183 | Comp-13                              | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1244.688318      | 88931.1226  | 0.000509666 |
| 184 | Comp-15                              | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1101.620696      | 90961.33265 | 0.000509666 |
| 185 | Comp-17                              | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1088.335845      | 72390.27405 | 0.000509666 |
| 186 | Comp-19                              | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1138.409513      | 72313.17211 | 0.000509666 |
| 187 | Comp-21                              | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1213.009059      | 80268.4502  | 0.000509666 |
| 188 | Comp-23                              | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1101.620696      | 60368.58831 | 0.000509666 |
| 189 | Comp-25                              | 851.427     | 7.62    | 0.00192 | 1962.070256        | 1099.376872      | 81898.85306 | 0.000509666 |
| 190 |                                      |             |         |         |                    |                  |             |             |
| 191 | #404 Pennzoll SAE30 Motored 2500 rpm |             |         |         |                    |                  |             |             |
| 192 | Stroke/Rev                           | rho (kg/m3) | U (m/s) | B (m)   | $\Delta PB/6\mu U$ | $\Delta Pb/6\mu$ | $(b/h)^2$   | $6\mu U/Wb$ |
| 193 | Comp-2                               | 846.009     | 9.525   | 0.00192 | 1619.219754        | 941.1714823      | 80647.66327 | 0.000617581 |
| 194 | Comp-4                               | 846.009     | 9.525   | 0.00192 | 1619.219754        | 915.02783        | 49282.51916 | 0.000617581 |
| 195 | Comp-6                               | 846.009     | 9.525   | 0.00192 | 1619.219754        | 935.2680769      | 86926.93197 | 0.000617581 |
| 196 | Comp-10                              | 846.009     | 9.525   | 0.00192 | 1619.219754        | 794.429692       | 49160.04764 | 0.000617581 |
| 197 | Comp-12                              | 846.009     | 9.525   | 0.00192 | 1619.219754        | 897.3176139      | 51946.77218 | 0.000617581 |
| 198 | Comp-20                              | 846.009     | 9.525   | 0.00192 | 1619.219754        | 797.8030665      | 46897.50008 | 0.000617581 |
| 199 | Comp-22                              | 846.009     | 9.525   | 0.00192 | 1619.219754        | 835.7535295      | 56480.01301 | 0.000617581 |
| 200 | Comp-26                              | 846.009     | 9.525   | 0.00192 | 1619.219754        | 814.669939       | 53393.015   | 0.000617581 |
| 201 | Comp-30                              | 846.009     | 9.525   | 0.00192 | 1619.219754        | 815.5132826      | 49052.00886 | 0.000617581 |
| 202 | Comp-32                              | 846.009     | 9.525   | 0.00192 | 1619.219754        | 897.3176139      | 73990.27806 | 0.000617581 |





|    | Y                                    | Z           | AA                  | AB  | AC                 | AD          | AE          | AF          |
|----|--------------------------------------|-------------|---------------------|---|--------------------|-------------|-------------|-------------|
| 1  |                                      |             |                     |   |                    |             |             |             |
| 2  |                                      |             |                     |   |                    |             |             |             |
| 3  | #251 Havoline SAE30 Motored 1000 rpm |             |                     |   |                    |             |             |             |
| 4  | Stroke/Rev                           | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2/6\mu b^3 \rho h_o U h \Gamma_{ama}/\mu$ | $\rho h_o U h/\mu$ |             | P1          | P2          |
| 5  | Comp-2                               | 0.002951913 | 2.081206616         | 0.018708437   | 1.092298402        | 0.524839001 | 0.006252002 | 0.003472497 |
| 6  | Comp-4                               | 0.004328782 | 3.34453739          | 0.008555888   | 1.43066167         | 0.427760704 | 0.004153065 | 0.002306702 |
| 7  | Comp-6                               | 0.004588859 | 3.219123607         | 0.010732339   | 1.378284794        | 0.428135288 | 0.00416073  | 0.00231096  |
| 8  | Comp-8                               | 0.003591453 | 2.618184092         | 0.012363245   | 1.131589167        | 0.43220382  | 0.004239788 | 0.00235487  |
| 9  | Comp-10                              | 0.003291785 | 2.598515896         | 0.010643317   | 1.158399209        | 0.44579262  | 0.004510583 | 0.002505275 |
| 10 | Comp-12                              | 0.00419057  | 2.836942112         | 0.013061803   | 1.283963175        | 0.452587019 | 0.004649124 | 0.002582224 |
| 11 | Comp-14                              | 0.003478136 | 2.639608682         | 0.011294333   | 1.274666144        | 0.482899664 | 0.005292742 | 0.002939704 |
| 12 |                                      |             |                     |   |                    |             |             |             |
| 13 | #252 Havoline SAE30 Motored 1500 rpm |             |                     |   |                    |             |             |             |
| 14 | Stroke/Rev                           | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2/6\mu b^3 \rho h_o U h \Gamma_{ama}/\mu$ | $\rho h_o U h/\mu$ |             | P1          | P2          |
| 15 | Comp-2                               | 0.001914556 | 2.073071646         | 0.007250144   | 1.704762534        | 0.822336525 | 0.003391809 | 0.001559783 |
| 16 | Comp-6                               | 0.002381171 | 2.0542976           | 0.011617759   | 1.56313712         | 0.760910746 | 0.00290402  | 0.001335465 |
| 17 | Comp-8                               | 0.002952746 | 2.48038512          | 0.009060882   | 2.195358229        | 0.885087647 | 0.003929206 | 0.001806914 |
| 18 | Comp-10                              | 0.002311864 | 1.816468395         | 0.018260534   | 1.963478103        | 1.080931608 | 0.005860419 | 0.002695016 |
| 19 | Comp-12                              | 0.001914509 | 1.826190403         | 0.012229881   | 1.950443745        | 1.068039643 | 0.005721461 | 0.002631114 |
| 20 | Comp-14                              | 0.002187454 | 2.157507983         | 0.008133877   | 1.694795084        | 0.785533633 | 0.003095008 | 0.001423294 |
| 21 | Comp-16                              | 0.00177856  | 1.771806018         | 0.01208494  | 1.718782684        | 0.970073849 | 0.004719998 | 0.002170574 |
| 22 | Comp-18                              | 0.001738661 | 1.917900627         | 0.008171588   | 1.899620704        | 0.990468785 | 0.004920552 | 0.002262802 |
| 23 | Comp-20                              | 0.002149248 | 1.741387492         | 0.019140366   | 2.009810315        | 1.154143075 | 0.006681154 | 0.003072446 |
| 24 | Comp-22                              | 0.002264947 | 1.981112066         | 0.012137985   | 1.9438718          | 0.981202343 | 0.004828913 | 0.00222066  |
| 25 |                                      |             |                     |   |                    |             |             |             |
| 26 | #253 Havoline SAE30 Motored 2000 rpm |             |                     |   |                    |             |             |             |
| 27 | Stroke/Rev                           | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2/6\mu b^3 \rho h_o U h \Gamma_{ama}/\mu$ | $\rho h_o U h/\mu$ |             | P1          | P2          |
| 28 | Comp-6                               | 0.001033142 | 1.337135817         | 0.018958248   | 2.343897372        | 1.752923931 | 0.005134168 | 0.002218355 |
| 29 | Comp-8                               | 0.001517624 | 1.699596114         | 0.009499958   | 2.319134614        | 1.364521015 | 0.003111031 | 0.001344205 |
| 30 | Comp-12                              | 0.001407887 | 1.407501964         | 0.024097083   | 2.668792194        | 1.896119694 | 0.006007246 | 0.002595592 |
| 31 | Comp-14                              | 0.000612956 | 1.196202532         | 0.019703237   | 2.216918421        | 1.853296881 | 0.00573897  | 0.002479676 |
| 32 | Comp-16                              | 0.001195621 | 1.363811695         | 0.02180329  | 2.896497848        | 2.123825349 | 0.007536706 | 0.003256436 |
| 33 | Comp-18                              | 0.001378812 | 1.54041522          | 0.013141455   | 2.461753201        | 1.598110152 | 0.004267341 | 0.001843819 |
| 34 | Comp-20                              | 0.000678785 | 1.166824645         | 0.033422037   | 2.750341725        | 2.357116588 | 0.009283379 | 0.004011133 |
| 35 | Comp-24                              | 0.001041058 | 1.492554251         | 0.009018415   | 2.203885391        | 1.476586455 | 0.003643021 | 0.001574065 |
| 36 | Comp-28                              | 0.000878397 | 1.300340651         | 0.017267994   | 2.558569996        | 1.967615174 | 0.006468808 | 0.002795022 |
| 37 |                                      |             |                     |   |                    |             |             |             |
| 38 | #254 Havoline SAE30 Motored 2500 rpm |             |                     |   |                    |             |             |             |
| 39 | Stroke/Rev                           | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2/6\mu b^3 \rho h_o U h \Gamma_{ama}/\mu$ | $\rho h_o U h/\mu$ |             | P1          | P2          |
| 40 | Comp-2                               | 0.002300858 | 2.087343808         | 0.008894597   | 4.800215794        | 2.29967664  | 0.003725627 | 0.001608022 |
| 41 | Comp-4                               | 0.001630072 | 1.644237112         | 0.012717525   | 4.963807786        | 3.018912387 | 0.006420471 | 0.002771147 |
| 42 | Comp-6                               | 0.00231594  | 1.925429868         | 0.012440796   | 5.20250984         | 2.701999136 | 0.005143234 | 0.002219877 |
| 43 | Comp-8                               | 0.001813565 | 1.792413552         | 0.010404974   | 4.238797429        | 2.376010086 | 0.003977062 | 0.001716545 |
| 44 | Comp-10                              | 0.001083938 | 1.548411507         | 0.007760258   | 3.725914298        | 2.406281717 | 0.004079048 | 0.001760563 |
| 45 | Comp-12                              | 0.00133178  | 1.440454596         | 0.018199283   | 4.089230774        | 2.838847393 | 0.005677406 | 0.002450432 |
| 46 | Comp-16                              | 0.001901432 | 1.814141927         | 0.010835324   | 4.471609272        | 2.464861875 | 0.004280071 | 0.001847327 |
| 47 | Comp-18                              | 0.001246761 | 1.508976385         | 0.011919324   | 3.912266915        | 2.592662784 | 0.004735414 | 0.002043857 |
| 48 | Comp-20                              | 0.000934263 | 1.414941474         | 0.010070364   | 3.552649041        | 2.310809887 | 0.00444113  | 0.001916841 |
| 49 | Comp-22                              | 0.00154028  | 1.537732235         | 0.016298514   | 4.568341928        | 2.970830567 | 0.006217583 | 0.002683578 |
| 50 | Comp-26                              | 0.001089508 | 1.416565346         | 0.013588619   | 3.778832751        | 2.667602141 | 0.005013118 | 0.002163718 |
| 51 | Comp-30                              | 0.002222013 | 1.714913137         | 0.01918966  | 4.999086755        | 2.915067036 | 0.005986361 | 0.00258378  |
| 52 | Comp-32                              | 0.001088037 | 1.436012675         | 0.012370007   | 3.945269821        | 2.747378132 | 0.005317441 | 0.002295067 |
| 53 | Comp-34                              | 0.001192599 | 1.379591837         | 0.019608106   | 4.038872891        | 2.92758538  | 0.006037887 | 0.002606019 |
| 54 |                                      |             |                     |   |                    |             |             |             |
| 55 | #301 MOBIL 1 Motored 1000 rpm        |             |                     |   |                    |             |             |             |
| 56 | Stroke/rev                           | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2/6\mu b^3 \rho h_o U h \Gamma_{ama}/\mu$ | $\rho h_o U h/\mu$ |             | P1          | P2          |
| 57 | Comp-2                               | 0.003866263 | 2.264053254         | 0.019137066   | 1.278292729        | 0.564603649 | 0.008877259 | 0.004930622 |
| 58 | Comp-4                               | 0.005274434 | 2.347386172         | 0.031346626   | 1.420974864        | 0.605343458 | 0.010204583 | 0.005667846 |
| 59 | Comp-6                               | 0.004438909 | 2.563351935         | 0.016491578   | 1.300147456        | 0.50720599  | 0.007164078 | 0.003979084 |
| 60 | Comp-8                               | 0.004303603 | 2.404679708         | 0.019201404   | 1.163543811        | 0.483866441 | 0.006519924 | 0.003621307 |
| 61 | Comp-10                              | 0.003414302 | 2.180787191         | 0.017103461   | 1.213470959        | 0.556437127 | 0.008622312 | 0.004789019 |
| 62 | Comp-12                              | 0.00386736  | 2.241042879         | 0.019864554   | 1.268316579        | 0.565949269 | 0.008919624 | 0.004954152 |
| 63 | Comp-14                              | 0.003245494 | 2.083609071         | 0.018350156   | 1.197973127        | 0.574951004 | 0.009205624 | 0.005113003 |
| 64 |                                      |             |                     |   |                    |             |             |             |
| 65 | #302 Mobil 1 Motored 1500 rpm        |             |                     |   |                    |             |             |             |
| 66 | Stroke/rev                           | $\bar{d}/b$ | $(\bar{d}+h_o)/h_o$ | $\Delta PBh^2/2/6\mu b^3 \rho h_o U h \Gamma_{ama}/\mu$ | $\rho h_o U h/\mu$ |             | P1          | P2          |
| 67 | Comp-2                               | 0.003171299 | 1.732888022         | 0.033735966   | 2.1072079          | 1.216009271 | 0.009375181 | 0.004311341 |
| 68 | Comp-4                               | 0.002738831 | 2.16516938          | 0.009955118   | 2.1115886          | 0.975253308 | 0.006030326 | 0.002773151 |
| 69 | Comp-6                               | 0.003074764 | 1.972204161         | 0.018021986   | 2.214626311        | 1.122919399 | 0.007994717 | 0.00367651  |
| 70 | Comp-8                               | 0.0020562   | 1.645484414         | 0.018283248   | 1.874026897        | 1.1388907   | 0.008223752 | 0.003781836 |
| 71 | Comp-10                              | 0.002453972 | 1.783188024         | 0.017688913   | 1.978616106        | 1.10959477  | 0.007806111 | 0.003589777 |
| 72 | Comp-12                              | 0.002259162 | 1.809598379         | 0.014029742   | 1.792892685        | 0.990768286 | 0.006223721 | 0.002862087 |
| 73 | Comp-14                              | 0.002346702 | 1.831257266         | 0.014359496   | 2.01256653         | 1.099008079 | 0.007657865 | 0.003521603 |





|     | Y                                     | Z           | AA               | AB                       | AC                            | AD               | AE          | AF          |
|-----|---------------------------------------|-------------|------------------|--------------------------|-------------------------------|------------------|-------------|-------------|
| 74  | Comp-16                               | 0.002446234 | 1.80153793       | 0.01678193               | 1.902957769                   | 1.056296255      | 0.007074201 | 0.003253195 |
| 75  | Comp-18                               | 0.001894864 | 1.455373798      | 0.031197103              | 1.851302016                   | 1.272045723      | 0.010259149 | 0.004717849 |
| 76  | Comp-20                               | 0.002823889 | 2.006412605      | 0.014185252              | 1.998876843                   | 0.996244161      | 0.006292707 | 0.002893811 |
| 77  | Comp-22                               | 0.002915444 | 2.014415331      | 0.014882362              | 2.168081375                   | 1.076283198      | 0.007344446 | 0.003377472 |
| 78  |                                       |             |                  |                          |                               |                  |             |             |
| 79  | #303 Mobil 1 Motored 2000 rpm         |             |                  |                          |                               |                  |             |             |
| 80  | Stroke/rev                            | $\delta/b$  | $(\delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 81  | Comp-2                                | 0.002501601 | 1.966834967      | 0.010436537              | 3.008497369                   | 1.529613526      | 0.005063922 | 0.002187433 |
| 82  | Comp-4                                | 0.00193921  | 1.630080645      | 0.014766668              | 3.060892803                   | 1.877755442      | 0.007631355 | 0.003296472 |
| 83  | Comp-6                                | 0.00217598  | 1.689441481      | 0.015528874              | 3.261388626                   | 1.93045374       | 0.008065706 | 0.003484096 |
| 84  | Comp-8                                | 0.001714436 | 1.720556032      | 0.008825352              | 2.736525694                   | 1.590489146      | 0.005475011 | 0.002365009 |
| 85  | Comp-10                               | 0.00214401  | 1.605769231      | 0.019528289              | 3.135851589                   | 1.952865666      | 0.008254073 | 0.003565464 |
| 86  | Comp-12                               | 0.002002996 | 1.603011472      | 0.017200215              | 3.046961069                   | 1.90077309       | 0.007819593 | 0.003377784 |
| 87  | Comp-14                               | 0.002545074 | 1.840836408      | 0.014282451              | 3.39949451                    | 1.846711905      | 0.007381113 | 0.003188377 |
| 88  | Comp-16                               | 0.001688312 | 1.621382106      | 0.011508344              | 2.604325653                   | 1.606238063      | 0.005383974 | 0.002412077 |
| 89  | Comp-18                               | 0.002378401 | 1.877423626      | 0.01145451               | 3.005923027                   | 1.601089378      | 0.005548234 | 0.002396638 |
| 90  | Comp-20                               | 0.001934844 | 1.676945051      | 0.012735328              | 3.022429103                   | 1.802342361      | 0.007030693 | 0.003037008 |
| 91  | Comp-22                               | 0.001812268 | 1.571143847      | 0.015695629              | 2.745611607                   | 1.747524017      | 0.006609519 | 0.002855076 |
| 92  | Comp-26                               | 0.001946904 | 1.659714045      | 0.01357697               | 2.988356927                   | 1.800525178      | 0.007016523 | 0.003030887 |
| 93  | Comp-28                               | 0.001882881 | 1.769826104      | 0.009325792              | 2.804972908                   | 1.584886166      | 0.005436304 | 0.002348375 |
| 94  |                                       |             |                  |                          |                               |                  |             |             |
| 95  | #304 Mobil 1 Motored 2500 rpm         |             |                  |                          |                               |                  |             |             |
| 96  | Stroke/rev                            | $\delta/b$  | $(\delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 97  | Comp-1                                | 0.000974309 | 1.325597937      | 0.01346306               | 3.381495654                   | 2.550921029      | 0.006056574 | 0.002614085 |
| 98  | Comp-3                                | 0.001659826 | 1.636723655      | 0.010217312              | 3.843278815                   | 2.348153767      | 0.005131993 | 0.002215026 |
| 99  | Comp-5                                | 0.001190476 | 1.382852662      | 0.014537558              | 3.59968593                    | 2.603087103      | 0.00630682  | 0.002722094 |
| 100 | Comp-7                                | 0.001626462 | 1.434757973      | 0.021042921              | 4.020189849                   | 2.801998612      | 0.0073075   | 0.003153999 |
| 101 | Comp-11                               | 0.001458523 | 1.480326026      | 0.013863334              | 3.583809298                   | 2.420959461      | 0.005455167 | 0.002354511 |
| 102 | Comp-13                               | 0.000947744 | 1.289587393      | 0.016104081              | 3.452260068                   | 2.677026843      | 0.006670194 | 0.00287893  |
| 103 | Comp-17                               | 0.000985184 | 1.365012616      | 0.010952989              | 3.31299933                    | 2.427083305      | 0.0054828   | 0.002366438 |
| 104 | Comp-19                               | 0.001184183 | 1.429899719      | 0.01140819               | 3.686803273                   | 2.57836492       | 0.006187594 | 0.002670635 |
| 105 | Comp-21                               | 0.001531099 | 1.534609159      | 0.012332389              | 3.655707757                   | 2.382175119      | 0.005281781 | 0.002279676 |
| 106 | Comp-23                               | 0.000830931 | 1.301039281      | 0.011455039              | 3.350422818                   | 2.575189594      | 0.006172363 | 0.002664061 |
| 107 | Comp-25                               | 0.000809397 | 1.232798347      | 0.018175086              | 3.519168728                   | 2.854618304      | 0.007584538 | 0.003273571 |
| 108 | Comp-27                               | 0.001079011 | 1.344900662      | 0.014715582              | 3.454528158                   | 2.568612132      | 0.006140872 | 0.002650469 |
| 109 | Comp-29                               | 0.000703888 | 1.189210139      | 0.020880879              | 3.479703959                   | 2.926063145      | 0.007968937 | 0.003439482 |
| 110 | Comp-31                               | 0.001325118 | 1.468162639      | 0.012045616              | 3.47244607                    | 2.365164443      | 0.005206618 | 0.002247234 |
| 111 |                                       |             |                  |                          |                               |                  |             |             |
| 112 | #352 Pennzoll 15W-40 Motored 1500 rpm |             |                  |                          |                               |                  |             |             |
| 113 | Stroke/rev                            | $\delta/b$  | $(\delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 114 | Comp-2                                | 0.002050587 | 1.767616053      | 0.012169974              | 1.762806781                   | 0.997279232      | 0.0065624   | 0.003017834 |
| 115 | Comp-4                                | 0.001221403 | 1.368893738      | 0.018695503              | 1.504034307                   | 1.098722469      | 0.007965355 | 0.003663008 |
| 116 | Comp-6                                | 0.001267184 | 1.297756997      | 0.030887106              | 1.766126741                   | 1.360907123      | 0.012220419 | 0.005619773 |
| 117 | Comp-8                                | 0.00133661  | 1.379747872      | 0.021127126              | 1.554387041                   | 1.126573248      | 0.00837429  | 0.003851064 |
| 118 | Comp-10                               | 0.001440152 | 1.399890804      | 0.022118495              | 1.55184729                    | 1.182367028      | 0.009224307 | 0.004241959 |
| 119 | Comp-12                               | 0.001928911 | 1.551749073      | 0.020843116              | 1.583160032                   | 1.020242292      | 0.006868087 | 0.00315841  |
| 120 | Comp-16                               | 0.002085948 | 1.662539225      | 0.016904613              | 1.807810689                   | 1.08737927       | 0.007801735 | 0.003387765 |
| 121 | Comp-18                               | 0.002312467 | 1.662539225      | 0.020775406              | 1.807810689                   | 1.08737927       | 0.007801735 | 0.003387765 |
| 122 | Comp-22                               | 0.001303075 | 1.456639433      | 0.013887168              | 1.364688189                   | 0.936874396      | 0.005791511 | 0.002663328 |
| 123 |                                       |             |                  |                          |                               |                  |             |             |
| 124 | #353 Pennzoll 15W40 Motored 2000 rpm  |             |                  |                          |                               |                  |             |             |
| 125 | Stroke/rev                            | $\delta/b$  | $(\delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 126 | Comp-6                                | 0.001894534 | 1.527525711      | 0.019817065              | 2.81455419                    | 1.842557654      | 0.007352731 | 0.003176117 |
| 127 | Comp-8                                | 0.001446997 | 1.440801976      | 0.01655655               | 2.41454513                    | 1.675834133      | 0.00608231  | 0.00262734  |
| 128 | Comp-10                               | 0.002361526 | 1.886417792      | 0.010905117              | 2.647352951                   | 1.403375733      | 0.004265348 | 0.001842477 |
| 129 | Comp-12                               | 0.002355953 | 1.792645503      | 0.013573663              | 2.725539435                   | 1.520400676      | 0.005006366 | 0.002162571 |
| 130 | Comp-14                               | 0.001398517 | 1.413632853      | 0.017395531              | 2.780158506                   | 1.963897981      | 0.008353036 | 0.003608213 |
| 131 | Comp-16                               | 0.001425252 | 1.426462882      | 0.017161004              | 2.600855082                   | 1.823289701      | 0.007199758 | 0.003110037 |
| 132 | Comp-18                               | 0.000932527 | 1.305151326      | 0.014348742              | 2.327918965                   | 1.783639122      | 0.00689002  | 0.002976242 |
| 133 | Comp-20                               | 0.001541849 | 1.457300979      | 0.017466306              | 2.725539435                   | 1.870265288      | 0.007575529 | 0.003272357 |
| 134 | Comp-22                               | 0.001365412 | 1.575498273      | 0.008648904              | 2.128551392                   | 1.351033783      | 0.00395311  | 0.001707602 |
| 135 | Comp-24                               | 0.001139025 | 1.365935919      | 0.014885991              | 2.321708633                   | 1.699720024      | 0.00625693  | 0.00270277  |
| 136 | Comp-26                               | 0.001352774 | 1.386776722      | 0.018795395              | 2.648626865                   | 1.909915867      | 0.007900144 | 0.003412579 |
| 137 | Comp-28                               | 0.000999097 | 1.330565084      | 0.014035341              | 2.347186917                   | 1.764052691      | 0.00673953  | 0.002911236 |
| 138 |                                       |             |                  |                          |                               |                  |             |             |
| 139 | #354 Pennzoll 15W40 Motored 2500 rpm  |             |                  |                          |                               |                  |             |             |
| 140 | Stroke/rev                            | $\delta/b$  | $(\delta+ho)/ho$ | $\Delta PBh^2/6\mu Ub^3$ | $\rho h U h \Gamma_{max}/\mu$ | $\rho h U h/\mu$ | P1          | P2          |
| 141 | Comp-2                                | 0.001189566 | 1.395962414      | 0.016453316              | 3.761695241                   | 2.69469665       | 0.00557419  | 0.002405883 |
| 142 | Comp-4                                | 0.001113494 | 1.394945098      | 0.014490614              | 4.108872613                   | 2.945544321      | 0.00666029  | 0.002874655 |
| 143 | Comp-8                                | 0.000720826 | 1.209129057      | 0.02165791               | 4.113971735                   | 3.402425664      | 0.008886675 | 0.003835588 |
| 144 | Comp-10                               | 0.000619035 | 1.173046252      | 0.0233287                | 3.857558737                   | 3.288496707      | 0.008301505 | 0.003583022 |
| 145 | Comp-12                               | 0.000751766 | 1.247603882      | 0.016804859              | 3.584245791                   | 2.872903684      | 0.006355839 | 0.002734619 |
| 146 | Comp-18                               | 0.000677202 | 1.19819576       | 0.021282984              | 3.870088008                   | 3.229929647      | 0.008008443 | 0.003456534 |





|     | Y                                    | Z           | AA                 | AB                                    | AC            | AD          | AE          | AF          |
|-----|--------------------------------------|-------------|--------------------|---------------------------------------|---------------|-------------|-------------|-------------|
| 147 | Comp-20                              | 0.000561675 | 1.17179803         | 0.019485796                           | 3.881451766   | 3.312389736 | 0.008422574 | 0.003635277 |
| 148 | Comp-26                              | 0.000948859 | 1.316243929        | 0.016411307                           | 3.553359679   | 2.699620945 | 0.005594581 | 0.002414684 |
| 149 | Comp-32                              | 0.000922134 | 1.375401048        | 0.010999709                           | 3.909715472   | 2.84260033  | 0.006202883 | 0.002677234 |
| 150 |                                      |             |                    |                                       |               |             |             |             |
| 151 | #401 Pennzoll SAE30 Motored 1000 rpm |             |                    |                                       |               |             |             |             |
| 152 | Stroke/Rev                           | $\delta/b$  | $(\partial+ho)/ho$ | $\Delta PBh^2/6U\mu b^2\rho hU\Gamma$ | $\rho hU/\mu$ |             | P1          | P2          |
| 153 | Comp-2                               | 0.001616622 | 1.430344828        | 0.035239211                           | 1.120264959   | 0.783213207 | 0.0139937   | 0.007772404 |
| 154 | Comp-4                               | 0.001642472 | 1.533893116        | 0.023633577                           | 1.052506514   | 0.686166789 | 0.010740684 | 0.005965609 |
| 155 | Comp-6                               | 0.001795009 | 1.483868411        | 0.034365369                           | 1.123445825   | 0.7571061   | 0.013076335 | 0.00726288  |
| 156 | Comp-8                               | 0.001966372 | 1.506300845        | 0.037666599                           | 1.133468554   | 0.752484842 | 0.012917191 | 0.007174487 |
| 157 | Comp-10                              | 0.0019728   | 1.46729941         | 0.04450595                            | 1.104120565   | 0.752484842 | 0.012917191 | 0.007174487 |
| 158 | Comp-12                              | 0.001875053 | 1.512928225        | 0.033369996                           | 1.253681278   | 0.828645575 | 0.015664271 | 0.008700275 |
| 159 | Comp-14                              | 0.001829015 | 1.488871775        | 0.034953207                           | 1.160295857   | 0.779312145 | 0.013854646 | 0.007695171 |
| 160 |                                      |             |                    |                                       |               |             |             |             |
| 161 | #402 Pennzoll SAE30 Motored 1500 rpm |             |                    |                                       |               |             |             |             |
| 162 | Stroke/Rev                           | $\delta/b$  | $(\partial+ho)/ho$ | $WBh^2/6U\mu b^2\rho hU\Gamma$        | $\rho hU/\mu$ |             | P1          | P2          |
| 163 | Comp-1                               | 0.002733389 | 1.826112074        | 0.024488919                           | 2.65644795    | 1.454701487 | 0.010806951 | 0.004969765 |
| 164 | Comp-3                               | 0.002884232 | 1.897495084        | 0.023101537                           | 2.664611662   | 1.404278559 | 0.010070753 | 0.004631212 |
| 165 | Comp-5                               | 0.002847561 | 1.978538622        | 0.018942391                           | 2.84445344    | 1.437653735 | 0.01055514  | 0.004853966 |
| 166 | Comp-7                               | 0.003440511 | 2.153950034        | 0.019884578                           | 2.680819032   | 1.244605952 | 0.007910777 | 0.003637909 |
| 167 | Comp-9                               | 0.003023342 | 2.089040497        | 0.017239756                           | 2.867383867   | 1.372584147 | 0.009621291 | 0.004424519 |
| 168 | Comp-11                              | 0.003056426 | 1.926597844        | 0.024338278                           | 3.047105591   | 1.581599191 | 0.012774629 | 0.005874636 |
| 169 | Comp-13                              | 0.004137002 | 2.458425667        | 0.017998958                           | 3.063312961   | 1.246046607 | 0.007929102 | 0.003646336 |
| 170 | Comp-15                              | 0.002683155 | 1.883584662        | 0.020627179                           | 2.624273319   | 1.393233536 | 0.009912958 | 0.004558647 |
| 171 | Comp-17                              | 0.003217831 | 2.311394778        | 0.01346803                            | 2.634718069   | 1.139882332 | 0.006635528 | 0.003051463 |
| 172 | Comp-19                              | 0.002360767 | 1.980846492        | 0.01295832                            | 2.545277398   | 1.284944295 | 0.008431872 | 0.003877544 |
| 173 | Comp-21                              | 0.00342248  | 1.928212928        | 0.030411027                           | 3.044104226   | 1.57871788  | 0.012728126 | 0.005853252 |
| 174 |                                      |             |                    |                                       |               |             |             |             |
| 175 | #403 Pennzoll SAE30 Motored 2000 rpm |             |                    |                                       |               |             |             |             |
| 176 | Stroke/Rev                           | $\delta/b$  | $(\partial+ho)/ho$ | $WBh^2/6U\mu b^2\rho hU\Gamma$        | $\rho hU/\mu$ |             | P1          | P2          |
| 177 | Comp-1                               | 0.002770125 | 1.867746735        | 0.019995279                           | 4.563146642   | 2.443129229 | 0.010264244 | 0.004433786 |
| 178 | Comp-3                               | 0.003157915 | 2.096731027        | 0.016267289                           | 4.429863017   | 2.112747396 | 0.007675899 | 0.003315713 |
| 179 | Comp-5                               | 0.002258322 | 1.642068084        | 0.024273037                           | 4.412697702   | 2.687280597 | 0.012418242 | 0.005364236 |
| 180 | Comp-7                               | 0.002851311 | 1.912116838        | 0.019173559                           | 4.547596885   | 2.378304921 | 0.009726781 | 0.004201621 |
| 181 | Comp-9                               | 0.002686456 | 1.80828457         | 0.021674324                           | 4.74287759    | 2.622860178 | 0.01182999  | 0.005110132 |
| 182 | Comp-11                              | 0.00224912  | 1.626577315        | 0.025280788                           | 4.607574516   | 2.832680914 | 0.013798421 | 0.005960424 |
| 183 | Comp-13                              | 0.002010593 | 1.599585554        | 0.022062808                           | 4.208733367   | 2.631139918 | 0.011904796 | 0.005142446 |
| 184 | Comp-15                              | 0.0021298   | 1.642343449        | 0.021570377                           | 3.781619933   | 2.302575589 | 0.009117208 | 0.003938307 |
| 185 | Comp-17                              | 0.002012157 | 1.541379583        | 0.027104059                           | 3.930453314   | 2.549958074 | 0.011181502 | 0.004830009 |
| 186 | Comp-19                              | 0.003022799 | 1.81286417         | 0.027132958                           | 4.837993631   | 2.668701667 | 0.012247125 | 0.005290319 |
| 187 | Comp-21                              | 0.002514439 | 1.71238309         | 0.024443854                           | 4.621710658   | 2.6989934   | 0.01252673  | 0.005411099 |
| 188 | Comp-23                              | 0.001624394 | 1.399114033        | 0.03250151                            | 3.954484755   | 2.826420623 | 0.013737499 | 0.005934108 |
| 189 | Comp-25                              | 0.003271725 | 1.936301484        | 0.023957237                           | 4.68996803    | 2.422126961 | 0.01008853  | 0.004337884 |
| 190 |                                      |             |                    |                                       |               |             |             |             |
| 191 | #404 Pennzoll SAE30 Motored 2500 rpm |             |                    |                                       |               |             |             |             |
| 192 | Stroke/Rev                           | $\delta/b$  | $(\partial+ho)/ho$ | $WBh^2/6U\mu b^2\rho hU\Gamma$        | $\rho hU/\mu$ |             | P1          | P2          |
| 193 | Comp-2                               | 0.001508691 | 1.428446075        | 0.020077702                           | 4.634486281   | 3.244425086 | 0.009097375 | 0.003926529 |
| 194 | Comp-4                               | 0.00063476  | 1.14091463         | 0.032855864                           | 4.603688053   | 4.035085475 | 0.014071684 | 0.006073496 |
| 195 | Comp-6                               | 0.000966162 | 1.284857071        | 0.018627366                           | 3.990052772   | 3.105444848 | 0.008334666 | 0.003597335 |
| 196 | Comp-10                              | 0.001056247 | 1.234191692        | 0.032937717                           | 4.329092088   | 3.507633471 | 0.010633323 | 0.004589461 |
| 197 | Comp-12                              | 0.001007024 | 1.229519205        | 0.031170748                           | 4.738786162   | 3.854178237 | 0.012838201 | 0.005541111 |
| 198 | Comp-20                              | 0.000728028 | 1.157660567        | 0.034526782                           | 4.175100949   | 3.606498371 | 0.011241184 | 0.004851821 |
| 199 | Comp-22                              | 0.001081204 | 1.256953842        | 0.028668898                           | 4.327280428   | 3.442672503 | 0.010243114 | 0.004421042 |
| 200 | Comp-26                              | 0.001188367 | 1.274595081        | 0.030326434                           | 4.399229229   | 3.451471997 | 0.010295544 | 0.004443672 |
| 201 | Comp-30                              | 0.000949516 | 1.210295807        | 0.033010264                           | 4.362737211   | 3.60468671  | 0.011229893 | 0.004846947 |
| 202 | Comp-32                              | 0.001222688 | 1.332585535        | 0.021884223                           | 4.303470033   | 3.229414185 | 0.009013388 | 0.003890279 |



|    | AG                                   | AH            | AI           | AJ          | AK          |
|----|--------------------------------------|---------------|--------------|-------------|-------------|
| 1  |                                      |               |              |             |             |
| 2  |                                      |               |              |             |             |
| 3  | #251 Havoline SAE30 Motored 1000 rpm |               |              |             |             |
| 4  | Stroke/Rev                           | Delta2(Volts) | Delta2(μm)   | Gamma2      | I/OLY#      |
| 5  | Comp-2                               | 0.063472      | 1.782921348  | 1.653690086 | 53.451819   |
| 6  | Comp-4                               | 0.100092      | 2.811573034  | 2.264777983 | 116.8785768 |
| 7  | Comp-6                               | 0.073239      | 2.057275281  | 1.924606431 | 93.17633677 |
| 8  | Comp-8                               | 0.10986       | 3.085955056  | 2.373936968 | 80.88491543 |
| 9  | Comp-10                              | 0.097656      | 2.743146067  | 2.184082256 | 93.95567343 |
| 10 | Comp-12                              | 0.083009      | 2.331713483  | 1.991377148 | 76.55910648 |
| 11 | Comp-14                              | 0.117191      | 3.291882022  | 2.311756344 | 88.5399754  |
| 12 |                                      |               |              |             |             |
| 13 | #252 Havoline SAE30 Motored 1500 rpm |               |              |             |             |
| 14 | Stroke/Rev                           | Delta2(Volts) | Delta2(μm)   | Gamma2      | I/OLY#      |
| 15 | Comp-2                               | 0.065923      | 1.851769663  | 1.878071846 | 137.9282955 |
| 16 | Comp-6                               | 0.051271      | 1.440196629  | 1.738041429 | 86.07511807 |
| 17 | Comp-8                               | 0.031734      | 0.891404494  | 1.392718362 | 110.3645362 |
| 18 | Comp-10                              | 0.036624      | 1.028764045  | 1.371111647 | 54.76291128 |
| 19 | Comp-12                              | 0.017091      | 0.48008427   | 1.175276128 | 81.76694742 |
| 20 | Comp-14                              | 0.043943      | 1.234353933  | 1.612727805 | 122.9426069 |
| 21 | Comp-16                              | 0.043945      | 1.234410112  | 1.49618924  | 82.74761665 |
| 22 | Comp-18                              | 0.029293      | 0.822837079  | 1.323940858 | 122.3752372 |
| 23 | Comp-20                              | 0.02685       | 0.754213483  | 1.254816361 | 52.24560478 |
| 24 | Comp-22                              | 0.019529      | 0.548567416  | 1.218003818 | 82.38600051 |
| 25 |                                      |               |              |             |             |
| 26 | #253 Havoline SAE30 Motored 2000 rpm |               |              |             |             |
| 27 | Stroke/Rev                           | Delta2(Volts) | Delta2(μm)   | Gamma2      | I/OLY#      |
| 28 | Comp-6                               | 0.017091      | 0.48008427   | 1.181531402 | 52.74748974 |
| 29 | Comp-8                               | 0.019532      | 0.548651685  | 1.266510206 | 105.2636227 |
| 30 | Comp-12                              | 0.03906       | 1.097191011  | 1.383542812 | 41.49879824 |
| 31 | Comp-14                              | -0.002442     | -0.068595506 | 0.975467149 | 50.75308266 |
| 32 | Comp-16                              | 0.009766      | 0.274325843  | 1.085614097 | 45.86463865 |
| 33 | Comp-18                              | 0.017086      | 0.47994382   | 1.199058648 | 76.09507359 |
| 34 | Comp-20                              | 0.00403       | 0.113202247  | 1.031832543 | 29.92037841 |
| 35 | Comp-24                              | 0.024413      | 0.685758427  | 1.307829069 | 110.8842354 |
| 36 | Comp-28                              | 0.00732       | 0.205617978  | 1.069265708 | 57.91060515 |
| 37 |                                      |               |              |             |             |
| 38 | #254 Havoline SAE30 Motored 2500 rpm |               |              |             |             |
| 39 | Stroke/Rev                           | Delta2(Volts) | Delta2(μm)   | Gamma2      | I/OLY#      |
| 40 | Comp-2                               | 0.01709       | 0.48005618   | 1.211431399 | 112.4278088 |
| 41 | Comp-4                               | 0.01221       | 0.342977528  | 1.115069268 | 78.63165412 |
| 42 | Comp-6                               | 0.021969      | 0.617106742  | 1.231323246 | 80.38071174 |
| 43 | Comp-8                               | 0.024417      | 0.685870787  | 1.292373642 | 96.10788517 |
| 44 | Comp-10                              | 0.031743      | 0.891657303  | 1.375314802 | 128.8616958 |
| 45 | Comp-12                              | 0.043949      | 1.234522472  | 1.440454596 | 54.94722056 |
| 46 | Comp-16                              | 0.036354      | 1.021179775  | 1.419617711 | 92.29073667 |
| 47 | Comp-18                              | 0.019532      | 0.548651685  | 1.214335879 | 83.89737313 |
| 48 | Comp-20                              | 0.021969      | 0.617106742  | 1.248937689 | 99.30127561 |
| 49 | Comp-22                              | 0.04883       | 1.371629213  | 1.467630722 | 61.35528749 |
| 50 | Comp-26                              | 0.024418      | 0.685898876  | 1.260425332 | 73.59099517 |
| 51 | Comp-30                              | 0.03418       | 0.96011236   | 1.333593598 | 52.11139872 |
| 52 | Comp-32                              | 0.046384      | 1.302921348  | 1.480334693 | 80.84069966 |
| 53 | Comp-34                              | 0.03418       | 0.96011236   | 1.332167153 | 50.9993176  |
| 54 |                                      |               |              |             |             |
| 55 | #301 MOBIL 1 MOTORED 1000 RPM        |               |              |             |             |
| 56 | Stroke/rev                           | Delta2(Volts) | Delta2(μm)   | Gamma2      | I/OLY#      |
| 57 | Comp-2                               | 0.08057       | 2.383727811  | 1.662146614 | 52.254614   |
| 58 | Comp-4                               | 0.03417       | 1.010946746  | 1.261919362 | 31.90136028 |
| 59 | Comp-6                               | 0.04882       | 1.444378698  | 1.446619705 | 60.63701024 |
| 60 | Comp-8                               | 0.06347       | 1.877810651  | 1.608649789 | 52.07952523 |
| 61 | Comp-10                              | 0.04394       | 1.3          | 1.366410941 | 58.46769949 |
| 62 | Comp-12                              | 0.04883       | 1.444674556  | 1.400344347 | 50.34092502 |
| 63 | Comp-14                              | 0.05859       | 1.733431953  | 1.472843193 | 54.49544986 |
| 64 |                                      |               |              |             |             |
| 65 | #302 Mobil 1 Motored 1500 rpm        |               |              |             |             |
| 66 | Stroke/rev                           | Delta2(Volts) | Delta2(μm)   | Gamma2      | I/OLY#      |
| 67 | Comp-2                               | 0.03906       | 1.155621302  | 1.293155209 | 29.64195564 |
| 68 | Comp-4                               | 0.0708        | 2.094674556  | 1.66254913  | 100.4508408 |
| 69 | Comp-6                               | 0.07079       | 2.094378698  | 1.575341352 | 55.48777999 |
| 70 | Comp-8                               | 0.0537        | 1.588757396  | 1.430322943 | 54.69487696 |
| 71 | Comp-10                              | 0.08789       | 2.600295858  | 1.722898503 | 56.5325851  |
| 72 | Comp-12                              | 0.05615       | 1.661242604  | 1.517225497 | 71.27714982 |
| 73 | Comp-14                              | 0.04883       | 1.444674556  | 1.405497426 | 69.64032853 |





|     | AG                                    | AH            | AI          | AJ          | AK          |
|-----|---------------------------------------|---------------|-------------|-------------|-------------|
| 74  | Comp-16                               | 0.07079       | 2.094378698 | 1.611629514 | 59.58790339 |
| 75  | Comp-18                               | 0.04394       | 1.3         | 1.315253264 | 32.05425856 |
| 76  | Comp-20                               | 0.0708        | 2.094674556 | 1.648589227 | 70.49575083 |
| 77  | Comp-22                               | 0.03662       | 1.083431953 | 1.310523192 | 67.19363309 |
| 78  |                                       |               |             |             |             |
| 79  | #303 Mobil 1 Motored 2000 rpm         |               |             |             |             |
| 80  | Stroke/rev                            | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 81  | Comp-2                                | 0.04395       | 1.300295858 | 1.435105435 | 95.81722099 |
| 82  | Comp-4                                | 0.04395       | 1.300295858 | 1.354435484 | 67.72008351 |
| 83  | Comp-6                                | 0.04883       | 1.444674556 | 1.383040477 | 64.39617108 |
| 84  | Comp-8                                | 0.05371       | 1.589053254 | 1.511377702 | 113.309929  |
| 85  | Comp-10                               | 0.02685       | 0.794378698 | 1.208204094 | 51.20776454 |
| 86  | Comp-12                               | 0.03174       | 0.939053254 | 1.252868069 | 58.1388036  |
| 87  | Comp-14                               | 0.07568       | 2.239053254 | 1.620582206 | 70.01599194 |
| 88  | Comp-16                               | 0.08789       | 2.600295858 | 1.828603752 | 86.89347692 |
| 89  | Comp-18                               | 0.05127       | 1.516863905 | 1.484914405 | 87.30186022 |
| 90  | Comp-20                               | 0.03906       | 1.155621302 | 1.328180138 | 78.5217316  |
| 91  | Comp-22                               | 0.04394       | 1.3         | 1.380762565 | 63.71200457 |
| 92  | Comp-26                               | 0.05403       | 1.59852071  | 1.454415475 | 73.65413713 |
| 93  | Comp-28                               | 0.04883       | 1.444674556 | 1.46655838  | 107.2295035 |
| 94  |                                       |               |             |             |             |
| 95  | #304 Mobil 1 Motored 2500 rpm         |               |             |             |             |
| 96  | Stroke/rev                            | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 97  | Comp-1                                | 0.04639       | 1.372485207 | 1.412465546 | 74.27731946 |
| 98  | Comp-3                                | 0.04638       | 1.372189349 | 1.447986091 | 97.87309981 |
| 99  | Comp-5                                | 0.02441       | 0.722189349 | 1.212686242 | 68.7873457  |
| 100 | Comp-7                                | 0.03418       | 1.011242604 | 1.276671523 | 47.52191921 |
| 101 | Comp-11                               | 0.04639       | 1.372485207 | 1.434607457 | 72.13272181 |
| 102 | Comp-13                               | 0.01953       | 0.577810651 | 1.165466407 | 62.09606254 |
| 103 | Comp-17                               | 0.03418       | 1.011242604 | 1.319409401 | 91.29927615 |
| 104 | Comp-19                               | 0.0293        | 0.866863905 | 1.257741027 | 87.65632044 |
| 105 | Comp-21                               | 0.03174       | 0.939053254 | 1.302199372 | 81.08728952 |
| 108 | Comp-23                               | 0.02441       | 0.722189349 | 1.214990312 | 87.29782327 |
| 107 | Comp-25                               | 0.02686       | 0.794674556 | 1.213411727 | 55.02037234 |
| 108 | Comp-27                               | 0.03906       | 1.155621302 | 1.344900662 | 67.95517864 |
| 109 | Comp-29                               | 0.03662       | 1.083431953 | 1.283853965 | 48.05825631 |
| 110 | Comp-31                               | 0.04882       | 1.444378698 | 1.468162639 | 83.01775581 |
| 111 |                                       |               |             |             |             |
| 112 | #352 PENNZOIL 15W-40 MOTORED 1500 RPM |               |             |             |             |
| 113 | Stroke/rev                            | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 114 | Comp-2                                | 0.03418       | 1.071473354 | 1.316071759 | 82.1694452  |
| 115 | Comp-4                                | 0.03174       | 0.994984326 | 1.266409266 | 53.48879926 |
| 116 | Comp-6                                | 0.06348       | 1.989968652 | 1.430168733 | 32.37596893 |
| 117 | Comp-8                                | 0.03907       | 1.22476489  | 1.319826457 | 47.33251526 |
| 118 | Comp-10                               | 0.03662       | 1.147962382 | 1.285625146 | 45.21103297 |
| 119 | Comp-12                               | 0.06836       | 2.142946708 | 1.617915574 | 47.97747198 |
| 120 | Comp-16                               | 0.01953       | 0.612225705 | 1.165634806 | 59.15544913 |
| 121 | Comp-18                               | 0.01221       | 0.382758621 | 1.103533538 | 48.13383695 |
| 122 | Comp-22                               | 0.05371       | 1.68369906  | 1.528693769 | 72.00892202 |
| 123 |                                       |               |             |             |             |
| 124 | #353 PENNZOIL 15W40 MOTORED 2000 RPM  |               |             |             |             |
| 125 | Stroke/rev                            | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 126 | Comp-6                                | 0.01709       | 0.535736677 | 1.147696828 | 50.46155938 |
| 127 | Comp-8                                | 0.04395       | 1.377742947 | 1.417616876 | 60.39905607 |
| 128 | Comp-10                               | 0.03174       | 0.994984326 | 1.360149779 | 91.70007255 |
| 129 | Comp-12                               | 0.026851      | 0.841724138 | 1.281224144 | 73.67207876 |
| 130 | Comp-14                               | 0.06591       | 2.066144201 | 1.534419849 | 57.48602787 |
| 131 | Comp-16                               | 0.01953       | 0.612225705 | 1.170567686 | 58.27164738 |
| 132 | Comp-18                               | 0.03906       | 1.224451411 | 1.348718864 | 69.6925202  |
| 133 | Comp-20                               | 0.00244       | 0.076489028 | 1.020774798 | 57.25309136 |
| 134 | Comp-22                               | 0.031737      | 0.994890282 | 1.374067395 | 115.6215797 |
| 135 | Comp-24                               | 0.00977       | 0.306269592 | 1.091530823 | 67.17725261 |
| 136 | Comp-26                               | 0.02197       | 0.688714734 | 1.183174921 | 53.20452206 |
| 137 | Comp-28                               | 0.0415        | 1.300940439 | 1.374616357 | 71.24871605 |
| 138 |                                       |               |             |             |             |
| 139 | #354 Pennzoll 15W40 Motored 2500 prm  |               |             |             |             |
| 140 | Stroke/rev                            | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 141 | Comp-2                                | 0.017089      | 0.535705329 | 1.184783902 | 60.77802268 |
| 142 | Comp-4                                | 0.01953       | 0.612225705 | 1.193194183 | 69.01018694 |
| 143 | Comp-8                                | 0.02686       | 0.84200627  | 1.230024835 | 46.17250612 |
| 144 | Comp-10                               | 0.01953       | 0.612225705 | 1.173046252 | 42.86565515 |
| 145 | Comp-12                               | 0.043943      | 1.377523511 | 1.445682932 | 59.50659887 |
| 146 | Comp-18                               | 0.04151       | 1.301253918 | 1.374470005 | 46.98589301 |



|     | AG                                   | AH            | AI          | AJ          | AK          |
|-----|--------------------------------------|---------------|-------------|-------------|-------------|
| 147 | Comp-20                              | 0.03174       | 0.994984326 | 1.279204785 | 51.31943194 |
| 148 | Comp-26                              | 0.03662       | 1.147962382 | 1.395250944 | 60.93360063 |
| 149 | Comp-32                              | 0.034183      | 1.071567398 | 1.350390028 | 90.91149588 |
| 150 |                                      |               |             |             |             |
| 151 | #401 Pennzoll SAE30 Motored 1000 rpm |               |             |             |             |
| 152 | Stroke/Rev                           | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 153 | Comp-2                               | 0.06338       | 1.986833856 | 1.485670498 | 28.37748013 |
| 154 | Comp-4                               | 0.09033       | 2.831661442 | 1.790081343 | 42.31268023 |
| 155 | Comp-6                               | 0.04883       | 1.530721003 | 1.387078874 | 29.09906213 |
| 156 | Comp-8                               | 0.04883       | 1.530721003 | 1.389456054 | 26.54871994 |
| 157 | Comp-10                              | 0.0415        | 1.300940439 | 1.330993779 | 22.46890578 |
| 158 | Comp-12                              | 0.04885       | 1.531347962 | 1.353806004 | 29.96703998 |
| 159 | Comp-14                              | 0.05615       | 1.760188088 | 1.432422025 | 28.60967833 |
| 160 |                                      |               |             |             |             |
| 161 | #402 Pennzoll SAE30 Motored 1500 rpm |               |             |             |             |
| 162 | Stroke/Rev                           | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 163 | Comp-1                               | 0.04151       | 1.301253918 | 1.342576545 | 40.83479479 |
| 164 | Comp-3                               | 0.0415        | 1.300940439 | 1.354791827 | 43.28716326 |
| 165 | Comp-5                               | 0.03906       | 1.224451411 | 1.326179541 | 52.79164482 |
| 166 | Comp-7                               | 0.05127       | 1.607210031 | 1.494550014 | 50.29022931 |
| 167 | Comp-9                               | 0.02442       | 0.765517241 | 1.213592233 | 58.00546259 |
| 168 | Comp-11                              | 0.02197       | 0.688714734 | 1.166767876 | 41.08754158 |
| 169 | Comp-13                              | 0.0708        | 2.219435737 | 1.682146642 | 55.55877083 |
| 170 | Comp-15                              | 0.06103       | 1.913166144 | 1.525894011 | 48.47972678 |
| 171 | Comp-17                              | 0.068363      | 2.143040752 | 1.720012217 | 74.24990881 |
| 172 | Comp-19                              | 0.04395       | 1.377742947 | 1.410632533 | 77.17049993 |
| 173 | Comp-21                              | 0.02441       | 0.765203762 | 1.185627376 | 32.88280965 |
| 174 |                                      |               |             |             |             |
| 175 | #403 Pennzoll SAE30 Motored 2000 rpm |               |             |             |             |
| 176 | Stroke/Rev                           | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 177 | Comp-1                               | 0.05615       | 1.760188088 | 1.464126302 | 50.01180544 |
| 178 | Comp-3                               | 0.03906       | 1.224451411 | 1.373351176 | 61.47305956 |
| 179 | Comp-5                               | 0.03906       | 1.224451411 | 1.293529721 | 41.19797563 |
| 180 | Comp-7                               | 0.03417       | 1.071159875 | 1.290141802 | 52.15515701 |
| 181 | Comp-9                               | 0.03173       | 0.994670846 | 1.244302433 | 46.13753945 |
| 182 | Comp-11                              | 0.02685       | 0.84169279  | 1.191416554 | 39.55572924 |
| 183 | Comp-13                              | 0.03906       | 1.224451411 | 1.29979277  | 45.32514692 |
| 184 | Comp-15                              | 0.02929       | 0.918181818 | 1.256884757 | 46.35987544 |
| 185 | Comp-17                              | 0.03418       | 1.071473354 | 1.270689792 | 36.89484301 |
| 186 | Comp-19                              | 0.04638       | 1.453918495 | 1.350964813 | 36.85554679 |
| 187 | Comp-21                              | 0.02685       | 0.84169279  | 1.200897868 | 40.91007953 |
| 188 | Comp-23                              | 0.07295       | 2.286833856 | 1.521220349 | 30.76780158 |
| 189 | Comp-25                              | 0.03174       | 0.994984326 | 1.264632316 | 41.74104002 |
| 190 |                                      |               |             |             |             |
| 191 | #404 Pennzoll SAE30 Motored 2500 rpm |               |             |             |             |
| 192 | Stroke/Rev                           | Delta2(Volts) | Delta2(μm)  | Gamma2      | 1/OLY#      |
| 193 | Comp-2                               | 0.01709       | 0.535736677 | 1.136327377 | 49.80649664 |
| 194 | Comp-4                               | 0.02685       | 0.84169279  | 1.172214739 | 30.43596709 |
| 195 | Comp-6                               | 0.03662       | 1.147962382 | 1.305192099 | 53.68445619 |
| 196 | Comp-10                              | 0.04151       | 1.301253918 | 1.306279053 | 30.36033096 |
| 197 | Comp-12                              | 0.02686       | 0.84200627  | 1.180365297 | 32.0813602  |
| 198 | Comp-20                              | 0.0293        | 0.918495298 | 1.21026193  | 28.96302367 |
| 199 | Comp-22                              | 0.02929       | 0.918181818 | 1.220192452 | 34.88100541 |
| 200 | Comp-26                              | 0.04882       | 1.530407524 | 1.366076785 | 32.97453286 |
| 201 | Comp-30                              | 0.02197       | 0.688714734 | 1.157739805 | 30.29360822 |
| 202 | Comp-32                              | 0.05615       | 1.760188088 | 1.449991986 | 45.69501938 |























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